



IDS 400P

Intelligent Electronic Pressure Switch Stainless Steel

Pressure ports and process connections with flush welded stainless steel diaphragm

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 40 bar

Contacts

1 or 2 independent PNP contacts,
freely configurable

Analogue output

2-wire: 4 ... 20 mA

3-wire: 4 ... 20 mA / 0 ... 10 V

others on request

Special characteristics

- ▶ indication of measured values on a 4-digit LED display
- ▶ rotatable and configurable display module
- ▶ configurable contacts (switch on / switch off points, hysteresis / window mode, switch on / switch off delay)
- ▶ hygienical version

Optional versions

- ▶ **IS-version**
Ex ia = intrinsically safe for gases and dust
- ▶ customer specific versions

The electronic pressure switch IDS400P is the successful combination of

- ▶ intelligent pressure switch
- ▶ digital display

and has been developed for process industry; especially for food industry and pharmacy.

As standard the IDS400P offers a PNP contact and a rotatable display module with 4-digit LED display.

Optional versions like e.g. an intrinsically safe version, max. 2 contacts and an analogue output complete the profile.

Preferred areas of use are



Food Industry



Pharmacy

Material and test certificates

- ▶ material test report according to DIN EN 10204-3.1.
- ▶ specific test report according to DIN EN 10204-2.2.



Input pressure range ¹																
Nominal pressure gauge	[bar]	-1 ... 0	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40
Nominal pressure abs.	[bar]	-	-	-	-	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40
Overpressure	[bar]	5	0.5	1	1	2	5	5	10	10	20	40	40	80	80	105
Burst pressure ≥	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15	15	25	50	50	120	120	210
Vacuum resistance		$P_N \geq 1 \text{ bar}$: unlimited vacuum resistance										$P_N < 1 \text{ bar}$: on request				

¹ consider the pressure resistance of fitting and clamps

Contact ²	
Number, type	standard: 1 PNP contact option: 2 independent PNP contacts
Max. switching current	4 ... 20 mA / 2- and 3-wire: contact rating 125 mA, short-circuit resistant; $V_{\text{switch}} = V_S - 2V$ 0 ... 10 V / 3-wire: contact rating 125 mA, short-circuit resistant
Accuracy of contacts ³	standard: nominal pressure < 0.4 bar: $\leq \pm 0.5 \% \text{ FSO}$ nominal pressure ≥ 0.4 bar: $\leq \pm 0.35 \% \text{ FSO}$ option 1: nominal pressure ≥ 0.4 bar: $\leq \pm 0.25 \% \text{ FSO}$
Repeatability	$\leq \pm 0.1 \% \text{ FSO}$
Switching frequency	2-wire: max. 10 Hz / 3-wire: 50 Hz
Switching cycles	> 100 x 10 ⁶
Delay time	0 ... 100 sec

² with IS-protection max. 1 contact possible

Analogue output (optionally) / Supply	
2-wire current signal	4 ... 20 mA / $V_S = 13 \dots 36 V_{DC}$ permissible load: $R_{\text{max}} = [(V_S - V_{S\text{min}}) / 0.02 A] \Omega$ response time: < 10 msec
2-wire current signal with IS-protection	4 ... 20 mA / $V_S = 15 \dots 28 V_{DC}$ permissible load: $R_{\text{max}} = [(V_S - V_{S\text{min}}) / 0.02 A] \Omega$ response time: < 10 msec
3-wire current signal	4 ... 20 mA / $V_S = 24 V_{DC} \pm 10 \% \text{ adjustable (turn-down of span 1:5)}$ ⁴ permissible load: $R_{\text{max}} = 500 \Omega$ response time: < 30 msec
3-wire voltage signal	0 ... 10 V / $V_S = 24 V_{DC} \pm 10 \% \text{ adjustable (turn-down of span 1:5)}$ ⁴ permissible load: $R_{\text{min}} = 10 k\Omega$ response time: < 30 msec
Without analogue output	$V_S = 15 \dots 36 V_{DC}$
Accuracy ³	standard: nominal pressure < 0.4 bar: $\leq \pm 0.5 \% \text{ FSO}$ nominal pressure ≥ 0.4 bar: $\leq \pm 0.35 \% \text{ FSO}$ option 1: nominal pressure ≥ 0.4 bar: $\leq \pm 0.25 \% \text{ FSO}$

³ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

⁴ with turn-down of span the analogue signal is adjusted automatically to the new measuring range

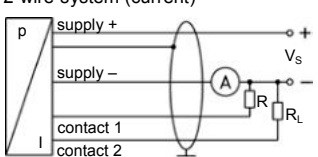
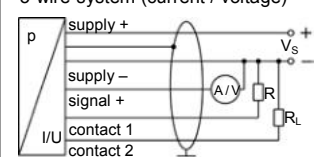
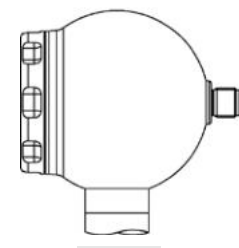
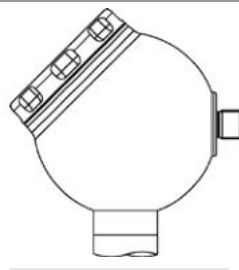
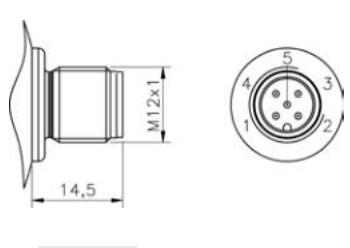
Thermal errors (offset and span) ⁵ / Permissible temperatures				
Nominal pressure P_N	[bar]	-1 ... 0	< 0.40	≥ 0.40
Tolerance band	[% FSO]	$\leq \pm 0.75$	$\leq \pm 1.5$	$\leq \pm 0.75$
in compensated range	[°C]	-20 ... 85	0 ... 50	-20 ... 85
Permissible temperatures ⁶		medium: -40 ... 125 °C for filling fluid silicone oil -10 ... 125 °C for filling fluid food compatible oil electronics / environment: -40 ... 85 °C		storage: -40 ... 100 °C
Permissible temperature medium for cooling element 300°C		filling fluid silicone oil	overpressure: -40 ... 300 °C	vacuum: -40 ... 150 °C ⁷
		filling fluid food compatible oil	overpressure: -10 ... 250 °C	vacuum: -10 ... 150 °C

⁵ an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions

⁶ max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C

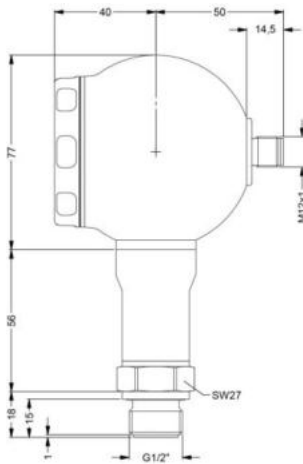
⁷ also for $P_{\text{abs}} \leq 1 \text{ bar}$

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326
Mechanical stability	
Vibration (DIN EN 60068-2-6)	G 1/2": 20 g RMS (25 ... 2000 Hz) others except G 1/2": 10 g RMS (25 ... 2000 Hz)
Shock (DIN EN 60068-2-27)	G 1/2": 500 g / 1 msec others except G 1/2": 100 g / 1 msec
Filling fluids	
Standard	Silicone oil
Optional	food compatible oil (with FDA approval) (Mobil SHC Cibus 32; Category Code: H1; NSF Registration No.: 141500) others on request
Materials	
Pressure port / Housing	stainless steel 1.4404 (316 L) others on request
Viewing glass	laminated safety glass
Seals	standard: FKM (recommended for medium temperatures $\leq 200 \text{ }^\circ\text{C}$) option: FFKM (recommended for medium temperatures > 200 °C) others on request clamp and dairy pipe, Varivent®: without
Diaphragm	stainless steel 1.4435 (316L)
Media wetted parts	pressure port, seals, diaphragm

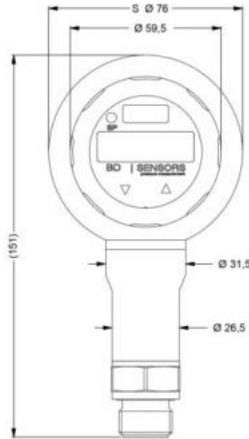
Explosion protection (only for 4 ... 20 mA / 2-wire)		
Approval AX14-DS 400P	IBExU 06 ATEX 1050 X zone 0: II 1G Ex ia IIC T4 Ga (connector) / II 1G Ex ia IIB T4 Ga (cable) zone 20: II 1D Ex ia IIIC T135 °C Da	
Safety technical maximum values	$U_i = 28 \text{ V}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$, $C \approx 0 \text{ nF}$, $L_i \approx 0 \text{ }\mu\text{H}$	
Max. switching current ⁸	70 mA	
Permissible temperatures for environment	0: -20 ... 60 °C with p_{atm} 0.8 bar up to 1.1 bar	
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 100 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$	
⁸ the real switching current in the application depends on the power supply unit		
Miscellaneous		
Display	4-digit, 7-segment-LED display, visible range 37.2 x 11 mm; digit height 10 mm, range of indication -1999 ... +9999; accuracy 0.1% \pm 1 digit; digital damping 0.3 ... 30 sec (programmable); measured value update 0.0 ... 10 sec (programmable)	
Current consumption (without contacts)	2-wire signal output current: max. 25 mA 3-wire signal output current: approx. 30 mA + signal current 3-wire signal output voltage: approx. 30 mA	
Ingress protection	IP 67	
Installation position	any (standard calibration in a vertical position with the pressure port connection down; differing installation position for $P_N \leq 4 \text{ bar}$ have to be specified in the order)	
Weight	min. 500 g (depending on mechanical connection)	
Operational life	$> 100 \times 10^3$ cycles	
CE-conformity	EMC Directive: 2014/30/EU	
ATEX Directive	94/9/EG	
Wiring diagrams		
2-wire-system (current)	3-wire-system (current / voltage)	
		
Pin configuration		
Electrical connection	M12x1 metal (5-pin)	cable colours (DIN 47100)
Supply +	1	wh (white)
Supply -	3	bn (brown)
Signal + (only 3-wire)	2	gn (green)
Contact 1	4	gy (grey)
Contact 2	5	pk (pink)
Shield	plug housing / pressure port	ye/gn (yellow / green)
Designs ⁹		Electrical connections (dimensions in mm)
		
side display	45° display (others on request)	M12x1 (5-pin)
⁹ all designs in horizontal rotatable housing as standard		

Mechanical connections (dimensions in mm)

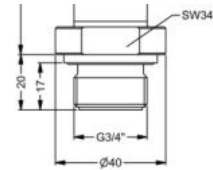
Standard



G1/2" flush DIN 3852
(P_N ≥ 1 bar)

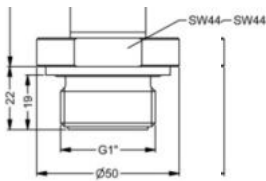


Option

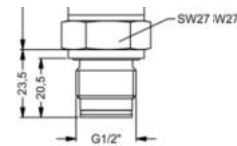


G 3/4" flush DIN 3852

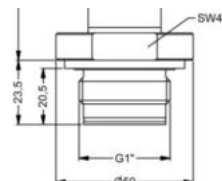
Option



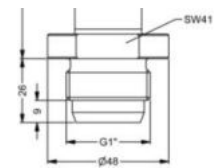
G1" flush DIN 3852



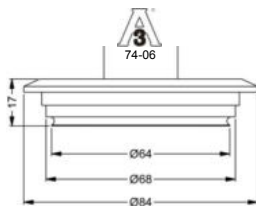
G1/2" flush
with radial o-ring



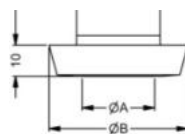
G1" flush
with radial o-ring (P_N ≤ 2 bar)



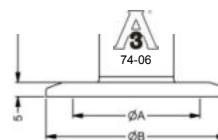
G1" cone



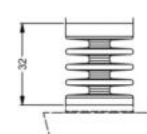
Varivent®
P_N ≤ 25 bar



dairy pipe (DIN 11851)



clamp (DIN 32676)



cooling element 300 °C

	dimension in mm		
size	DN 25	DN 40	DN 50
A	23	32	45
B	44	56	68.5
P _N [bar]	≥ 0,25 ≤ 40	≥ 0,25 ≤ 40	≥ 0,25 ≤ 25

	dimension in mm			
size	3/4"	DN 25	DN 32	DN 50
A	14	23	32	45
B	25	50.5	50.5	64
P _N [bar]	≥ 4 ≤ 8	≥ 0,25 ≤ 16	≤ 16	≤ 16

⇒ metric threads and other versions on request

Ordering code IDS 400P

IDS 400P

Pressure											
gauge	7	A	5								
absolute ¹	7	A	6								
Input [bar]											
0.10	1	0	0	0							
0.16	1	6	0	0							
0.25	2	5	0	0							
0.40	4	0	0	0							
0.60	6	0	0	0							
1.0	1	0	0	1							
1.6	1	6	0	1							
2.5	2	5	0	1							
4.0	4	0	0	1							
6.0	6	0	0	1							
10	1	0	0	2							
16	1	6	0	2							
25	2	5	0	2							
40	4	0	0	2							
-1 ... 0	X	1	0	2							
customer	9	9	9	9							consult
Design											
Stainless steel globe housing (side display)				K	H						
Stainless steel globe housing (45° display)				K	4					consult	
Analogue output											
without									0		
4 ... 20 mA / 2-wire									1		
0 ... 10 V / 3-wire, adjustable									3		
4 ... 20 mA / 3-wire, adjustable									7		
Intrinsic safety 4 ... 20 mA / 2-wire ²									E		
customer									9	consult	
Contact											
1 contact									1		
2 contacts ²									2		
Accuracy											
standard for P _N ≥ 0,4 bar	0.35 %								3		
standard for P _N < 0,4 bar	0.5 %								5		
option for P _N ≥ 0,4 bar	0.25 %								2		
customer									9	consult	
Electrical connection											
Male plug M12x1 (5-pin) / metal version									N	1 1	
customer									9	9 9	
Mechanical connection											
G1/2" with flush welded diaphragm (DIN 3852) ³									Z	0 0	
G3/4" with flush welded diaphragm (DIN 3852)									Z	3 0	
G1" with flush welded diaphragm (DIN 3852)									Z	3 1	
G1" DIN 3852 with rad. o-ring and flush diaphragm ⁴									Z	5 7	
G1/2" DIN 3852 with rad. o-ring and flush diaphragm									Z	6 1	
G 1" cone									K	3 1	
Clamp DN 25 (DIN 32676) / 3A									C	6 1	
Clamp DN 32 (DIN 32676) / 3A									C	6 2	
Clamp DN 50 (DIN 32676) / 3A									C	6 3	
Clamp 3/4" (DIN 32676) / 3A									C	6 9	
Dairy pipe DN 25 (DIN 11851) ⁵									M	7 3	
Dairy pipe DN 40 (DIN 11851) ⁵									M	7 5	
Dairy pipe DN 50 (DIN 11851) ⁵									M	7 6	
Varivent [®] DN 40/50 / 3A									P	4 1	
customer									9	9 9	
Diaphragm											
Stainless steel 1.4435 (316L)									1		
customer									9	consult	
Seals											
for clamp, dairy pipe, Varivent [®] :	none									0	
for inch thread:	FKM									1	
	FFKM									7	consult
customer										9	consult
Filling Fluids											
Silicone oil									1		
food compatible oil (FDA) / 3A									2		
customer									9	consult	
Special version											
standard									0	0 0	
with cooling element up to 300°C / 3A									2	0 0	
customer									9	9 9	

absolute pressure possible from 1 bar
 with Ex version max. 1 contact is possible
 only possible for nominal pressure ranges P_N ≥ 1 bar
 only possible for nominal pressure ranges P_N ≤ 2 bar
 The cup nut for dairy pipe has to be mounted by production of pressure transmitter. The cup nut has to be ordered as separate position.
 Varivent[®] is a brand name of GEA Tuchenhagen GmbH