

## Gas density monitor With optional calibration valve for recalibration Model GDM-100

### Applications

- Medium and high-voltage equipment
- Gas density monitoring of closed SF<sub>6</sub> gas tanks
- Raising an alarm when defined limit values have been reached

### Special features

- On-site display with switch contact
- Temperature-compensated and hermetically sealed, therefore no influence of temperature fluctuations, differences in level and atmospheric pressure fluctuations
- Compensation possible for gas mixtures
- Functional check or recalibration possible without dismantling, in accordance with EU regulation no. 517/2014 on fluorinated greenhouse gases
- Test connection is welded to prevent leakage

### Description

The WIKA gas density measuring instruments provide reliable warnings against dangerously low gas levels, even under extreme ambient conditions. Electrical switch contacts warn the plant operator when the gas density drops below defined levels due to leakage.

Via the on-site display, the pressure based on 20 °C [68 °F] can be read directly on the instrument.

With regard to switchgear safety, asset protection and environmental protection, it is common to perform functional checks on a regular basis. Article 5 of EU regulation no. 517/2014 on fluorinated greenhouse gases, provides for checking of the leakage detection system at least every 6 years if it contains > 22 kg SF<sub>6</sub> gas and the plant was commissioned after 01 January 2017.



**Gas density monitor with calibration valve,  
model GDM-100**

With the help of the firmly welded calibration valve, the gas density monitor can be shut off from the process and recalibrated without having to disassemble it. This not only reduces maintenance time but also minimises the risks of SF<sub>6</sub> gas emissions and potential leakages during recommissioning.

When connecting a recalibration instrument (e.g. model ACS-10 or model BCS-10) to the recalibration valve, the gas density monitor is automatically disconnected from the gas compartment and a recalibration can be performed. Following the recalibration process, the recalibration instrument can then be disconnected from the recalibration valve and the connection to the gas compartment is re-established automatically.

The recalibration valve is also available as a retrofit solution for gas density monitors already installed in the field, as model GLTC-CV, and can be mounted between the gas compartment and gas density monitor.

# Gas density monitor

## Nominal size

100

## Calibration pressure $P_E$

To customer specification

## Accuracy specifications

- $\pm 1$  % at an ambient temperature of  $+20$  °C [ $68$  °F]
- $\pm 2.5$  % at an ambient temperature of  $-20$  ...  $+60$  °C [ $-4$  ...  $+140$  °F] and with calibration pressure in accordance with reference isochore (reference diagram KALI-Chemie AG, Hanover, prepared by Dr. Döring 1979)

## Scale range

Vacuum and overpressure range with measuring span of 1.6 ... 25 bar (at an ambient temperature of  $20$  °C [ $68$  °F] and gaseous phase)

## Permissible ambient temperature

Operation:  $-20$  ...  $+60$  °C [ $-4$  ...  $+140$  °F], gaseous phase

Storage:  $-50$  ...  $+60$  °C [ $-58$  ...  $+140$  °F]

## Process connection

G  $\frac{1}{2}$  B per EN 837, lower mount

Stainless steel, spanner flats 22 mm

Other connections and connection locations on request.

## Pressure element

Stainless steel, welded

Gas-tight: Leakage rate  $\leq 1 \cdot 10^{-8}$  mbar · l / s

Test method: Helium mass spectrometry

## Movement

Stainless steel

Bimetal link (temperature compensation)

## Dial

Aluminium

The scale range is subdivided into red, yellow and green ranges

## Pointer

Aluminium, black

## Case

### Selectable versions

**Option 1** Stainless steel, with gas filling

**Option 2** Stainless steel, with fill fluid

Gas-tight: Leakage rate  $\leq 1 \cdot 10^{-5}$  mbar · l / s

## Window

### Selectable versions

**Option 1** Laminated safety glass

**Option 2** Clear non-splintering plastic

## Ring

Bayonet ring, stainless steel, secured by means of 3 welding spots

## Permissible air humidity

$\leq 90$  % r. h. (non-condensing)

## Ingress protection

IP65 per IEC/EN 60529

## Weight

With gas filling: approx. 0.8 kg

With fill fluid: approx. 1.2 kg

## High-voltage test 100 %

2 kV, 50 Hz, 1 s

## Switch contacts

### Electrical connection

Cable socket with compression fitting M20 x 1.5

Wire cross-section max. 2.5 mm<sup>2</sup>

### Number of switch contacts

#### Selectable versions

**Option 1** 1 magnetic snap-action contact

**Option 2** 2 magnetic snap-action contacts

**Option 3** 3 magnetic snap-action contacts

### Switching directions

#### Selectable versions

**Option 1** Falling pressure

**Option 2** Rising pressure

### Switching functions

#### Selectable versions

**Option 1** Normally open

**Option 2** Normally closed

**Option 3** Change-over contact (max. 2 switch points)

### Circuits

#### Selectable versions

**Option 1** Galvanically connected (not for change-over contact)

**Option 2** Galvanically isolated

### Switching accuracy

Switch point = calibration pressure  $P_E$ : See accuracy specifications

Switch point  $\neq$  calibration pressure  $P_E$ : Parallel to the reference isochore of the calibration pressure

### Max. switching voltage

AC 250 V

### Switching power

With gas filling: 30 W / 50 VA, max. 1 A

With fill fluid: 20 W / 20 VA, max. 1 A

### Material of switch contacts

80 % Ag / 20 % Ni, gold-plated

Further information on magnetic snap-action contacts in data sheet AC 08.01

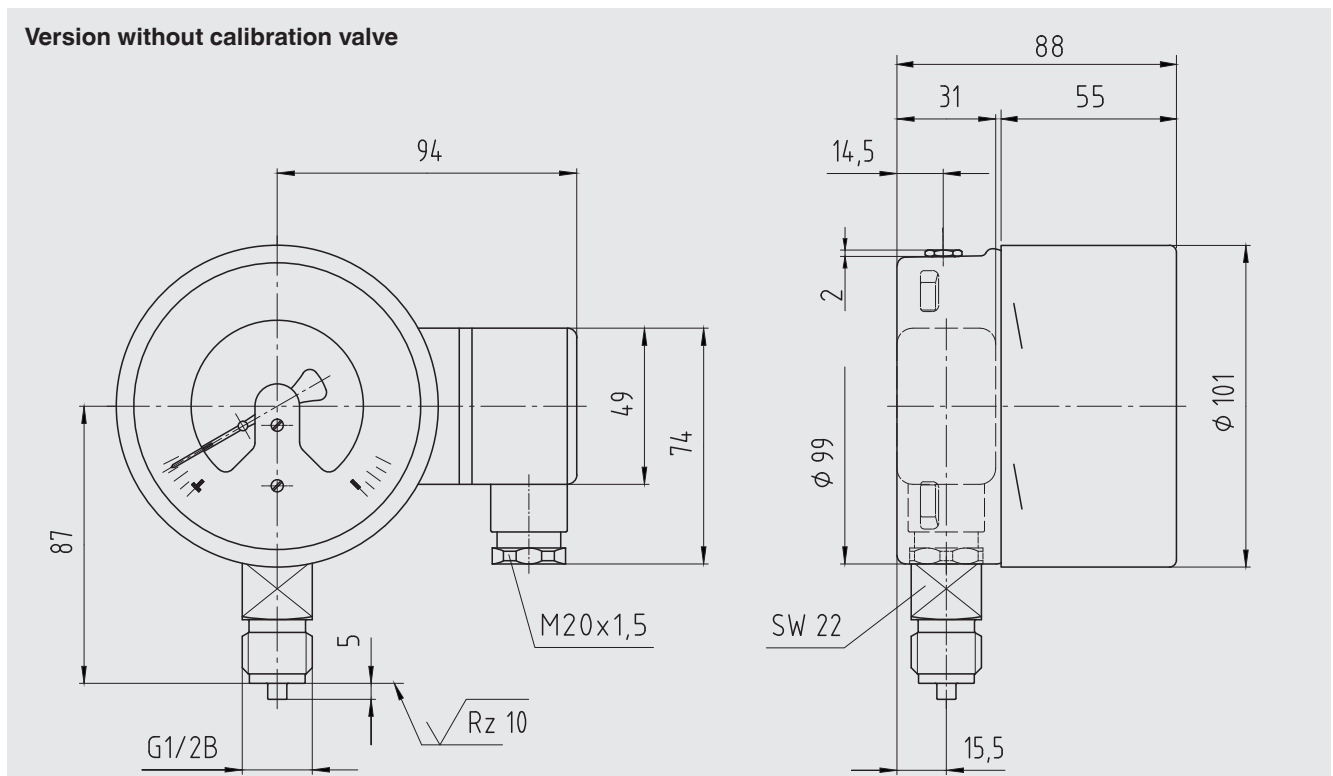
### Calibration valve

All weld seams are qualified in accordance with DIN EN ISO 15613 in combination with DIN EN ISO 15614-1 and DIN EN ISO 15614-12 by the notified body TÜV Süd.

Tightening torque, test connection: 40 Nm  $\pm$  10 %

Gas-tight: Leakage rate  $\leq 1 \cdot 10^{-8}$  mbar  $\cdot$  l/s

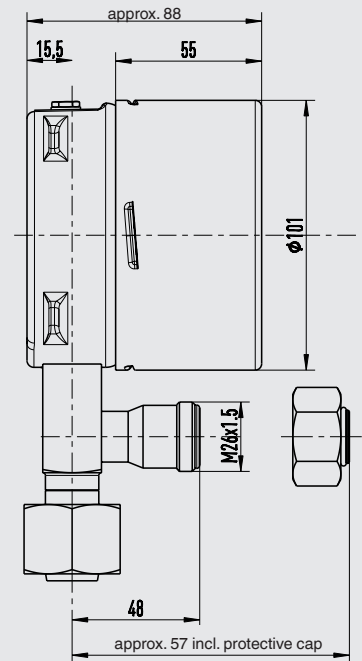
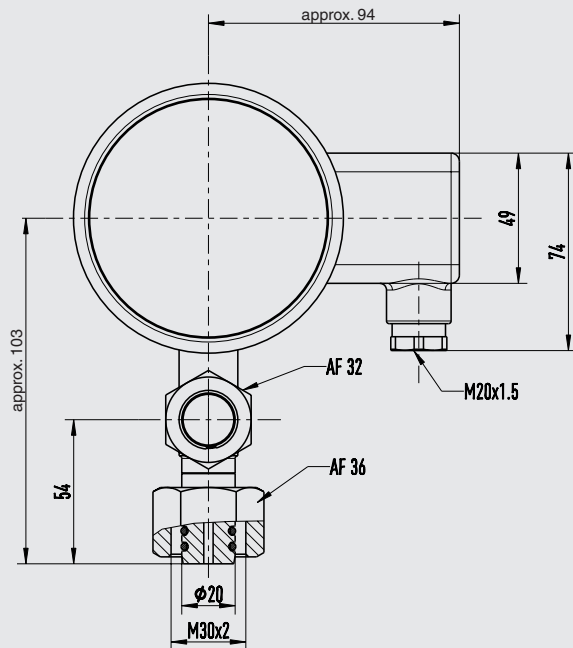
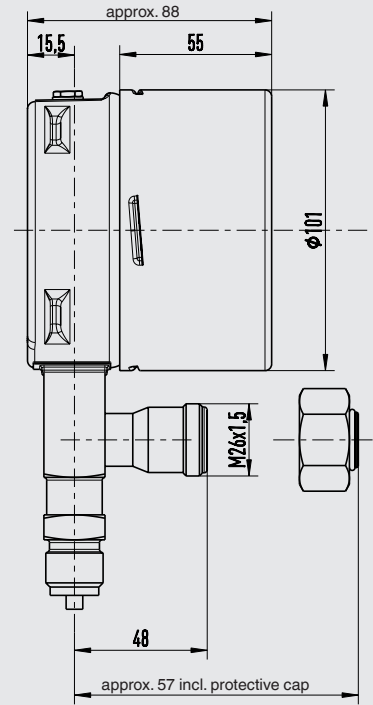
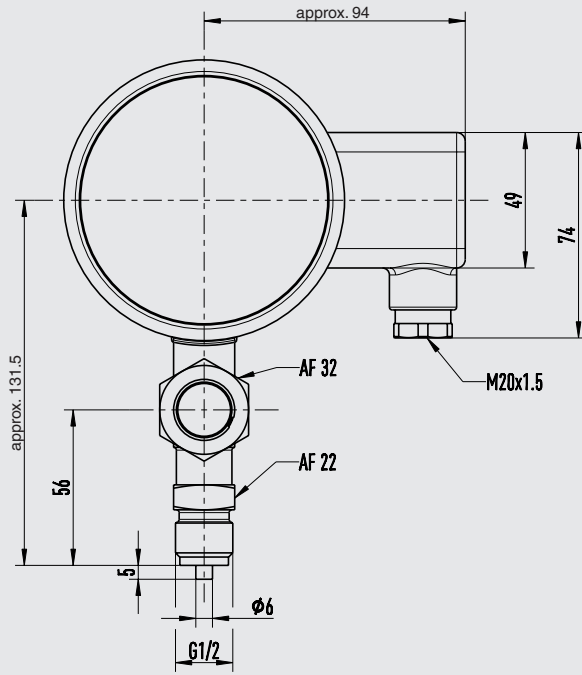
### Dimensions in mm



### Version with calibration valve

Any arrangement of the test valve possible

Other process connections on request



## Approvals


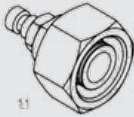
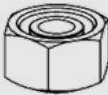

Logo	Description	Country
CE	EU declaration of conformity	European Union
	Low voltage directive	

## Manufacturer's information and certificates

Logo	Description
-	China RoHS directive

→ Approvals and certificates, see website

## Accessories for version with calibration valve

	Description	Order number
	Recalibration valve for retrofitting to gas density monitors and other leakage detection systems already installed in the field, model GLTC-CV Any arrangement of the test valve possible Other process connections on request	14484687 See WIKA data sheet SP 61.16
	Adapter from test connection (M26 x 1.5) to quick coupling	14146937
	Protective cap for test connection (M26 x 1.5)	14193772
	Calibration system for SF <sub>6</sub> gas density measuring instruments	See WIKA data sheet SP 60.08