

Melt pressure transducer for pressure measurement in hot media

Series PT4X2

Model
PT422
PT462



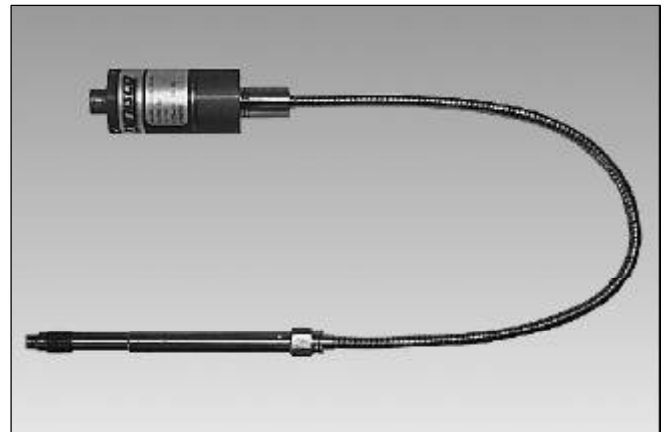
Description

The models PT422 and PT462 have an additional 457mm long flexible tubing between the strain gauge housing and the rigid stem. They are designed for applications where

proximity of the strain gauge element to the process is prohibited because of extreme temperature. They are also designed for applications where flexibility is required.

Features

- Installation for media temperature up to 400 °C
- Flexible capillary between rigid stem and housing
- Liquid-filled transmission system
- Electrical built-in calibration



Technical Data / Operating Data

Pressure range	0 - 250 psi to 0 - 30,000 psi	Maximum overload (without influencing operating data)	2 x pressure range or for 15,000 and 20,000 psi range max. 30,000 psi, for 30,000 psi range max. 35,000 psi
Accuracy	PT422 ± 0.5 % f.s.v. - up to 750 psi ± 1 % f.s.v. PT462 ± 1 % f.s.v.	Burst pressure	6 x pressure range max. 45,000 psi
Repeatability	PT422 ± 0.1 % f.s.v. - up to 750 psi ± 0.2 % f.s.v. PT462 ± 0.2 % f.s.v.	Material in contact with media	15-5 Mat. No. 1.4545
Resolution	infinite		

Electrical Characteristics

Configuration	4-arm Wheatstone bridge strain gauge (DMS)	Supply voltage	10 V DC, max. 12 V DC
Strain resistance	350 Ω	Internal Shunt-Calibration	80 % f.s.v. ± 0.5 %
Output signal	3.33 mV/V	Leakage resistance	1000 M Ω at 50 V DC
Zero balance	± 5 % f.s.v., adjustable		

Temperature influence

Diaphragm

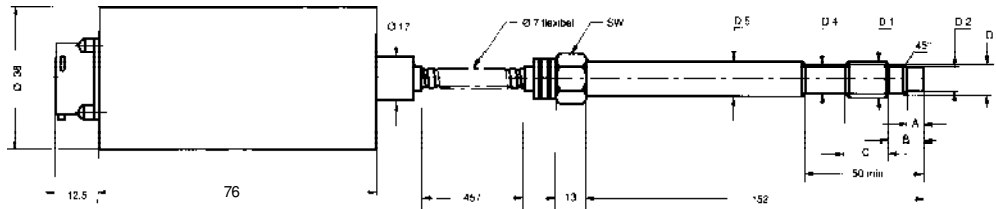
Max. Temperature	400 °C
Zero shift due to temperature change	PT422 < 27 psi / 10 °C PT462 < 45 psi / 10 °C

Housing

Max. Temperature	120 °C
Zero shift due to temperature change	PT422 ± 0.2% f.s.v./10 °C PT462 ± 1.0 % f.s.v./10 °C
Sensitivity shift due to temperature change	PT422 ± 0.1% f.s.v./10°C -up to 750 psi ± 0.2% f.s.v./10°C PT462 ± 0.4% f.s.v./10°C

Dimensions

PT422 / PT462



D1	D2	D3	D4	D5	A	B	C	SW
1/2"-20UNF-2A	7,8 ^{-0,05}	10,5 ^{-0,05}	11 ^{-0,5}	12,5	5,3 ^{+0,25}	11	16	16
M18 x 1,5	10 ^{-0,05}	16 ^{-0,1}	16 ^{-0,5}	18	6 ^{-0,25}	14	20	19

Accessories

Indicator 1290, Process Readout UPR700, Process Controller ATC770, Cleaning Tool Kit, Machining Tool Kit

Order specifications

PT4X2 - XXX - XXX - XX - XXX

Model PT422 = 0.5% Accuracy PT462 = 1.0% Accuracy	Option
Mounting Thread - = Thread 1/2" 20 UNF 2A M18 = Thread M18 x 1,5	Rigid stem / flexible stem 6/18 = Stem length 6" and flexible length 18" between rigid stem and housing
Pressure range 2,5C ¹⁾²⁾ = 0 - 250 psi 1,5M = 0 - 1,500 psi 10M = 0 - 10,000 psi 5C ¹⁾ = 0 - 500 psi 3M = 0 - 3,000 psi 15M = 0 - 15,000 psi 7,5C ¹⁾ = 0 - 750 psi 5M = 0 - 5,000 psi 20M = 0 - 20,000 psi 1M = 0 - 1,000 psi 7,5M = 0 - 7,500 psi 30M = 0 - 30,000 psi	Conversion table psi/bar and inch/mm on page 181. Options on page 183.
¹⁾ only PT422 ²⁾ only M18	

Instruments
Extrusion
Polymer Test