## User manual IM1 - Multi-function device

## Measuring inputs: Direct voltage, Direct current, Pt100(0), Counter Thermocouple, Frequency, Rotation speed,



## Technical features:

- red display of -1999... 9999 digits (optional: green, orange or blue display)
- digit height 10 mm
- display adjustment via factory presetting or directly on the sensor signal
- min/max-memory
- 5 adjustable supporting points
- display flashing at threshold value exceedance/undercut
- Tara-function
- sliding averaging
- two semiconductor switching points, galvanically not isolated
- programming interlock via access code
- protection class IP65 at the front
- pluggable screw terminal
- accessories: PC-based configuration software incl. CD and USB-adapter for devices without keypad and for a simple adjustment of standard devices.


## Identification

STANDARD-TYPES

Multi-function measuring inputs
Housing size: $48 \times 24 \mathrm{~mm}$
IM1-7UR4A.000X.372xD

Options - break-down order key:


Please state physical unit by order, e.g. mbar

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## 1. Brief description

The panel instrument IM1-7U is a 4-digit device for measuring of different kind of measuring signals such as direct voltage/direct current, temperature and frequency. The configuration happens via three front keys or via the optional PC-software PM-TOOL. An integrated programming interlock prevents unrequested changes of the parameter and can be released again via an individual code. Two integrated semiconductor switchpoints control limit values and report them to an superior master display. The electrical connection happens on the rear side via plug-in terminals.
Selectable functions like e.g. the recall of the min/max-value, Tara-function, averaging, a direct change of the limit value in operating mode and additional measuring supporting points for linearisation complete the concept of a modern device.

## 2. Assembly

Please read the Safety instructions on page 31 before installation and keep this user manual for future reference.


1. After removing the fixing elements, insert the device.
2. Check the seal to make sure it fits securely.
3. Click the fixing elements back into place and tighten the clamping screws by hand. Then use a screwdriver to tighten them another half a turn.

CAUTION! The torque should not exceed 0.1 Nm !

## 3. Electrical connection

### 3.1. Terminal pin assignment

Type IM1-7UR4B.000X.372xD - supply 9-28 VDC, galvanically not


## Note:

Terminals 3,5 and 7 are electrically connected in the device.

### 3.2. Connection examples

Below please find some connection examples, which demonstrate some practical applications:

### 3.2.1. Current / Voltage

## 2-wire sensor 4-20 mA



## 2-wire sensor 4-20 mA with external voltage source



3-wire sensor 0/4-20 mA


3-wire sensor 0/4-20 mA with external voltage source


3-wire sensor 0-1/2... 10 V
Switching points


3-wire sensor 0-1/2... 10 V with external voltage source


4-wire sensor 0-1/2... $10 \mathrm{~V}, 50 \mathrm{mV}$


4-wire sensor $0-1 / 2 \ldots 10 \mathrm{~V}, 50 \mathrm{mV}$ with external voltage source


### 3.2.2. Temperature

Pt100 3-wire
Switching points


## Pt1000 2-wire



Thermocouple


### 3.2.3. Frequency / Rotation speed

## Encoder with TTL-output



## Encoder with external voltage source \& TTL-output



## Encoder with PNP-output



Encoder with external voltage source \& PNP-output


## Encoder with NPN-output



## Encoder with external voltage source and NPN-output



Encoder with NPN-output and required external resistance


Encoder with external voltage source, NPN-output and required external resistance
Switching points


## Encoder with PNP-output and external resistance circuit



## Encoder with external supply, PNP-output and external resistance circuit



## Encoder with external supply, Namur output



### 3.2.4. Counter

If the device is used as counter, please use the connection examples for frequency/rotation speed and follow the examples given below for a performed reset input:

Manual setting back via external feeler


Automatic setting back via output 2 and manual setting back via external feeler


### 3.3. Switching points

## Connection examples

## NPN-output GND-switching



PNP-output L+-switching


## Push-Pull-output $U_{V}$ and GND-switching



## 4. Description of function and operation

### 4.1. Operating and display elements

The device comes with three keys, which are used for parameterisation of the device and whose deposited functions can be called up during operation. Functions, that can be adjusted or changed are always signalised by a flashing of the display. Adjustments that were made in the „Parameterisation level" are always confirmed with [P] and thus saved. The device saves however automatically all adjustments and changes back into operating mode, if no more key actuation takes place within 10 seconds.

| Key symbol | Function in operating mode | Function at parameterisation |
| :---: | :--- | :--- |
| Program key $[\mathbf{P}]$ | Change the parameterisation <br> with program key [P]. | Change into a lower <br> parameterisation level or to <br> deposited values. |
| Minus key [ $\mathbf{V}]$ | Depending on adjusted key <br> functions, use the minus-key <br> [ $\boldsymbol{\nabla}]$ for calling up the min-value <br> or changing a lower limit value. | Change between parameter and <br> changing of parameter within the <br> value level. |
| Plus key [ $\mathbf{A}]$ | Depending on adjusted key <br> functions, use the plus-key [ $\mathbf{A}]$ <br> for calling up the min-value or <br> changing a lower limit value. | Change between parameter and <br> changing of parameter within the <br> value level. |

A switched-on relay or an activated switching point will be reported optically by a flashing of the respective switching point LED next to the 7 -segment display. A display overflow/underflow is displayed by four bars „----,.

## Example: Setting up the device parameter, e.g. selection of the input signal



Example: Setting up numerical values, e.g. final value of measuring range


Numerical values are adjusted from the smallest to the highest digit with [ $\mathbf{A}$ ] [ $\mathbf{V}$ ] and confirmed digit per digit with [P]. A minus sign can only be adjusted on the leftmost digit. After the last digit, the display changes back into menu-level.

### 4.2. Programming via configuration software PM-TOOL MUSB4:

The software comes on CD incl. an USB-cable with a device adapter. The connection happens via a 12-pole micromatch connector plug on the back and the PC is connected via an USB connector plug.

## System requirements: PC with USB interface

## Software:

Windows XP, Windows Vista
With this tool the device configuration can be created, skipped and saved on the PC. Via the easy to handle program surface the parameter can be changed, whereat the mode of operation and the possible selection options can be preset via the program.

## CAUTION!

During parameterisation with connected measuring signal, make sure that the measuring signal has no mass supply to the programming plug. The programming adapter is galvanic not isolated and directly connected with the PC. Via polarity of the input signal, a current can discharge via the adapter and destroy the device as well as other connected components!

## 5. Setting up the device

### 5.1. Switching on

Once the installation is complete, start the device by applying the voltage supply. Check beforehand once again that all the electrical connections are correct.

## Starting sequence

For 1 second during the switching-on process, the segment test ( $\begin{aligned} & 8 \\ & 8\end{aligned} 888$ ) is displayed, followed by an indication of the software type and, after that, also for 1 second, the software version. After the start-up sequence, the device switches to operation/display mode.

## 6. Parameterisation

### 6.1. Selection of the input signal: type

During the type adjustment, an allocation of the input version takes place. Here, one can select between 5 input types: Voltage, Current, Pt100(0), Thermocouple and Pulse signal.


Measuring time, sliding averaging, presentation of initial and final value in the display, key function, display flashing
see page 24

Limit value behaviour, report limit value, switching behaviour, threshold, hysteresis, delay
see page 25-27

Lock / release of parameterisation
see page 27

6．1．1．Device parameter for the allocation of voltage／current signals：VoLT，AMPE
VoLT： 4 voltage signals are available： $\mathbf{0 - 1 0} \mathrm{V}, \mathbf{0 - 2} \mathrm{V}, \mathbf{0 - 1} \mathrm{V}$ and $\mathbf{0 - 5 0} \mathrm{mV}$
AMPE：Choose between the following signals： $\mathbf{0 - 2 0} \mathrm{mA}$ and $\mathbf{4 - 2 0} \mathrm{mA}$

$$
\text { P LYPE } \frac{\Delta}{\nabla} \text { HOLE } \frac{\Delta}{\nabla} \text { RחPE } \frac{\Delta}{\nabla} P L .5 E \frac{\Delta}{\nabla} \text { LHE } \frac{\Delta}{\nabla} \text { IMPU } \frac{\Delta}{\nabla} P
$$

| Parameter |  | Menu item |  |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VoLt | BaLt | $\square \square$ | $\square-2$ | $\square-\quad 1$ | － $0-5$ | $\square-1 \square$ |
|  |  | 5Enu |  |  |  |  |
| AMPE | RПPE | －－－ | 4－20 | SEn．R |  | －－2］ |


| Parameter |  | Menu item |  |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| End | End | －1993 | to | 9999 |  | 100 |
|  | with | 5Eniu 5En．R | additional | noLR <br> ［RL |  |  |
| OFFS | OFFS | －1993 | to | 9999 |  | $\square$ |
|  | with | $\begin{aligned} & 5 E \cap . \dot{H} \\ & \text { or } \end{aligned}$ | additional | no［品 <br> ［RL |  |  |
| dot．A | dot．i | $\square$ | to | ロロロロ |  | $\square$ |
| EndA | EndB | －1993 | to | 9999 |  | 1805 |
| OFFA | ロFFR | －1993 | to | 9999 |  | ロロロ |
| tara | LRr日 | －1939 | to | 9999 |  | $\square$ |
| zero | こEr | 口ロ | to | 99 |  | ［0］ |
| OUEr | DuEr | по | RaL | rBint | 5 Pr |  |
|  |  | IMPr |  |  |  | no |
| SPC．A | $5 P[.8$ | $\square$ | to | －5 |  | $\square$ |


| Parameter |  | Menu item |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: |
| spc.A | di 5.1 | -1993 | to | 9993 |  |
| dis. 1 | \| пP.i | $\uparrow 999$ | to | 9939 |  |
| InP. 1 | di 5.2 | -1999 | to | 9993 |  |
| dis. 2 | 1 пP.己 | $\dagger 939$ | to | 9993 |  |
| InP. 2 | di 5.3 | 1993 | to | 9999 |  |
| InP. 3 | 1 nP. 3 | -1999 | to | 9999 |  |
| dis. 4 | di 5.4 | -1999 | to | 9999 |  |
| InP. 4 | 1 пP.4 | -1993 | to | 9999 |  |
| diS. 5 | di 5.5 | -1999 | to | 9993 |  |
| InP. 5 | 1 nP.S | -1999 | to | 9999 |  |

End / OFFS: Upper range value/lower range value
By use of these values, the desired display value can be allocated to the measuring signal. If Sen.V or Sen.A was selected as the input type, you can choose between noCA and CAL. With noCA, the previously set display value is adopted, with CAL the adjustment is carried out over the measuring section and the analog input value is adopted.
dot.A: Comma / decimal place
Determine the decimal representation of the display value with the decimal point. It is used for the adjustment of the limit values, too.

EndA / OFFA: Rescale the measuring input values
With this function the final value/initial value can be rescaled to e.g. $19.5 \mathrm{~mA} / 3.2 \mathrm{~mA}$ without application of the measuring signal.
tArA: Setting up the Tara-/Offset value
The preset value is added to the linearised value. So the characteristic line can be shifted by the selected amount.

ZErO: Zero-point slowdown
Here, a range of values around the zero-point can be preset, where the display shows a zero. If e.g. a 10 is adjusted, the display would show a zero within a range of value of -10 to +10 and continue below with -11 and above with +11 .

OVEr: Overflow and underflow behaviour
The over-/underflow of the measuring input will be signaled by 4 horizontal bars at the top respectively by 4 bars at the bottom. Exception is input type „4-20" (mA), where a measurand smaller than 1 mA can already be valuated as underflow. This shall indicate a sensor failure.
no

AdC No additional check of the range takes place．By leaving the display range，the display remains on the smallest value „dl．Lo＂respectively highest value „dl．HI＂．

At exceedance／undercut of the display range „dl．Lo＂／„dl．HI＂over－／underflow will be displayed．

The measuring signal needs to be exactly in the preset measuring range
rAnG „EnD＂／＂OFFS＂，so that an overflow will not be detected．The display range and transformer range will be monitored additionally．

The measuring signal is monitored over $\pm 5 \%$ of the adjusted measuring range． The display range will be monitored additionally．

The measuring signal is monitored over $\pm 10 \%$ of the adjusted measuring range． The display range will be monitored additionally．

SPC．A：Number of additional supporting points
To linearise nonlinear sensor values，five additional supporting points can be defined for the initial and final value．Only the activated supporting point parameters are shown．
dIS1．．．dIS5：Display values for supporting points
Under this parameter supporting points are defined on a value basis．
INP1．．．INP5：Analog values for supporting points
The supporting points are always preset according to the selected input signal ma／V．Here， desired analog values can be freely adjusted in ascending order．

## 6．1．2．Device parameter for the allocation of $\mathrm{Pt} 100(0)$ ，Thermocouple： $\mathrm{Pt} . \mathrm{SE}, \mathrm{THEr}$

Pt．SE：Three types are available：
Pt．Lo：Pt100 3－wire－50．0．．．200．0̊ㅡ／－58．0．．．392．0ํ F
Pt．Hi：Pt100 3－wire $-200 \ldots 850^{\circ} \mathrm{C} /-328 \ldots 1562^{\circ} \mathrm{F}$
Pt．tH：Pt1000 2－wire $-200 \ldots 850^{\circ} \mathrm{C} /-328 \ldots 1562^{\circ} \mathrm{F}$
tHEr：Select between：Thermocouple types L，J，K，B，S，N，E，T，R


| Parameter |  | Menu item |  |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pt．SE | PL．5E | PL．Lロ | PL．H | PLEH |  | PLiLa |
| Parameter |  | Menu item |  |  |  | Default |
| thEr | LHEr | L பF．L | L 3P．Li | L ப．M．H | L UF．L | L צP．L |
|  |  | L பF．5 | டコロ゙n | LUP．E | L UF．L |  |
|  |  | டபF．r |  |  |  |  |


| Parameter |  | Menu item |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Unlt | Lin it | - [ |  |  | - [ |
| offs | RFFS | -19.9 | to | 19.9 |  |
|  |  | -35.9 | to | 35.9 | $\square \square \square \square$ |

Unlt: Type of temperature metering
Chose, if the temperature shall be displayed in ${ }^{\circ} \mathrm{C}$ or ${ }^{\circ} \mathrm{F}$ with UnIt.
OFFS: Impedance matching
The value alignment at a temperature measuring in ${ }^{\circ} \mathrm{C}$ can be adjusted between $-20,0$ and $+20,0$ and for a later measurement in ${ }^{\circ} \mathrm{F}$ between -36 and +36 . If the measuring type is changed later, the value will be rounded.

General device parameter see page 24
Alarm parameter see page 25
Safety parameter for lock / release of parameterisation see page 27

### 6.1.3. Device parameter for the allocation of pulse signals: IMPU

FrEq: Frequency measuring of TTL-signals, PNP-/NPN-sensors.
tUrn: Rotation speed measurement (simplified adjustment option) of TTL-signals, PNP-/NPN-sensors. A flow rate can be scaled with this function, too.
CO.up: Counter input (upwards) for TTL-signals, PNP-/NPN-sensors.
CO.on: Counter input (downwards) for TTL-signals, PNP-/NPN-sensors.

### 6.1.3.1. Frequency measurement

| Parameter |  | Menu item |  |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| IMPu | ITPu | Freq |  |  |  |  |
| Parameter |  | Menu item |  |  |  | Default |
| $1 . t y p$ | Itsp | LEL | mPn | PпP | nRT | LEL |
| rang | -Riu | 9.999 | 9999 | 9999 | 9999 | 9999 |
| FLL | Fill | no | $\square$ | $\square 5$ | $\square 10$ | no |
|  |  | $\square 20$ | 50 | -100 | 200 |  |
|  |  | 500 |  |  |  |  |


| Parameter |  | Menu item |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: |
| End | Erロ́ | －19马 | to | ヨヨヨコ | $1 \square \square$ |
| OFFS | 「FF【 | －19马 | to | コ马马 | $\square \square \square \square$ |
| dot．F | ーロビー | $\square$ | to | $\square \square \square \square$ | $\square$ |
| End．F | Eーロ゙ロ | TM\％ | to | ロヨ．コ | $1 \square \square$ |
| OFF． F | GFF．F | $\square \square \square \square$ | to | 9马可 | ㅍㄻㄴ |
| tArA | டロー | －19马 | to | 枭 | $\square$ |
| $\begin{gathered} \text { SPC. } \\ \text { F } \end{gathered}$ | ワ「．F | $\square$ | to | 5 | $\square$ |
| dIS． 1 | －i こ． | －19马 | to | ヨヨヨコ |  |
| InP． 1 | $1 \text { пI.i }$ | － 9 马 | to | ヨヨヨコ |  |
| dIS． 2 | ーi こ．こ | －19马 | to | 939 |  |
| InP． 2 | 1 ローコ | －9马马 | to | 9马9 |  |
| dIS． 3 | ロi こ．ヨ | －19马 | to | 9 39 |  |
| InP． 3 |  | $-1999$ | to | $9993$ |  |
| diS． 4 | ロイ ご | －ヨ马 | to | ヨヨヨコ |  |
| InP． 4 | $1 \text { пP. }$ |  | to | 9马可 |  |
| diS． 5 | －i 5 | －19马 | to | Э马马 |  |
| InP． 5 | $1 \text { ir. }$ | －19马 | to | ヨヨヨコ |  |

I．tYP：Pulse signal
There a three modes for the triggering of the pulse input：
ttL Active TTL－signals with approx． 0.8 V lower and approx． 2 V upper threshold．
nPn Passive switching contact；it operates the internal pull－up depending on the rate．
PnP Active sensor output．A pull－down is operated in the device．
nAM Namur output Low $<1,5 \mathrm{~mA}$ ，High $>2,5 \mathrm{~mA}$
rAnG: Selection of the frequency range
A selection of four frequency ranges is available:
$9.999 \quad 0 \ldots 9,999 \mathrm{~Hz}$ (automatic software filter on $100 \mathrm{~Hz} / 5 \mathrm{~ms}$ )
$99.99 \quad 0 . .99,99 \mathrm{~Hz}$ (automatic software filter on $500 \mathrm{~Hz} / 5 \mathrm{~ms}$ )
$999.90 \ldots 999,9 \mathrm{~Hz}$
9999
$0 . . .9999 \mathrm{~Hz}$ (approx. 10 kHz )

FILt: Limitation of the pulse length
For contact bounce suppression of mechanical contacts via selection of the filter frequency.
no no particular evaluation of the pulse length
$2 \quad 2 \mathrm{~Hz}$ with pulse-duty factor 1:1 => minimal pulse length 250 ms
$5 \quad 5 \mathrm{~Hz}$ with pulse-duty factor $1: 1=>$ minimal pulse length 100 ms
$10 \quad 10 \mathrm{~Hz}$ with pulse-duty factor $1: 1$ => minimal pulse length 50 ms
$20 \quad 20 \mathrm{~Hz}$ with pulse-duty factor 1:1 => minimal pulse length 25 ms
$50 \quad 50 \mathrm{~Hz}$ with pulse-duty factor $1: 1$ => minimal pulse length 10 ms
$100 \quad 100 \mathrm{~Hz}$ with pulse-duty factor $1: 1$ => minimal pulse length 5 ms
500500 Hz with pulse-duty factor $1: 1$ => minimal pulse length 1 ms
End / OFFS: Upper range value/lower range value
By use of this pair of values, the desired display value can be allocated to the measuring signal.
dot.F: Comma / decimal place
Determine the decimal representation of the display value with the decimal point. It is used for the adjustment of the limit values, too.

End.F / OFF.F: Rescale the measuring input values
Here, the final value/initial value can be rescaled without application of the measuring signal.
tArA: Setting up the Tara-/Offset value
The preset value is added to the linearised value. So the characteristic line can be shifted by the selected amount.

SPC.F: Number of additional supporting points
To linearise nonlinear sensor values, five additional supporting points can be defined for the initial- and final value. Only the activated supporting point parameter are shown.
dIS1...dIS5: Display values for supporting points
Under this parameter supporting points are defined on a value basis.
INP1...INP5: Analog values for supporting points
The supporting points are always preset according to the selected input signal ma/V. Here, desired analog values can be freely adjusted in ascending order.

## 6．1．3．2．Rotation speed measurement

As more than $80 \%$ of frequency measurement applications are referring to a rotation speed， there is a simplified adjustment mode available via type „Turn＂．A flow rate can be scaled with this function，too．

| Parameter |  | Menu item | Default |
| :---: | :---: | :---: | :---: |
| IMPu | $11 \%$ | Lぃーワ |  |


| Parameter |  | Menu item |  |  |  | Defaut |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $1 . \mathrm{trp}$ | It 4 P | EtL | nPm | PnP | \％RT | tet |
| FLut | Filt | no | －${ }^{\text {a }}$ | － 5 | －10 | no |
|  |  | 20 | 50 | 100 | 200 |  |
|  |  | 500 |  |  |  |  |
| Ppt | PPt | 000： | to | 9999 |  | 0001 |
| tIME | $t$ ITE | 5EL | n in | hour |  | $n \mathrm{in}$ |
|  | dot |  |  | 0.000 |  | 0 |

I．tYP：Pulse signal
There are three modes for the triggering of the pulse input：
ttL Active TTL－signals with approx． 0.8 V lower and approx． 2 V upper threshold．
nPn Passive switching contact；it operates the internal pull－up depending on the rate．
PnP Active sensor output．A pull－down is operated in the device．
nAM Namur output Low $<1,5 \mathrm{~mA}$ ，High $>2,5 \mathrm{~mA}$

FILt: Limitation of the pulse length
For contact bounce suppression of mechanical contacts via selection of the filter frequency:

| no | No particular evaluation of the pulse length. |
| :---: | :---: |
| 2 | 2 Hz with pulse-duty factor 1:1 => minimal pulse length 250 ms |
| 5 | 5 Hz with pulse-duty factor factor $1: 1=>$ minimal pulse length 100 ms |
| 10 | 10 Hz with pulse-duty factor factor $1: 1=>$ minimal pulse length 50 ms |
| 20 | 20 Hz with pulse-duty factor $1: 1=>$ minimal pulse length 25 ms |
| 50 | 50 Hz with pulse-duty factor $1: 1$ => minimal pulse length 10 ms |
| 100 | 100 Hz with pulse-duty factor $1: 1$ => minimal pulse length 5 ms |
| 500 | 500 Hz with pulse-duty factor $1: 1$ => minimal pulse length 1 ms |

PPt: Pulse per turn
With this parameter the number of pulse per turn can be entered directly. It generally works with sprockets and their number of sprockets, incremental encoder and their resolution or glands with a number of boreholes. For simple flow meter with impeller it is only neccessary to enter the number of pulse per liter or cubic metre.
tIME: Time base
In general the time base for rotation speed is always set on "MIn", it can of course be changed into seconds or hours.
dot: Comma / decimal place
Determine the decimal representation of the display value with the decimal point. A rotation speed with up to 3 positions after decimal point can be displayed, if they are small enough.

## Example: Rotation speed measurement

The rotation speed of a roller in a steel works needs to be displayed in turns/minute with one position after decimal place. The rotational speed will be recorded via a perforated disc with 18 holes, positioned in an angle of $20^{\circ}$. The maximum rotation speed of the roller is 60 turns/minute. Like this, adjust for example FILt = 100; PPt = 18; $\mathbf{t I M E}=\mathbf{M I n}$; dot $=\mathbf{0 . 0}$. The difficulty with the adjustment of the filter is to calculate the pulse length precisely.

## 6．1．3．3．Upwards／downwards counter

## 

| Parameter |  | Menu item |  | Default |
| :---: | :---: | :---: | :---: | :---: |
| IMPu | $115 \square$ | －ロ．ロー | －ロ．ローロ |  |


| Parameter |  | Menu item |  |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| I．tYP | ILエア | LLL | $n \mathrm{n}$ n | $P \cap P$ | п月7 | LLL |
| Co．bA | ［ab日 | PuLS | 5EL | $\Pi$ in |  | Puls |
| EdGE | EdEE | Pa5 | חEER |  |  | P051 |
| Pres | Pres | ロロロ | to | 9999 |  | OロO |
| FILt | Filt | no | 2 | 5 | $\square 10$ | no |
|  |  | $2 \square$ | 50 | 108 | 2ロロ |  |
|  |  | 500 |  |  |  |  |
| End | End | －1999 | to | 9999 |  | 1000 |
| End．C | Endí | 口ロロ | to | 9999 |  | 1051 |
| dot | dot | $\square \square$ | to | O．005 |  | $\square \square$ |

## I．tYP：Pulse signal

There a three modes for the triggering of the pulse input：
ttL Active TTL－signals with approx． 0.8 V lower and approx． 2 V upper threshold．
nPn Passive switching contact；it operates the internal pull－up depending on the rate．
PnP Active sensor output．A pull－down is operated in the device．
nAM Namur output Low＜1，5mA，High＞2，5mA

Co．bA：Counter base
As standard the device records incoming pulses during counter operation．However the counter basis can also be used as system time in seconds or minutes．In doing so，the pulse input turns into gate time，it counts at wing PoSI（HIGH－signal）and stands at LOW．The logic is contrary at wing nEGA．

EdGE: Counting start / counting end (wing)
The active wing declares when the counting takes place. The pulse recording PuLS is choosen as counter basis, via this it will be declared if the internal counter will be increased by the positive wing PoSI or the negative wing nEGA. If time is taken as time basis, then the active-triggering/HIGH-triggering will be selected with PoSI and the passive triggering/LOWtriggering will be selected with nEGA. The counter reset is always statical.

PrES: Prescaler
A prescaling in the device happens via the prescaler, so even large pulse numbers like e.g. 5.000 .000 can be recorded by the device. Only the prescaled value will be included for the scaling.

FILt: Limitation of the pulse length
For contact bounce suppression of mechanical contacts via selection of the filter frequency:

| no | No particular evaluation of the pulse length |
| :---: | :--- |
| $\mathbf{2}$ | $\mathbf{2 H z}$ with pulse-duty factor $1: 1=>$ minimal pulse length 250 ms |
| $\mathbf{5}$ | $\mathbf{5 H z}$ with pulse-duty factor factor $1: 1=>$ minimal pulse length 100 ms |
| $\mathbf{1 0}$ | $\mathbf{1 0 ~ H z}$ with pulse-duty factor factor $1: 1=>$ minimal pulse length 50 ms |
| $\mathbf{2 0}$ | 20 Hz with pulse-duty factor $1: 1=>$ minimal pulse length 25 ms |
| $\mathbf{5 0}$ | $\mathbf{5 0 ~ H z}$ with pulse-duty factor $1: 1=>$ minimal pulse length 10 ms |
| $\mathbf{1 0 0}$ | $\mathbf{1 0 0 ~ H z}$ with pulse-duty factor $1: 1=>$ minimal pulse length 5 ms |
| $\mathbf{5 0 0}$ | $\mathbf{5 0 0 ~ H z}$ with pulse-duty factor $1: 1=>$ minimal pulse length 1 ms |

End, End.C: Display terminal value and pulse terminal value
The display value can be freely linearised via the prescaled pulse number. For it the number of desired pulses will be allocated to a display value. The zero-point cannot be prescaled. At a backwards counter End and End.C serve as start value. For the absolute counter threshold values, the adjustments of dl.HI and dl.Lo are used. By reaching them, all digits that reached this value are flashing, what equates an underflow/overflow.

## General device parameter see page 24 <br> Alarm parameter see page 25 <br> Safety parameter for lock / release of parameterisation see page 27

### 6.2. General device parameter

| Parameter |  | Menu item |  |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| sec | 5EL | 00.1 | to | 2.0 |  | 100 |
| GLM | [L\% | B1 | to | 20 |  |  |
| di.H1 | diti | -1999 | to | 9999 |  | -1999 |
| d.Lo | diLa | -1999 | to | 9399 |  | 9993 |
| tast | LR5t | no | EHET | RLL ${ }^{\text {a }}$ |  | no |
| flas | FLRS | no | RL- - | RL-2 | RL. İ | no |

SEC: Measuring time
Adjustement of basis measuring time respectively of the frequency filter for a relief of the measurand. This filter value is adjustable from $0.01 \ldots 2.00$ seconds. At pulse measurement, the value can be selected up to 0.00 , so that the identification runs on maximum speed.

GLM: Sliding averaging
Besides the measuring time, as sliding averaging of $1 \ldots 20$ values can be activated, too. Here, no seperate emphasis between the past values is taking place. At GLM = 1 the sliding averaging is switched off.
dl.Lo, dl.HI: Presentation of start/terminal value in the display

For overflow evaluation the measuring range and the optional selected overflow (OVEr) behaviour are evaluated. In addition this range can be limited by the parameter dl.HI and dI.Lo.
tASt: Allocation (deposit) of key functions
For operating mode either a min/max-value monitoring or a limit value correction on the navigation keys can be deposited here. If the min/max memory is activated by EXtr, the measured min/max-values will be saved during operation and can be recalled via the navigation keys [ $\mathbf{A}$ ] [ $\mathbf{V}$ ]. A reset of the value takes places by simultaneously pushing the navigation keys [ $\mathbf{\Delta}$ ] [ $\boldsymbol{\nabla}$ ]. At restart of the device, all values are lost. If the limit value correction AL.LI is selected, limit values can be changed during operation, without interfere with the operating procedure. If no is adjusted, the navigation keys [ $\mathbf{\Delta}$ ] [ $\boldsymbol{\nabla}$ ] are without any function in the operating mode.

FLAS: Display flashing at threshold value exceedance/undercut
A display flashing can be added as additional alarm function either to the first limit value (select: AL-1), to the second limit value (select: AL-2) or to both limit values (select: AL-12). With no (factory settings), no flashing is allocated.

## 6．3．Alarm parameter

| Parameter |  | Menu item |  |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Al．Fu | R $1 . F_{5}$ | $\square F F$ | an | H： 1 | La．Li |  |
|  |  | －RnE | Dut．r | Ra．Hi | Pc．La | OFF |
| Al．Er | R IEr | ח口 | $\square F F$ | an |  | no |
| Al．tY | R itcy | $n P n$ | $P \cap P$ |  |  | $n P \pi$ |
| AILLI | B IL | －1999 | to | 9999 |  |  |
| Al．HY | R IHS | ㅁ口ロロ | to | 9999 |  | $\square$ |
| Al．HI | R iH | －1999 | to | 19999 |  | 2ロロ |
| Al．Lo | P ！\％ | －999 | to | 9999 |  | 159 |
| Al．oF | P اaF | ロロロロ | to | 5999 |  | $\square$ |
| Al．on | Q ían | ロロロロ | to | 5999 |  | $\square$ |
| A2．Fu | R2．Fu | OFF | an | Hill | La．L |  |
|  |  | －RのE | Oெt．r | Ra．H！ | Ra．Lo | OFF |
| A2．Er | R2．Er | na | OFF | an |  | ma |
| A2．tY | Rコ．L | $n \mathrm{n}$ | $P \cap P$ |  |  | $n n_{n}$ |
| A2．LI | R己．L | －1993 | to | 9999 |  | $3 \square \square$ |
| $\mathrm{A}^{\mathrm{A} . \mathrm{H}}$ | Rコ．HS | ロロロロ | to | 9999 |  | $\square$ |
| A2．HI | RコH | －1999 | to | 9993 |  | 400 |
| A2．Lo | R2．L | －1999 | to | 9999 |  | $30 \square$ |
| A2．oF | R2．a | ロロロロ | to | 9999 |  | $\square$ |
| A2．on | R2．an | ロロロロ | to | 9999 |  | $\square$ |

A1.Fu, A2.Fu: Limit value behaviour
Change between the different working types of switching outputs by using the functional principle. If $\mathbf{A x . F u}=\mathbf{o F F}$ was selected, the relevant switching point parameter will not be displayed.

| oFF | The switching point is without function and relevant parameter will not be <br> displayed (Default status). |
| :---: | :--- |
| On | The switching point is switched on during measuring operation and <br> corresponding parameter (except Ax.Er and Ax.tY) will not be displayed. |
| HI-LI | Switch at threshold value exceedance. |
| Lo.LI | Switch at threshold value undercut. |
| rAnG | Switch within the preset range. |
| Out.r | Switch outside the preset range. |

A1.Er, A2.Er: Report at threshold value errors
If a check sum should not be correct or the range of value is affected, the switching point behaviour can be preset.

Selected switching point behaviour is activated. HIGH/L+ is switched in push-pull-mode.

The switching points behave contrary. The maloperation transcribes the actual threshold function in case of an occured error.

An error has no defined influence. This means a value of 10,000 regarding the overflow evaluation and a value of $-2,000$ for the underflow evaluation.

A1.tY, A2.tY: Switching behaviour of the outputs
Depending on connection and operating mode the switching outputs do support and work inverted. This means under alarm condition the switching outputs will be deactivated. Thus the alarm condition remains in case of a device failure.
nPn The output is switched actively to GND without alarm condition.
PnP PnP is switched actively to the voltage supply (rectified, filtered internal device supply) without alarm condition.

Ac.HI The output is switched to HIGH / voltage supply without alarm condition.
Ac.LO The output is switched to LOW / GND without alarm condition.

## A1.L1, A2.L1: Threshold level

Here the threshold level is defined that activates/deactivates an alarm. This parameter will not be recalled if the window function is used.

A1.HY, A2.HY: Hysteresis
The hysteresis defines a difference to the limit value which defines the delay of an alarm. This parameter will not be recalled if the window function is used.

A1．HI，A2．HI：Upper limit value
A1．Lo，A2．Lo：Lower limit value
For range functions A1．FU，A2．FU＝rAnG or Out．r this value defines the upper／lower limit of the window function between „－1999．．．9999＂．This parameter will not be displayed with other functional principles．The functional principle can change between switching point 1 and 2.

A1．oF，A2．oF：Dropout delay
Preset a delayed switching off of 0－5999 seconds for the limit values．The time value will not be safed permanently and is set back by restart of the device．Furthermore the alarm condition will be detected during restart，without considering the preset delay．

## A1．on，A2．on：On－delay

Preset a delayed switching on of 0－5999 seconds for the limit values．The time value will not be saved permanently and is set back by restart of the device．Furthermore the alarm condition will be detected during restart，without considering the preset delay．

## 6．4．Safety parameter for lock／release of parameterisation

| Parameter |  | Menu item |  |  | Default |
| :---: | :---: | :---: | :---: | :---: | :---: |
| CodE | 「ロロミ | TMETM | to | 回 号 | 1こコリ |
| run | ーロI | HíTET | 15 |  | 11LTE |

CodE：Assignment of an individual numerical code（4－digit number combination，free allocatable）
With assignment of this code（0000 factory settings），all parameter will be locked for the user， if LOC was selected afterwards under menu item run．By pushing［P］in operating mode for approx 3 seconds，the message CodE appears in the display．The code needs to be entered before each parameterisation，until the programming is released with ULoC under run．
run：Activation／Deactivation of programming interlock
Select with［ $\mathbf{\Delta}$ ］［ $\boldsymbol{\nabla}$ ］between deactivated key lock ULOC（factory settings）and activated key lock LOC．The keypad is locked，if LOC was selected．To get into menu level again，［P］ needs to be pushed for 3 seconds in operating mode．The now appearing CodE（factory settings 0000）needs to be entered with［ $\mathbf{\Delta}$ ］［ $\mathbf{V}$ ］and［P］and releases the keypad．A faulty entry will be displayed with FAIL．
In LOC－mode the device cannot be resetted，which shall additionally secure the regular operation．

## 7．Reset to default values（factory settings）

To set the device into a defined inital state，there is the possibility to do a reset to the default values．Please proceed as follows：
Switch off the voltage supply of the device．Push the［P］－key and switch voltage supply on with in－position［P］－key．Push the［P］－key until „－－－．＂appears in the display．Due to the reset， default values are charged and used for further operation．The device is now reset to the delivery state．

## 8. Technical data

## Housing

| Dimensions | $48 \times 24 \times 52 \mathrm{~mm}(\mathrm{WxHxD}) / 48 \times 24 \times 67 \mathrm{~mm}(\mathrm{WxHxD})$ including plug-in terminal |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Panel cut-out | $45.0^{+0.6} \times 22.2^{+0.3} \mathrm{~mm}$ |  |  |  |
| Wall thickness | up to 5 mm |  |  |  |
| Fixing | screw elements |  |  |  |
| Material | PC Polycarbonate, black, UL94V-0 |  |  |  |
| Sealing material | EPDM, 65 Shore, black |  |  |  |
| Protection class | standard IP65 (front panel), IP00 (back side) |  |  |  |
| Weight | approx. 100 g |  |  |  |
| Connection | plug-in terminal; wire cross-section up to $1.5 \mathrm{~mm}^{2}$ |  |  |  |
| Display |  |  |  |  |
| Digit height | 10 mm |  |  |  |
| Segment colour | red (optional green, orange or blue) |  |  |  |
| Display range | -1999 to 9999 |  |  |  |
| Switching points | LED S1, LED S2 |  |  |  |
| Overflow | horizontal bars at the top |  |  |  |
| Underflow | horizontal bars at the bottom |  |  |  |
| Display time | 0.1 to 10.0 seconds |  |  |  |
| Signal | Measuring range | Measuring span | Resolution | Internal resistance |
| Voltage | 0... 10 V | 0... 12 V | $\geq 14$ bit | $\mathrm{Ri}>100 \mathrm{k} \Omega$ |
| Voltage | 0... 2 V | 0...2.2 V | $\geq 14$ bit | $\mathrm{Ri} \geq 10 \mathrm{k} \Omega$ |
| Voltage | $0 \ldots 1 \mathrm{~V}$ | $0 \ldots 1.1 \mathrm{~V}$ | $\geq 14$ bit | $\mathrm{Ri} \geq 10 \mathrm{k} \Omega$ |
| Voltage | $0 . . .50 \mathrm{mV}$ | $0 . . .75 \mathrm{mV}$ |  | $\mathrm{Ri} \geq 10 \mathrm{k} \Omega$ |
| Current | $4 . . .20 \mathrm{~mA}$ | 1... 22 mA |  | $\mathrm{Ri}=\sim 125 \Omega$ |
| Current | 0... 20 mA | 0... 22 mA |  | $\mathrm{Ri}=\sim 125 \Omega$ |
| Pt100-3-wire | $-50 . . .200^{\circ} \mathrm{C}$ | $-58 \ldots 392^{\circ} \mathrm{F}$ | $\begin{aligned} & 0.1^{\circ} \mathrm{C} / \\ & 0.1^{\circ} \mathrm{F} \end{aligned}$ |  |
| Pt100-3-wire | $-200 \ldots 850^{\circ} \mathrm{C}$ | $-328 . .1562^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Pt1000-2-wire | $-200 \ldots 850^{\circ} \mathrm{C}$ | $-328 \ldots 1562^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Thermo K | $-270 \ldots 1350^{\circ} \mathrm{C}$ | $-454 \ldots 2462^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Thermo S | $-50 \ldots 1750^{\circ} \mathrm{C}$ | $-328 \ldots 3182^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Thermo N | $-270 \ldots 1300^{\circ} \mathrm{C}$ | $-454 \ldots 2372^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |


| Signal | Measuring range | Measuring span | Resolution | Internal resistance |
| :---: | :---: | :---: | :---: | :---: |
| Thermo J | $-170 \ldots 950^{\circ} \mathrm{C}$ | $-274 \ldots 1742^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Thermo T | $-270 \ldots 400^{\circ} \mathrm{C}$ | $-454 \ldots 752^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Thermo R | $-50 \ldots 1768^{\circ} \mathrm{C}$ | $-58 \ldots 3214^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Thermo B | 80...1820 ${ }^{\circ} \mathrm{C}$ | 176...3308 ${ }^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Thermo E | $-270 \ldots 1000^{\circ} \mathrm{C}$ | $-454 \ldots 1832^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Thermo L | $-200 \ldots 900^{\circ} \mathrm{C}$ | $-328 \ldots 1652^{\circ} \mathrm{F}$ | $1^{\circ} \mathrm{C} / 1^{\circ} \mathrm{F}$ |  |
| Frequency | $0 . . .10 \mathrm{kHz}$ | $0 . . .10 \mathrm{kHz}$ | $0,001 \mathrm{~Hz}$ |  |
| NPN | $0 \ldots 3 \mathrm{kHz}$ | $0 \ldots 3 \mathrm{kHz}$ | $0,001 \mathrm{~Hz}$ |  |
| PNP | $0 \ldots 1 \mathrm{kHz}$ | $0 \ldots 1 \mathrm{kHz}$ | $0,001 \mathrm{~Hz}$ |  |
| Rotation speed | 0... 9999 1/min | 0... 9999 1/min | 0,001 $1 / \mathrm{min}$ |  |
| Counter | 0... 9999 (Prescaler up to 1000) |  |  |  |
| Pulse input | TTL | HTL/PNP | NPN | Namur |
|  | $\begin{aligned} & \text { Low <2 V, } \\ & \text { High }>3 \mathrm{~V} \end{aligned}$ | $\begin{aligned} & \text { Low }<6 \mathrm{~V}, \\ & \text { High }>8 \mathrm{~V} \end{aligned}$ | Low <0.8 V, High via resistance | $\begin{aligned} & \text { Low }<1.5 \mathrm{~mA} \\ & \text { High }>2.5 \mathrm{~mA} \end{aligned}$ |
| Reset input | active $<0.8 \mathrm{~V}$ |  |  |  |
| Measuring error |  |  |  |  |
| Standard | $0.2 \%$ of measuring range $\pm 1$ digit |  |  |  |
| Pt100/Pt1000 | $0.5 \%$ of measuring range $\pm 1$ digit |  |  |  |
| Thermocouple | $0.3 \%$ of measuring range $\pm 1$ digit |  |  |  |
| Accuracy |  |  |  |  |
| Reference junction | $\pm 1^{\circ} \mathrm{C}$ |  |  |  |
| Drift of temperature | $100 \mathrm{ppm} / \mathrm{K}$ |  |  |  |
| Measuring time | 0.01... 2.0 seconds |  |  |  |
| Sampling rate | approx. $1 /$ s at thermocouple, approx. 100/s at standard signals |  |  |  |
| Measuring principle | U/F-conversion |  |  |  |
| Resolution | approx. 14 bit at 1s measuring time |  |  |  |
| Output | 2 solid-state outputs, galvanically not isolated Low-side: max. $28 \mathrm{~V}, 100 \mathrm{~mA}$ (NPN; mass switching) High-side: $\mathrm{U}_{\mathrm{V}}-3 \mathrm{~V}, 100 \mathrm{~mA}$ (PNP, $+\mathrm{U}_{\mathrm{V}}$-switching) Push-pull: Changeover between mass GND and auxiliary energy $+U_{V}$ |  |  |  |
| Interface | Configuration interface for PC-software PM-TOOL \& USB-dongle |  |  |  |


| Power supply | $9-28 \mathrm{VDC}$ galvanically not isolated, $\leq 1 \mathrm{VA}$ |
| :--- | :--- |
| Memory | EEPROM |
| Data life | $\geq 100$ years at $25^{\circ} \mathrm{C}$ |
| Ambient condition |  |
| Working temperature | $-20^{\circ} \mathrm{C} \ldots+50^{\circ} \mathrm{C}$ |
| Storing temperature | $-30^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ |
| Weathering <br> resistance | relative humidity $0-85 \%$ on years average without dew |
| EMV <br> CE-identification <br> Safety standard | EN 61326 |

## 9. Safety advice

Please read the following safety advice and the assembly chapter 2 before installation and keep it for future reference.

## Proper use

The IM1-7U-device is designed for the evaluation and display of sensor signals.


## Danger! Careless use or improper operation can result in personal injury and/or damage the equipment.

## Control of the device

The panel meters are checked before dispatch and sent out in perfect condition. Should there be any visible damage, we recommend close examination of the packaging. Please inform the supplier immediately of any damage.

## Installation

The IM1-7U-device must be installed by a suitably qualified specialist (e.g. with a qualification in industrial electronics).

## Notes on installation

- There must be no magnetic or electric fields in the vicinity of the device, e.g. due to transformers, mobile phones or electrostatic discharge.
- The fuse rating of the supply voltage should not exceed a value of 0.4A N.B. fuse!
- Do not install inductive consumers (relays, solenoid valves etc.) near the device and suppress any interference with the aid of RC spark extinguishing combinations or freewheeling diodes.
- Keep input, output and supply lines separate from each other and do not lay them parallel with each other. Position "go" and "return lines" next to one another. Where possible use twisted pair. So, the best measuring results can be received.
- Screen off and twist sensor lines. Do not lay current-carrying lines in the vicinity. Connect the screening on one side on a suitable potential equaliser (normally signal ground).
- The device is not suitable for installation in areas where there is a risk of explosion.
- Any electrical connection deviating from the connection diagram can endanger human life and/or can destroy the equipment.
- The terminal area of the devices is part of the service. Here electrostatic discharge needs to be avoided. Attention! High voltages can cause dangerous body currents.
- Galvanically isolated potentials within one complex need to be placed on an appropriate point (normally earth or machines ground). So, a lower disturbance sensibility against impacted energy can be reached and dangerous potentials, that can occur on long lines or due to faulty wiring, can be avoided.


## 10. Error elimination

$\left.\begin{array}{|l|l|l|}\hline & \text { Error description } & \text { Measures } \\ \hline 1 . & \begin{array}{l}\text { The unit } \\ \text { permanently } \\ \text { indicates overflow. }\end{array} & \begin{array}{l}\text { - The input has a very high measurement, check the } \\ \text { measuring circuit. } \\ \text { - The display range of 999 respectively the preset measuring } \\ \text { range was exceeded, control the supporting points } \\ \text { respectively the selected input type and signal range. Not all } \\ \text { of the activated supporting points are parameterised. Check } \\ \text { if the relevant parameters are adjusted correctly. }\end{array} \\ \hline 2 . & \begin{array}{l}\text { The unit } \\ \text { permanently shows } \\ \text { underflow. }\end{array} & \begin{array}{l}\text { - The input has a very low measurement, check the } \\ \text { measuring circuit. } \\ \text { - The display range of -1999 respectively the preset } \\ \text { measuring range was undercut, control the adjustments. } \\ \text { - Not all of the activated supporting points are parameterised. } \\ \text { Check if the relevant parameters are adjusted correctly. }\end{array} \\ \hline 3 . & \begin{array}{l}\text { The device shows } \\ \text { Lbr in the 7- } \\ \text { segment display. }\end{array} & \begin{array}{l}\text { - Check if the selected input type is correct. Only temperature } \\ \text { measurments and 4...20 mA show these kind of error } \\ \text { indication. } \\ \text { - Check the wiring regarding a contact and correct } \\ \text { connection. }\end{array} \\ \hline 4 . & \begin{array}{l}\text { The device shows } \\ \text { HELP in the 7- } \\ \text { segment display. }\end{array} & \begin{array}{l}\text { - The device has detected an error in the configuration } \\ \text { memory, operate a reset to default values and configurate } \\ \text { the device according to your application. }\end{array} \\ \hline 5 . & \begin{array}{l}\text { Parameter for the } \\ \text { parameterisation of } \\ \text { the input are not } \\ \text { available. }\end{array} & \begin{array}{l}\text { - The programming interlock is activated. } \\ \text { - Enter correct code. }\end{array} \\ \hline 6 . & \begin{array}{l}\text { The device shows } \\ \text { Err1 in the 7- } \\ \text { segment display. }\end{array} & \begin{array}{l}\text { - Contact the manufacturer if errors of this kind occur. }\end{array} \\ \hline 7 . & \begin{array}{l}\text { The device does not } \\ \text { react as expected. }\end{array} & \text { - If you are not sure, if the device has been parameterised } \\ \text { before, restore the delivery state as described in chapter 7. }\end{array}\right]$

