# **User manual IM2-1F**

Frequency input: 0.01 Hz to 999.99 kHz / 0.01 Hz to 9.9999 kHz / 0-2.500 kHz

Connection for Namur, NPN/PNP with HTL- or TTL-output or for

position survey via incremental encoder



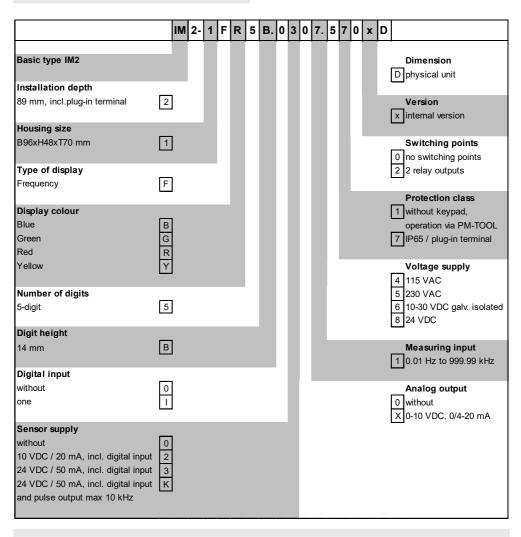
# **Technical features:**

- red display of -19999...99999 digits (optional: green, orange or blue display)
- · minimal installation depth: 70 mm without plug-in terminal
- · min/max memory
- · adjustment via factory default or directly on the sensor signal
- · 30 adjustable supporting points
- · display flashing at threshold undercut or exceedance
- · simplified parameterisation U/min with only 3 parameters
- · Schmitt-trigger-input
- · zero-key for triggering of Hold, Tara
- permanent min/max-value recording
- · digital frequency filter for contact bounce suppression and interference suppresion
- · frequency filter with varying pulse-duty factor
- · volume metering (totaliser) for frequencies up to 1 kHz (accurate to a pulse)
- · mathematical function like reciprocal value, square root, rounding
- · sliding averaging with an optional dynamic display filter
- · setpoint generator
- · brightness control
- · programming interlock via access code
- · protection class IP65 at the front
- plug-in terminal
- sensor supply
- · galv. isolated digital input
- · option: relay outputs
- · option: analog output
- accessories: PC-based configuration-kit PM-TOOL incl. CD & USB-adapter

# Identification

STANDARD-TYPES	ORDER NUMBER
Frequency	IM2-1FR5B.0307.570xD
Housing size: 96x48 mm	IM2-1FR5B.0007.670xD

# Options - breakdown of order code:



Please state physical unit by order, e.g. m/min.

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# 1. Brief description

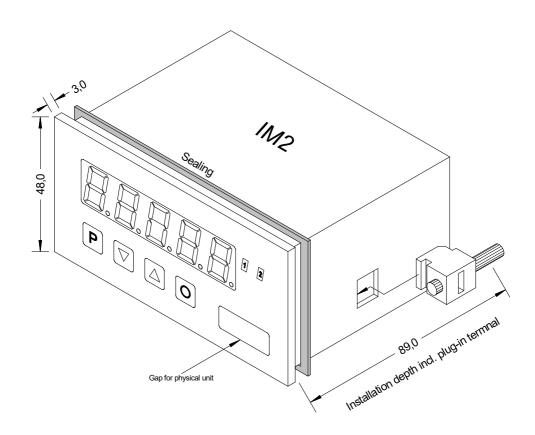
The panel meter **IM2-1F** can evaluate pulses in many different ways and shows the result in the 5-digit LED-display. Available options are: frequency coverage with optional filters, summate of pulses or display values via the time, detection of a rotational speed or collection of a position via an incremental encoder. The results can be monitored via alarm conditions and can be displayed onto the optional switching point. Furthermore the results can be freely scaled on an optional analog output and relayed to a control system. The device can be operated directly by Namur sensors, 3-wire sensors, switching/slider contacts, incremental encoders (HTL-/TTL-output) or TTL-signals.

Via the 4 navigation keys on the front, the device can be adjusted onto different kind of applications and later on different functions of the device can be controlled. The adjustment is also possible via the PC-Software PM-TOOL with a special connecting cable. With an individual code, the created parameterisation can be protected against changes by the user.

Numerous applications can be realised with this device, like e.g. tachometer, revolution counter, flowmeter, dosing equipment, filling capacity meter, baking time meter of a baking oven, flying knife, position evaluation, position surveillance, flow rate surveillance, acoustic discharge measurements and so on. By use of the integrated, configurable functions like permanent min/max-recording, averaging, frequency filter, setpoint setting, threshold value recording via alarm system, 30-points-linearisation, mathematic charging and many more, you receive an universal applicable modern system for your demands in measuring and control technique.

# 2. Assembly

Please read the Safety advices on page 43 before installation and keep this user manual for future reference.



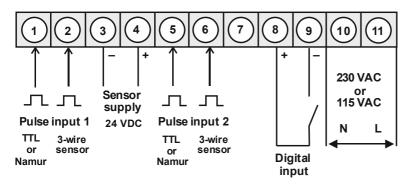
- 1. After removing the fixing elements, insert the device.
- 2. Check the seal to make sure it fits securely.
- 3. Click the fixing elements back into place and tighten the clamping screws by hand. Then use a screwdriver to tighten them another half a turn.

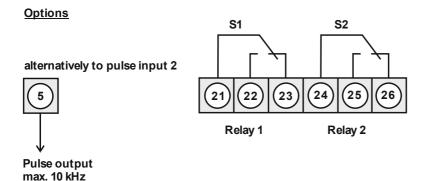
# CAUTION! The torque should not exceed 0.1 Nm!

The dimension symbols can be exchanged before installation via a channel on the side!

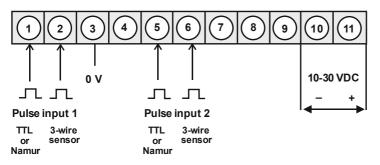
# 3. Electrical connection

**Type IM2-1FR5B.0307.470xD** – supply of 115 VAC **Type IM2-1FR5B.0307.570xD** – supply of 230 VAC

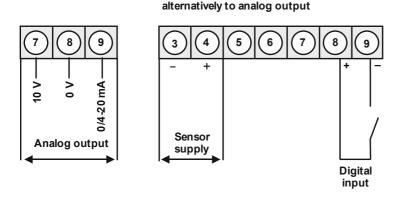


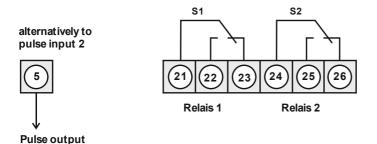


Type IM2-1FR5B.0007.670xD - supply of 10-30 VDC galv. isolated



# Options:





# Advice:

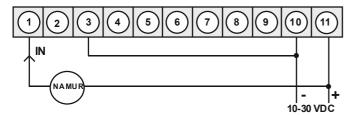
max. 10 kHz

If Namur sensors with a nominal voltage of approx. 8 V are used, then a sensor supply of 12 VDC is needed. For devices with a sensor supply terminals 4 and 8, aswell as terminals 3 and 7 need to be galvanically connected in the device.

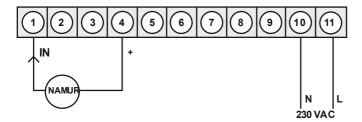
#### M3-devices

Below please find some connection examples with practical applications:

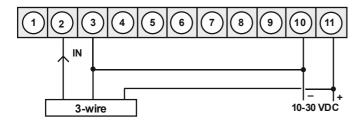
# Namur



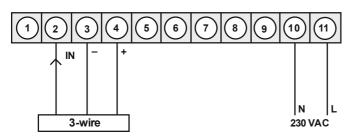
# Namur



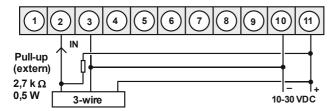
#### 3-wire PNP



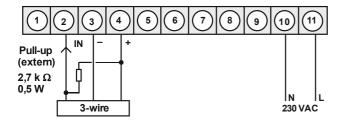
# 3-wire PNP



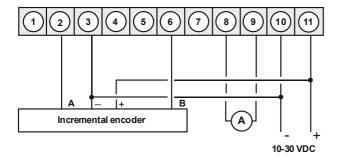
#### 3-wire NPN



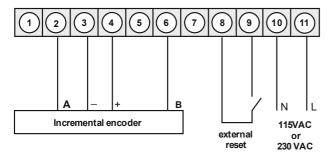
#### 3-wire NPN



# Incremental encoder with analog output 4-20 mA



# Incremental encoder (max. 50 mA current consumption)



# 4. Function and operation description

#### Operation

The operation is divided into three different levels.

# Menu level (delivery status)

This level is for the standard settings of the device. Only menu items which are sufficent to set the device into operation are displayed. To get into the professional level, run through the menu level and parameterise *PRDF* under menu item *RUN*.

#### Menu group level (complete function volume)

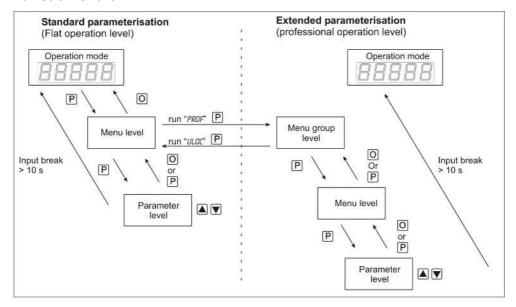
Suited for complex applications as e.g. linkage of alarms, setpoint treatment, totaliser function etc. In this level function groups which allow an extended parameterisation of the standard settings are availabe. To leave the menu group level, run through this level and parameterise *ULDE* under menu item *RUN*.

#### Parameterisation level:

Parameter deposited in the menu item can be parameterised here. Functions, that can be changed or adjusted, are always signalised by a flashing of the display. Settings that are made in the parameterisation level are confirmed with **[P]** and thus saved. By pressing the "zero-key" it leads to a break-off of the value input and to a change into the menu level. All adjustments are saved automatically by the device and changes into operating mode, if no further key operation is done within the next 10 seconds.

Level	Key	Description
Menu level	Р	Change to parameterisation level and deposited values.
		Keys for up and down navigation in the menu level.
	0	Change into operation mode.
Parameterisation level	Р	To confirm the changes made at the parameterization level.
		Adjustment of the value / the setting.
	0	Change into menu level or break-off in value input.
Menu group level	Р	Change to menu level.
		Keys for up and down navigation in the menu group level.
	0	Change into operation mode or back into menu level.

# Function chart:



#### Underline:

P Takeover A Value selection (+)

O Stop Value selection (-)

#### 4.1. Parameterisation software PM-TOOL:

Part of the PM-TOOL are the software on CD and an USB-cable with device adapter. The connection is done via a 4-pole micromatch-plug on the back side of the device, to the PC-side the connection ist done via an USB plug.

System requirements: PC incl. USB interface Software: Windows XP, Windows VISTA

With this tool the device configuration can be generated, omitted and saved on the PC. The parameters can be changed via the easy to handle program surface, whereat the operating mode and the possible selection options can be preset by the program.

#### CAUTION!

During parameterisation with connected measuring signal, make sure that the measuring signal has no mass supply to the programming plug. The programming adapter is galvanic not isolated and directly connected with the PC. Via polarity of the input signal, a current can discharge via the adapter and destroy the device as well as other connected components!

# 5. Setting up the device

# 5.1. Switching-on

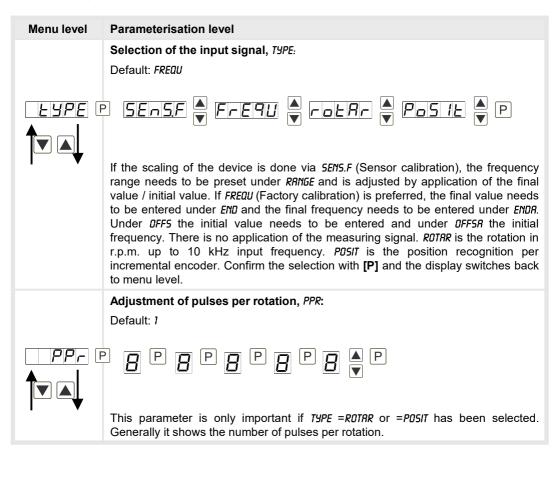
Once the installation is complete, start the device by applying the voltage supply. Before, check once again that all electrical connections are correct.

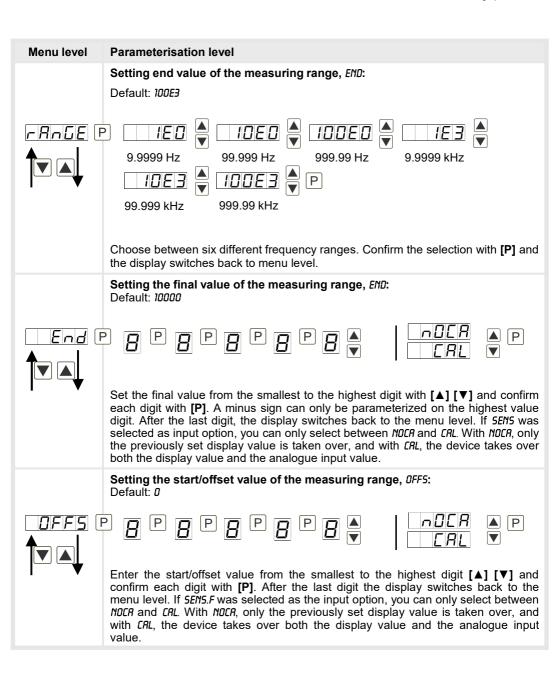
# Starting sequence

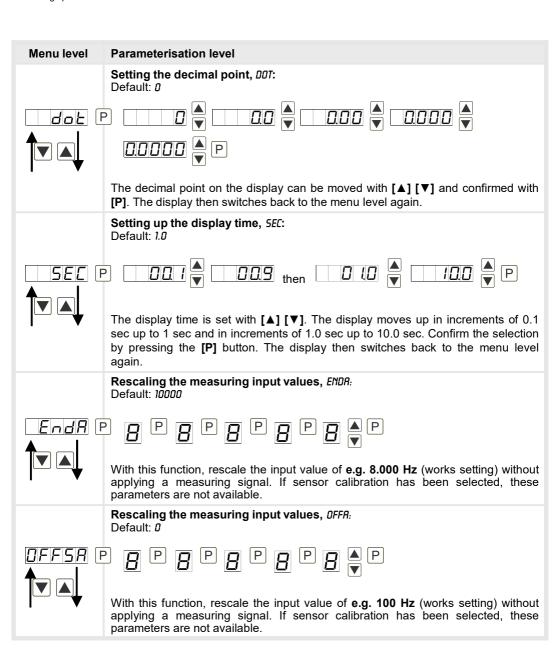
For 1 second during the switching-on process, the segment test (8 8 8 8 8) is displayed, followed by an indication of the software type and, after that, also for 1 second, the software version. After the starting sequence, the device switches to operation/display mode.

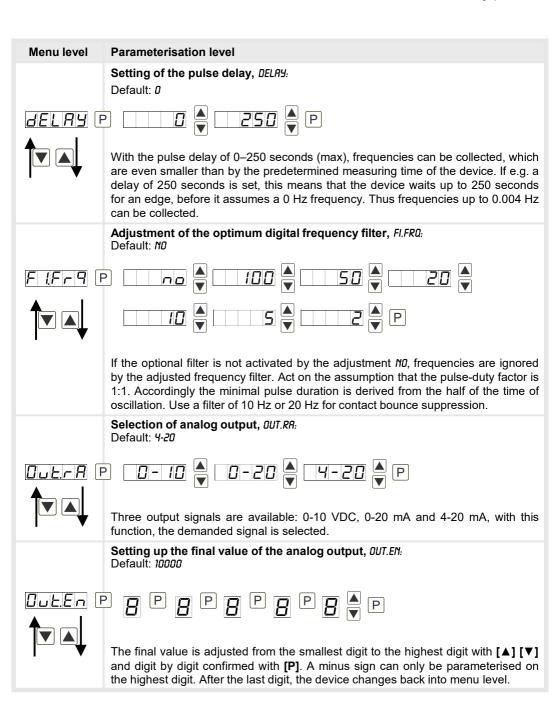
#### **5.2. Standard parameterisation:** (flat operation level)

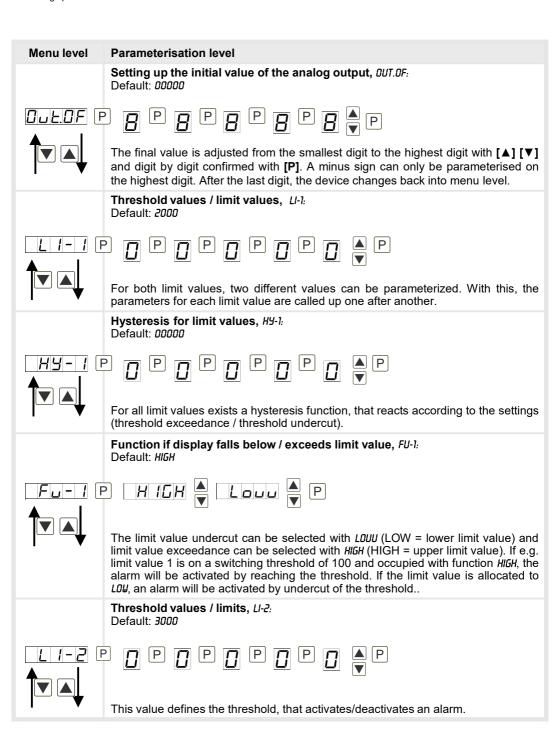
To parameterize the display, press the **[P]** key in operating mode for 1 second. The display then changes to the menu level with the first menu item *TYPE*.











# Menu level Parameterisation level Hysteresis for limit values, Hy-2: Default: 00000 The delayed reaction of the alarm is the difference to the threshold value, which is defined by the hysteresis. Function for threshold value undercut / exceedance, FU-2: Default: HIGH HIGH 🖨 Loud 🖨 P A limit value undercut is selected with LOUU (for LOW = lower limit value), a limit value exceedance with HIGH (for HIGH = higher limit value). If e.g. limit value 1 is on a threshold level of 100 and allocated with function HIGH, an alarm is activated by reaching the threshold level. If the threshold value was allocated to LOW, an alarm will be activated by undercutting the threshold value, as long as the hysteresis is zero. User code (4-digit number-combination, free available), U.CODE: Default: 0000 ucose P g P g P g 🖣 P

If this code is set (>0000), all parameters are locked, if LOE has been selected before under menu item RUN. By pushing [P] during operation mode for approx. 3 seconds, CODE appears in the display. To get access to the unlocked reduced parameter, the user needs to enter the preset U.CODE. This code has to be entered before each parameterisation, until the A.CODE (Master code) unlocks all parameters again.

Master code (4-digit number-combination free available), A.CODE: Default: 1234



With this code, all parameters can be unlocked, if LOC has been activated before under menu item RUN. By pushing [P] during operation mode for approx. 3 seconds, EDDE appears in the display. The user can now reach all parameters by entering R.CODE. Leaving the parameterisation, under menu item RUN, the user can unlock them permanently by choosing ULDE or PROF. So, there is no need for anew code entering, even by pushing [P] during operation mode again.

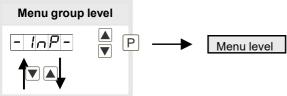
# Menu level Parameterisation level 5.3. Programming interlock "RUN" Activation / deactivation of the programming lock or completion of the standard parameterization with change into menu group level (complete function range). RUN: Default: ULOC Prof P Choose between the deactivated key lock ULOC (works setting) and the activated key lock LOC, or the menu group level PROF, with the navigation keys [A] [V]. Confirm the selection with [P]. After this, the display confirms the settings with "----", and automatically switches to operating mode. If LOC was selected, the keyboard is locked. To get back into the menu level, press [P] for 3 seconds in operating mode. Now enter the CODE (works setting 1 2 3 4) that appears using [A] [V] plus [P] to unlock the keyboard. FRIL appears if the input was wrong. To parameterise further functions PROF needs to be set. The device confirms this

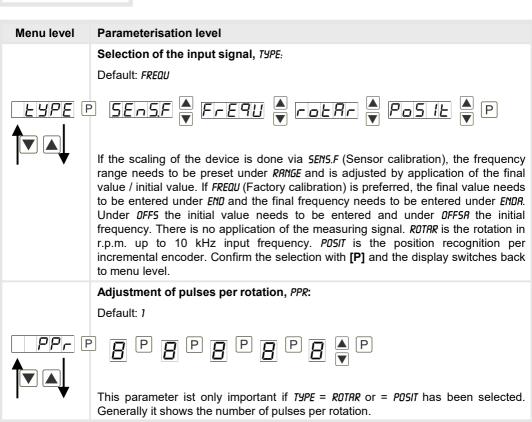
set back in standard parameterisation again.

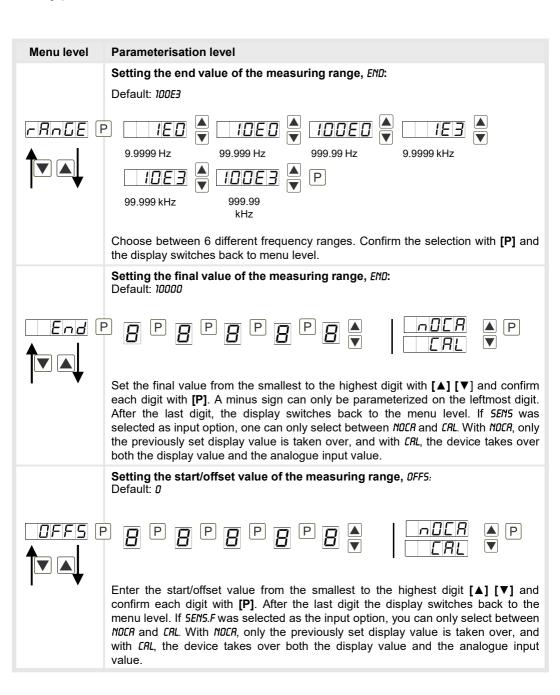
setting with "-----, and changes automatically into operation mode. By pressing **[P]** for approx. 3 seconds in operation mode, the first menu group *INP* is shown in the display and thus confirms the change into the extended parameterisation. It stays activated as long as *ULDC* is entered in menu group *RUN*, thus the display is

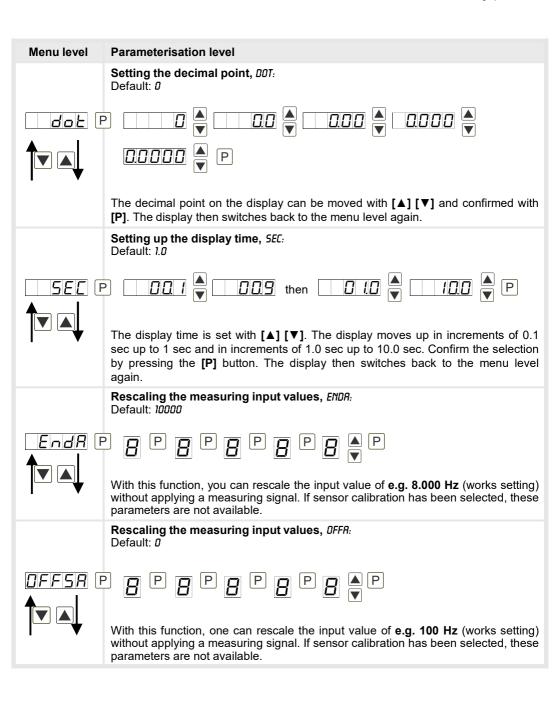
### 5.4. Extended parameterisation (Professional operation level)

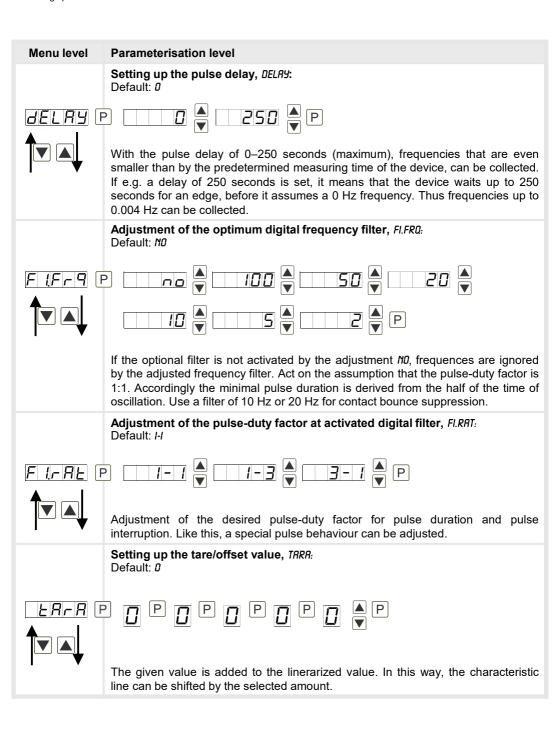
# 5.4.1. Signal input parameters

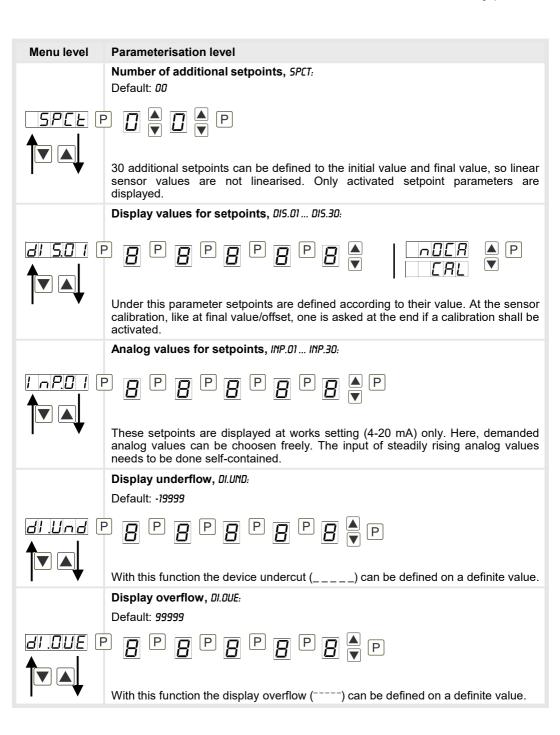


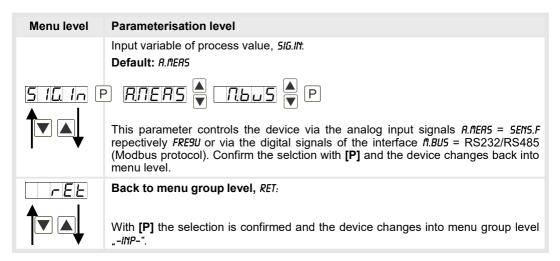










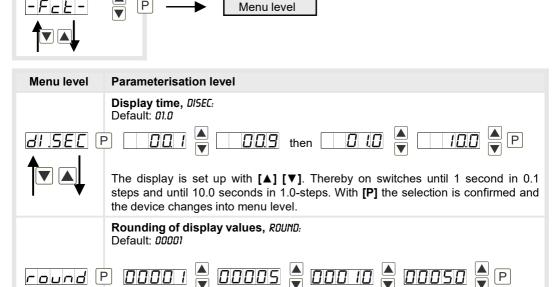


# 5.4.2. General device parameters

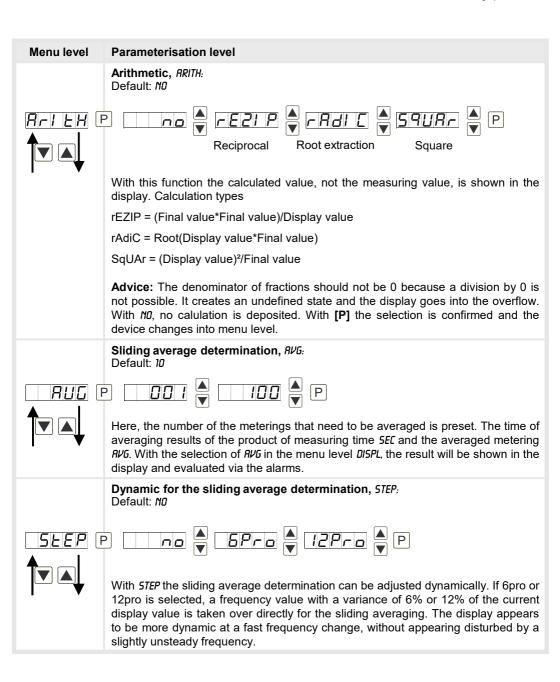
Menu group level

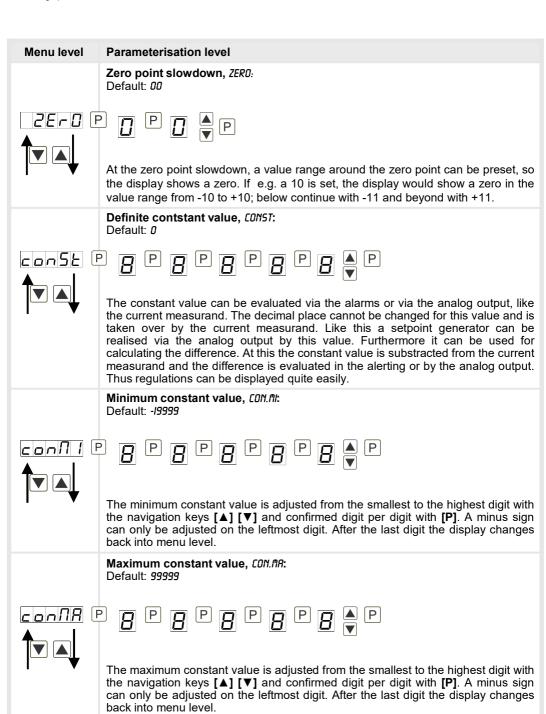
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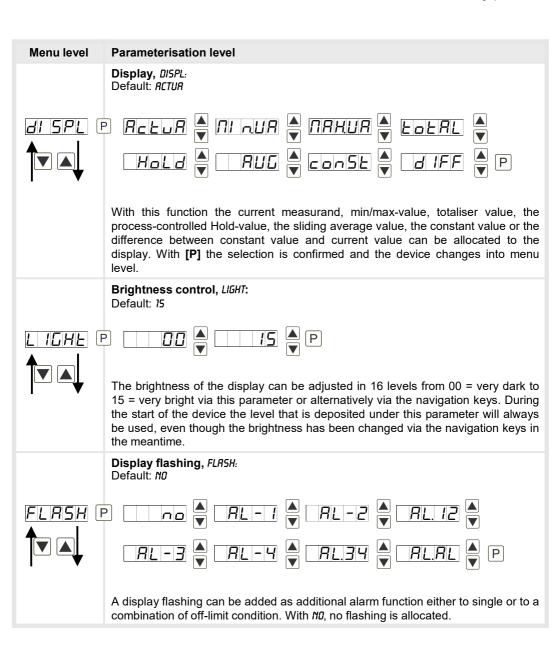
level.



This function is for instable display values, where the display value is changed in increments of 1, 5, 10 or 50. This does not affect the resolution of the optional outputs. With [P] the selection is confirmed and the device changes into menu







#### Menu level

#### Parameterisation level

Assignment (deposit) of key functions, TRST: Default: NO

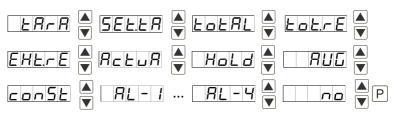




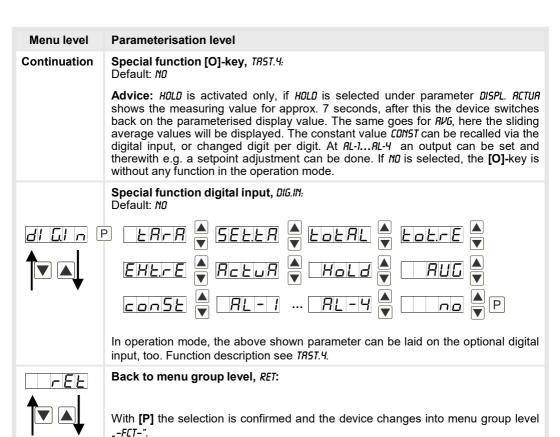
For the operation mode, special functions can be deposited on the navigation keys [▲] [▼], in particular this function is made for devices in housing size 48x24mm which do not have a 4th key ([O]-key). If the min/max-memory is activated with EHTR, all measured min/max-values are saved during operation and can be recalled via the navigation keys. The values get lost by restart of the device. If the threshold value correction L1.12 or L1.34 is choosen, the values of the threshold can be changed during operation without disturbing the operating procedure. With TARA the device is tared to zero and saved permanently as offset. The device confirms the correct taring by showing 00000 in the display. SET.TR switches into the offset value and can be changed via the navigation keys [▲] [▼]. Via TOTRL the current value of the totaliser can be displayed for approx. 7 seconds, after this the device changes back onto the parameterised display value. If TOT.RE is deposited, the totaliser can be set back by pressing the navigation keys [▲] [▼], the device acknowledges this with showing 00000 in the display. The configuration of EHT.RE deletes the min/max-memory. Under RCTUR the measurand is shown for approx. 7 seconds, after this the display returns to the parameterised display value. The brightness can be adjusted with LIGHT. This adjustment is not safed and lost at a restart of the device. If NO is selected, the navigation keys are without any function in the operation mode.

# **Special function [O]-key**, TRST.4: Default: NO

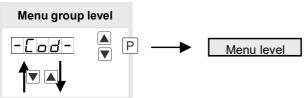


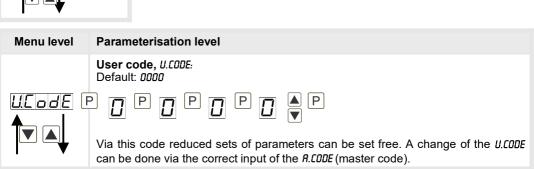


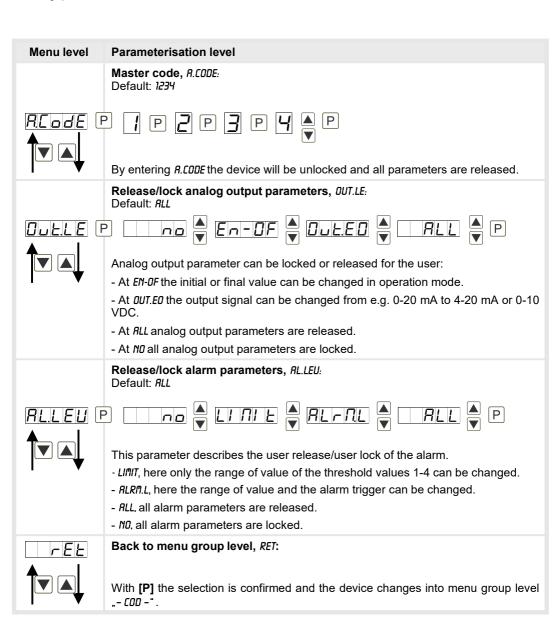
For the operation mode, special functions can be deposited on the **[O]**-Taste. This function is activated by pressing the key. With *TRRR* the device is set temporarily on a parameterised value. The device acknowledges the correct taring with *DDDDD* in the display. *SET.TR* adds a defined value on to the currently displayed value. Via *TDTRL* the current value of the totaliser can be displayed for approx. 7 seconds, after this the device switches back on the parameterised display value. If *TDT.RE* is deposited, the totaliser can be set back by pressing of the navigation keys **[A] [V]**, the device acknowledges this with *DDDDD* in the display. *EHT.RE* deletes the min/max-memory. If *HDLD* has been selected, the moment can be hold constant by pressing the **[O]**-key, and is updated by releasing the key.



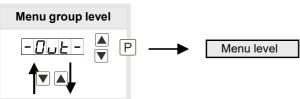
# 5.4.3. Safety parameters

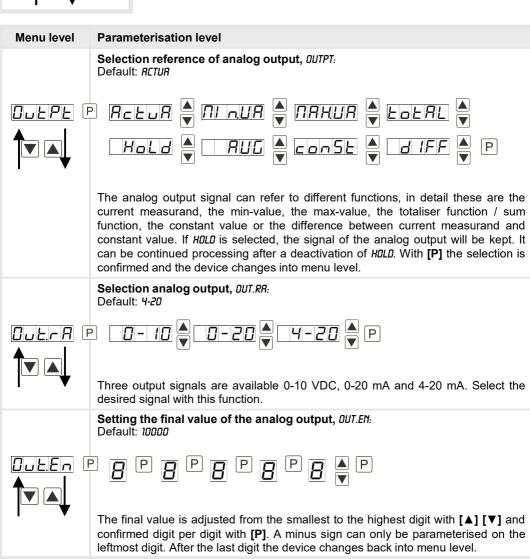


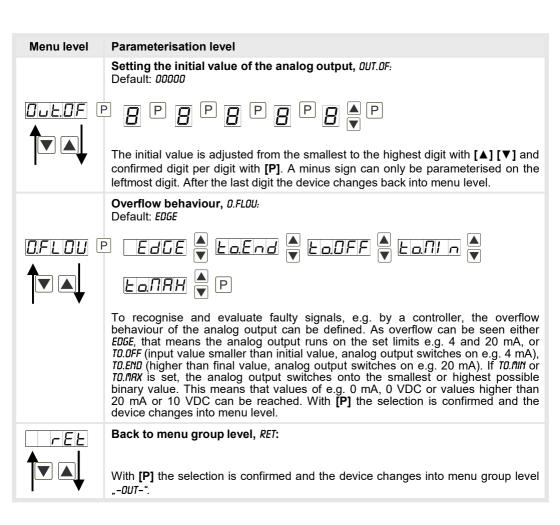




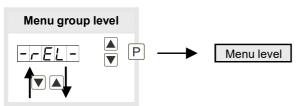
### 5.4.4. Analog output parameters

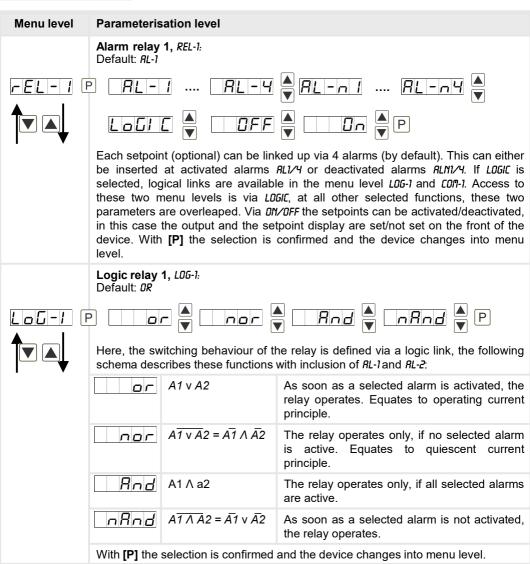


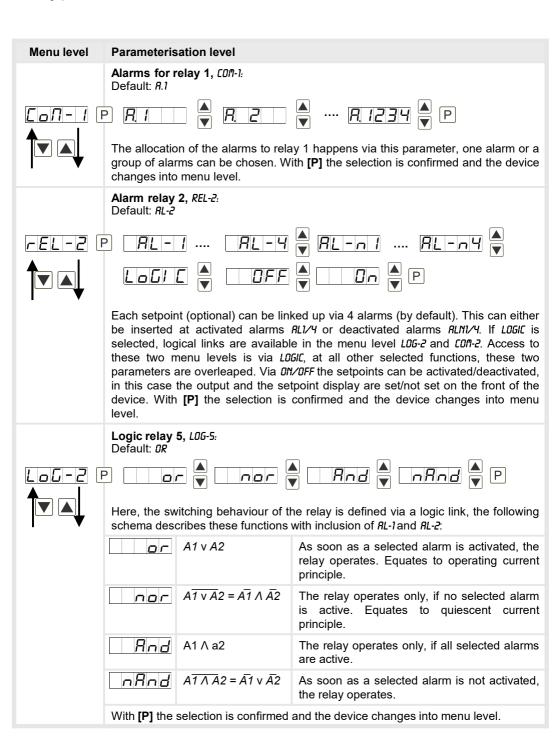


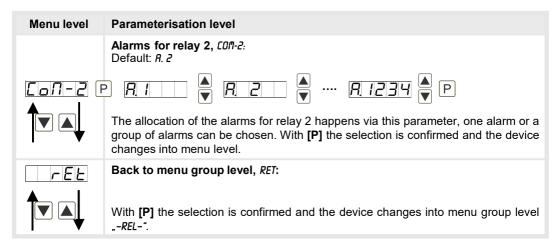


# 5.4.5. Relay functions

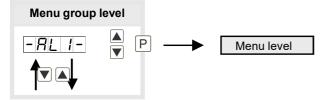


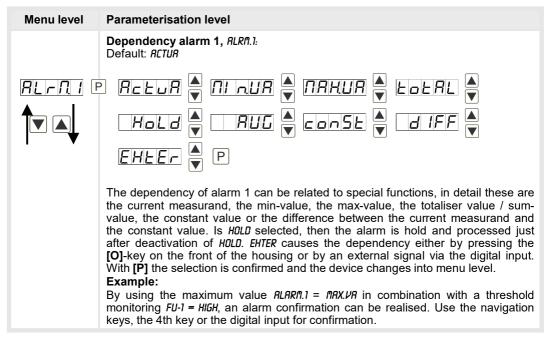


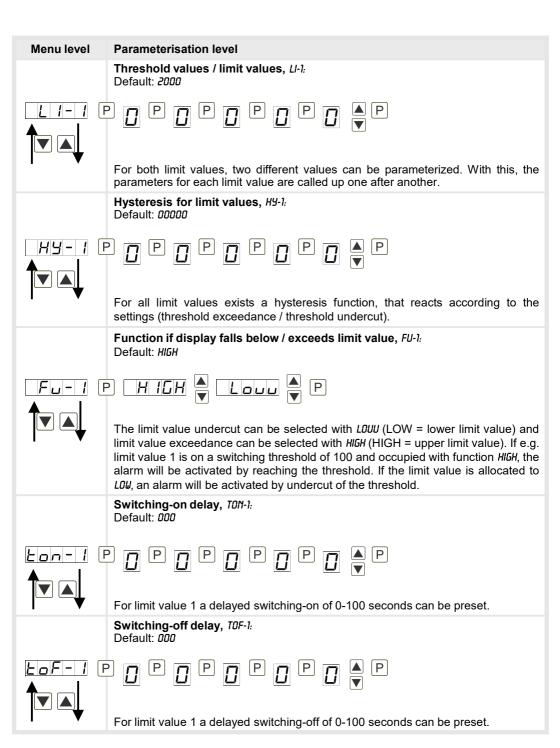




### 5.4.6. Alarm parameters



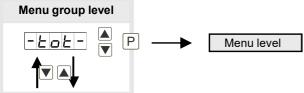


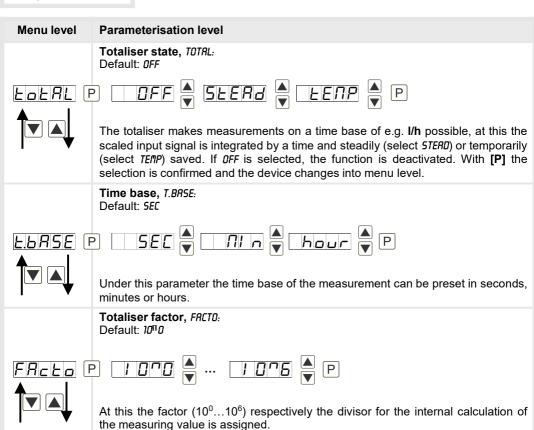


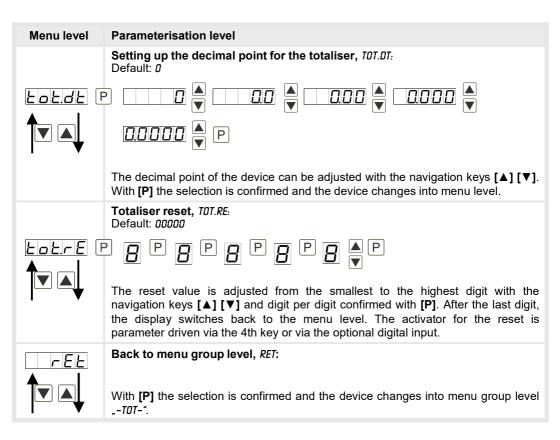


The same applies to -RL2- to -RL4-.

#### 5.4.7. Totaliser (Volume measurement)







# Programming lock, RUM:



# 6. Reset to factory settings

To return the unit to a **defined basic state**, a reset can be carried out to the default values. The following procedure should be used:

- Switch off the power supply
- Press button [P]
- Switch on voltage supply and press [P]-button until "----" is shown in the display.

With reset, the default values of the program table are loaded and used for subsequent operation. This puts the unit back to the state in which it was supplied.

Caution! All application-related data are lost.

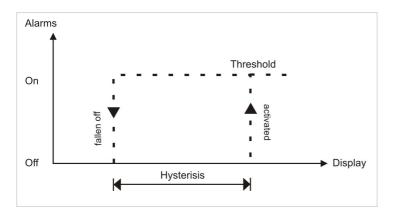
# 7. Alarms/Relays

This device has 4 virtual alarms that can monitor a limit value in regard of an undercut or exceedance. Each alarm can be allocated to an optional relay output S1-S2; furthermore alarms can be controlled by events like e.g. hold or min/max-value.

Function principle of alarms / relays		
Alarm / Relay x	Deactivated, instantaneous value, min/max-value, hold-value, totaliser value, sliding average value, constant value, difference between instantaneous value and constant value or an activation via the digital input or via the <b>[O]</b> -key.	
Switching threshold	Threshold / limit value of the change-over	
Hysteresis	Broadness of the window between the switching thresholds	
Working principle	Operating current / Quiescent current	

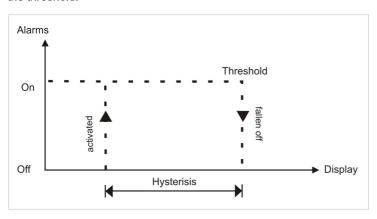
#### Operating current

By operating current the alarm S1-S2 is **off** below the threshold and **on** on reaching the threshold.



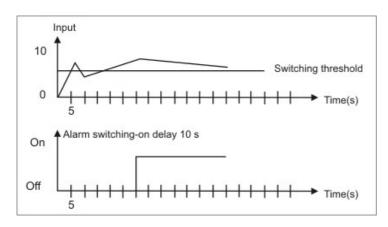
#### **Quiescent current**

By quiescent current the alarm S1-S2 is **on** below the threshold and switched **off** on reaching the threshold.



## Switching-on delay

The switching-on delay is activated via an alarm and e.g. switched 10 seconds after reaching the switching threshold, a short-term exceedance of the switching value does not cause an alarm, respectively does not cause a switching operation of the relay. The switching-off delay operates in the same way, keeps the alarm / the relay switched longer for the parameterised time.



# 8. Programmer examples

## Example for the rotation speed adjustment:

In this application the rotation speed of an axis shall be collected via a toothed wheel with 30 sprockets, per Namur sensor. It is then displayed with one position after decimal point and the dimension rpm.

Parameter	Settings	Description
LYPE	roLAr	Rotation – rotation speed measurment up to 10 kHz
PPr	30	Number of sprockets
dob	□ □ □ □ □ □	1 position after decimal point

**Advice**: The input frequency may be maximum 9.999 kHz in this operating module. So, a rotation speed parameterisation via the frequency adjustment is rarely necessary.

## Example for the position coverage:

A measuring system for length works via a incremental encoder with two dephased output signals (typically A and B) and 100 pulse/rotation. The axis perimeter was calculated in a way that the measuring section can be extracted by a rotation of 6 cm = 60 mm. The display shall show the relative position in millimeter. There is a zero joint position with a limit switch that can zero the display if required.

Parameter	Settings	Description
LYPE	Po5 1E	Positioning – rotary encoder
PP-	100	Pulse number per rotation
End	50	Change of length per rotation
d 15.1n	LRrR	Display zero

**Advice:** The display starts always on position zero. The parameter DIG.IN can be found under parameter group -FCT- in the extended parameterisation PRDF.

## Example for angle coverage:

On a manually operated bender for sheet metal the bending angle shall be displayed in degree. The device is in zero state (0°) during switching on of the display. An incremental encoder with 360 pulses/rotation is used.

Parameter	Settings	Description
LYPE	Po5 1E	Positioning – rotary encoder
PP-	360	Pulse number per rotation
End	360	Angle sum per rotation

## Examples: Adjustment according to number of sprockets at unknown rotation speed.

- nearly 100% of the rotation speeds are in the range of 0 to 30.000 r.p.m.
- the number of sprockets varies (without gearing) between 1 and 100
- in automation, the frequency supply never exceeds 10 kHz (rather 3 kHz)

# Assume a rotation speed of 60 r.p.m. at 1 Hz, whereat the real frequency value will not be considered.

Our example complies with a number of sprockets of 64.

#### Setting up the advice

Based on the default settings of the display, the following parameters need to be changed:

Parameter	Settings	Description
LYPE	F-E9U	Applying of the measuring signal is not applicable.
rRnGE	1E3	Complies with 9.9999 Hz.
End	5	Assumed final value.
EndR	0.0064	Complies with 64 sprockets.

If the frequency needs to be displayed with a position after decimal point, then a 60 has to be selected as final value for this adjustment.

Parameter	Settings	Description
LYPE	FLEAN	Applying of the measuring signal is not applicable.
- R-GE	1E3	Complies with 9.9999 Hz.
End	50	Assumed final value.
dot	$\Box$ . $\Box$	1 position after decimal point.
EndR	0.0064	Complies with 64 sprockets.

## Example: Rotation speed of a machine shaft

There are 4 sprockets on one machine shaft. Applied in an angle of 90° to each other and to the rotation speed measurement. The sprockets are collected via a proximity switch and evaluated by the frequency device, which shall display the rotation speed in U/min. 0...3600 U/min is preset as rotation speed range of the machine.

## Calculation of the input frequency

Number of sprockets = 4

Rotation speed = 3600 U/min

Final frequency [Hz] = 
$$\frac{U}{\min}$$
 x Number of sprockets
$$60 \quad [\frac{s}{\min}] \times 1U$$
Final frequency [Hz] = 
$$\frac{3600 \quad \frac{U}{\min}}{60 \quad s} \times 4 = 240 \text{ Hz}$$

#### Setting up the device

Based on the default settings of the device, following parameters need to be changed:

Parameter	Settings	Description
LYPE	FLEQU	As the input frequency is known, the device does not need to be applied to the measuring section.
rAnGE	100E0	The final frequency is in the range of 100.00 to 999.99 Hz.
End	3600	A rotation speed of 3600 shall be displayed as final value.
EndR	240.00	The final frequency for display value 3600 is 24.00 Hz.

# 9. Technical data

Housing	
Dimensions	96x48x70 mm (WxHxD)
	96x48x89 mm (WxHxD) incl. plug-in terminal
Panel cut-out	92.0 <sup>+0.8</sup> x 45.0 <sup>+0.6</sup> mm
Wall thickness	up to 15 mm
Fixing	screw elements
Material	PC Polycarbonate, black, UL94V-0
Sealing material	EPDM, 65 Shore, black
Protection class	Standard IP65 (Front), IP00 (back side)
Weight	approx. 200 g
Connection	plug-in terminal; wire cross section up to 2.5 mm <sup>2</sup>
Display	
Digit height	14 mm
Segment colour red (optional green, yellow or blue)	
Range of display	-19999 to 99999
Switching points	one LED per switching point
Overflow	horizontal bars at the top
Underflow horizontal bars at the bottom	
Display time	0.1 to 10.0 seconds
Input	
Sensing device	Namur, 3-wire initiator, pulse input, TTL
High/Low level	$> 15 \text{ V} / < 4 \text{ V} - U_{in} \text{ max. } 30 \text{ V}$
TTL level	> 4.6 V / < 1.9 V
Input frequency	0.01 Hz – 999.99 kHz  0.01 Hz – 9.9999 kHz at rotation speed <i>ROTRR</i>
Input resistance	0 - 2.5000 kHz at position coverage <i>P05IT</i> R <sub>1</sub> at 24 V / 4 kΩ / R <sub>1</sub> at Namur 1.8 kΩ
· ·	
Frequency filter Digital input	none, 100 Hz, 50 Hz, 20 Hz, 10 Hz, 5 Hz, 2 Hz <24 V OFF, >10 V ON, max. 30 VDC R <sub>1</sub> ~ 5 kΩ

Accuracy	Accuracy		
Temperature drift	50 ppm / K		
Measuring time	0.110.0 seconds, respectively optional pulse delay 250 seconds		
Measuring principle	Frequency measuring / pulse width modulation		
Measuring error	0.05% of measuring range; ± 1 digit		
Resolution	approx. 19 bit per measuring range		
Output			
Sensor supply	24 VDC / 50 mA		
Pulse output	max. 19 kHz		
Analog output	0/4-20 mA / burden ≤500 Ω or 0-10 VDC / ≥10 kΩ, 16 bit		
Switching outputs			
Relay Switching cycles	with change-over contacts 250 VAC / 5 AAC; 30 VDC / 5 ADC 30 x 10 <sup>3</sup> at 5 AAC, 5 ADC ohm resistive load 10 x 10 <sup>6</sup> mechanically Diversity according to DIN EN50178 / Characteristics according to DIN EN60255		
Power supply	230 VAC ±10 % max. 10 VA 10-30 VDC galv. isolated, max. 4 VA		
Memory	EEPROM		
Data life	≥ 100 years at 25°C		
Ambient conditions			
Working temperature	050°C		
Storing temperature	-2080°C		
Climatic density	relative humidity 0-80% on years average without dew		
Height	up to 200m above sea level		
EMV	EN 61326		
CE-sign	Conformity to directive 2014/30/EU		
Safety standard	According to low voltage directive 2014/35/EU EN 61010; EN 60664-1		

# 10. Safety advices

Please read the following safety advices and the assembly *chapter=1* =before installation and keep it for future reference.

## Proper use

The **IM2-1F-device** is designed for the evaluation and display of sensor signals.



Attention! Careless use or improper operation can result in personal injury and/or damage the equipment.

#### Control of the device

The panel meters are checked before dispatch and sent out in perfect condition. Should there be any visible damage, we recommend close examination of the packaging. Please inform the supplier immediately of any damage.

#### Installation

The **IM2-1F-device** must be installed by a suitably **qualified specialist** (e.g. with a qualification in industrial electronics).

#### Notes on installation

- There must be no magnetic or electric fields in the vicinity of the device, e.g. due to transformers, mobile phones or electrostatic discharge.
- The fuse rating of the supply voltage should not exceed a value of 0.5A N.B. fuse!
- Do not install inductive consumers (relays, solenoid valves etc.) near the device and suppress any interference with the aid of RC spark extinguishing combinations or freewheeling diodes.
- Keep input, output and supply lines separate from one another and do not lay them parallel
  with each other. Position "go" and "return lines" next to one another. Where possible use
  twisted pair. So, the best measuring results can be received.
- Screen off and twist sensor lines. Do not lay current-carrying lines in the vicinity. Connect the screening on one side on a suitable potential equaliser (normally signal ground).
- The device is not suitable for installation in areas where there is a risk of explosion.
- Any electrical connection deviating from the connection diagram can endanger human life and/or can destroy the equipment.
- The terminal area of the devices is part of the service. Here electrostatic discharge needs to be avoided. Attention! High voltages can cause dangerous body currents.
- Galvanic isolated potentials within one complex need to be placed on an appropriate point (normally earth or machines ground). So, a lower disturbance sensibility against impacted energy can be reached and dangerous potentials, that can occur on long lines or due to faulty wiring, can be avoided.

# 11. Error elimination

	Error description	Measures
1.	The device shows a permanent overflow	<ul> <li>The input frequency is too high for the selected frequency range. Correct range according to this.</li> <li>Disturbing pulses lead to an increased input frequency, activate fi.frq at smaller frequencies or shield the senor line.</li> <li>A mechanic switching contact chatters. Activate the frequency filter fi.frq with 10 or 20 kHz.</li> <li>The display was taught faulty under type = Sens.f. Error elimination see below.</li> </ul>
2.	The device shows a permanent underflow.	<ul> <li>An offset frequency offsa bigger than 0 Hz respectively a "Living Zero" was selected, in which no frequency is aligned. Check the sensor lines or set the Offsa onto 0 Hz.</li> <li>The display underflow dl.und was selected too high. The according parameter needs to be adapted.</li> <li>The device was taught faulty under type = Sens.f. Error elimination see below.</li> </ul>
3.	The displayed values switches sporadical.	<ul> <li>Disturbances lead to short-term display switches. For smaller frequences use the frequency filter Fi.frq, select a higher measuring time or use the sliding averaging.</li> <li>The sprockets that needs to be collected, are not evenly spread on a shaft or are not measured accurately. Use the sliding averaging Avg if necessary with the dynamic function Step. The displayed value displ needs to be set on AVG.</li> </ul>
4.	The display remains on zero.	<ul> <li>The sensor was not connected properly. Check the connection lines and if necessary the sensor supply. Best directly on the screw terminals of the device!</li> <li>A PNP- respectively NPN-output does not reach the required threshold. Check the voltage between terminal 2 and 3 with a Multimeter. Depending on signal form it generally shoud be between 4 V and 15 V. The thresholds can be checked more safely with an oscilloscope. If necessary include an external pull-up or pull-down.</li> <li>A Namur-sensor does not react. Check the distance between the sensor and the sprocket / survey mark and if necessary measure the voltage between 1 and 3. In open condition the input voltage needs to be smaller than 2.2 V and in active condition bigger than 4.6 V.</li> <li>The selected range of the input frequency is too high. Reduce the frequency range range to a smaller value.</li> <li>The activated frequency filter "Fi.frq" suppresses the relevant pulses. Increase the filter frequency "fi.frq" or use the adaption of the key proportion fi.rat. If this should not work, temporarily deactivate the frequency filter with fi.frq = no.</li> <li>The device was taught faulty under type = Sens.f. Change into Type, Frequ and preset the assumed frequency range range and the according initial and final values end, offs, Enda, and offsa. Like this, check if a frequency signal was connected to the input.</li> </ul>

	Error description	Measures
5.	The device shows <b>HELP</b> in the 7-segment display	• The device located an error in the configuration memory, excecute a reset to the default values and set up the device according to your application.
6.	Program numbers for the parameterisation of the input are not available	The programming interlock is activated.  Enter correct code.
7.	The device shows <b>Err1</b> in the 7-segment display	Contact the manufacturer if errors of this kind occur.
8.	The device does not react as expected.	• If you are not sure, that the device has been parameterised before, restore the state of delivery as described in <i>chapter 6</i> .