

User manual IM3

Setpoint generator 0...10 V; 0...20 mA



Device performance:

- red display of -19999...99999 digits (optional: green, orange, blue)
- minimal installation depth: 90 mm without plug-in terminal
- definable adjustment for the setpoint
- configurable output area between 0...10 V or 0...20 mA
- adjustable increments per keystroke
- display flashing at limit exceedance / limit undercut
- digital inputs for key switch or external adjusting keys
- navigation keys for a fast query of a default value
- configurable code as adjustment protection for the setpoint
- different operation options for the adjustment of the setpoint
- optional starting performance with last adjustment value or default value
- optional speed levels for the adjustment of the setpoint
- quick reaction during adjustment of the setpoint value (Ramp function)
- programming lock via access code
- protection class IP65 at the front
- plug-in screw terminal
- accessories: PC-based configuration-kit PM-TOOL with CD & USB-adaptor for devices without keypad and for a simple adjustment of standard device

Identification

STANDARD-TYPES	ORDER NUMBER
Setpoint generator Housing size: 48x24 mm	IM3-7GR5A.00X0.770BD

Options – break-down of order code:

IM3-7GR5A.00X0.770BD		
Basic type M-line		Dimension D physical unit
Installation depth 109 mm, with plug-in terminal	3	Version B B
Housing dimensions B48xH24xD90 mm	7	Switchpoints 0 no switchpoints
Display type Setpoint generator	G	Protection class 1 without keypad, operation via PM-TOOL 7 IP65 / pluggable terminal
Display colour Blue Green Red Yellow	B G R Y	Voltage suppl 7 24 VDC galv. isolated
Number of digits 5-digit	5	Measuring input 0 without
Digit height 10 mm	A	Analog output X 0-10 VDC, 0/4-20 mA
Digital input 2 digital inputs(Standard)	0	Sensor supply 0 without

Please state physical unit by order, e.g. %

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1. Brief description

Setpoint function

A setpoint generator enables the user to adjust operating parameters of a machine (like e.g. an oven temperature, rotational speed or filling weight) in the most easiest way and relays it via the integrated outputs to a superior control. Thereby the production engineer can determine the adjustment range and thus guarantee a safe operation. This makes the setpoint generator an ideal device for simple control with a few parameters or for a more complex regulation, where a simple relation between setpoint value and the machine behavior that needs to be controlled is not possible (e.g. the filling weight of an ampoule filling system).

For the setpoint generator the display value is changed manually by the user, depending on the adjustment *TYPE* via the front keys or via the digital inputs. The possible adjustment range is definable via the parameters *END* and *OFFS*. An output quantity *OUT.RA* with the output range *OUT.EN* to *OUT.OF* is allocated to them. By changing the setpoint in the display, the initial value is linear and carried isochronous. The following values result from a adjustment range of the setpoint from 0...2000 and an accordingly selected output range from 4...20 mA:

4 mA = 0
12 mA = 1000
20 mA = 2000

Additionally alarms can be used to warn the user about critical settings. To secure the favoured setpoint against accidental adjustment, a releasing code *S.CODE* can be activated or an electric key-switch can be provided. If an external key-switch is used via digital input 1, then the device shows a *-LOC-* in the display by any attempt of adjustment via the keys **[▲]** **[▼]**.

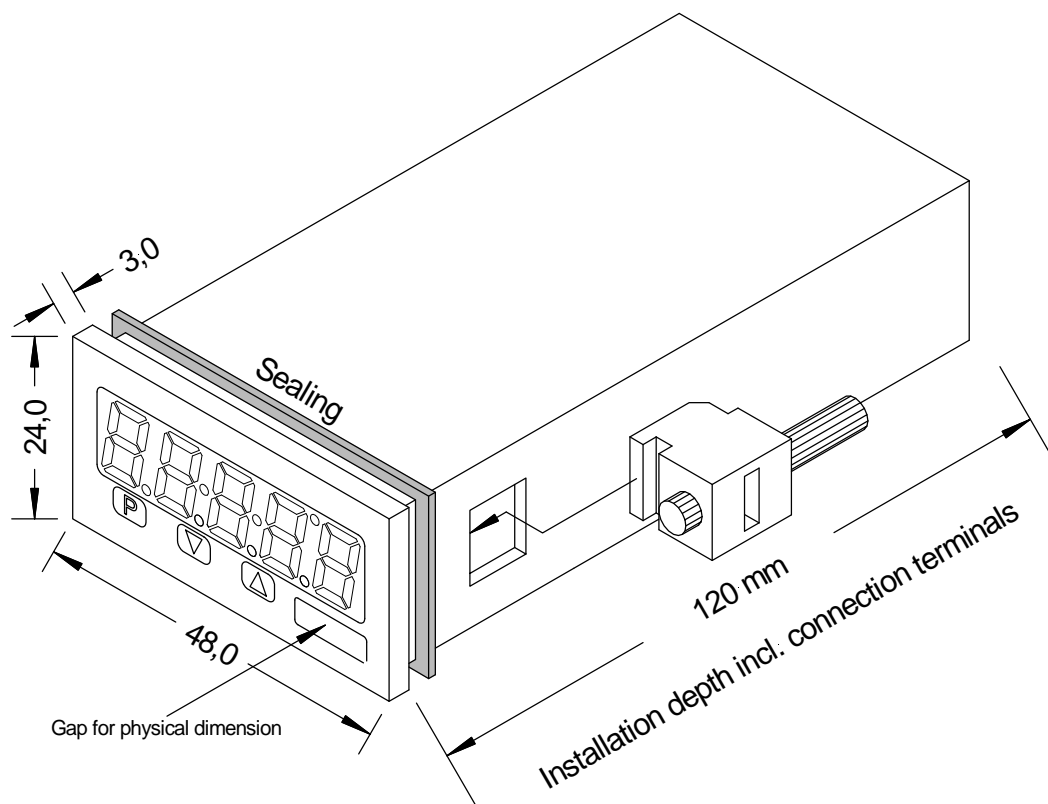
By operating the setpoint via the front keys, a default value/initial value *START* can be recalled via the navigation keys **[▲]** **[▼]**. It can be used for one system as emergency switch, too.

This initial value is loaded in the basic setting during system start and displayed. If *L.STAR* was selected instead of *L.SAVE* as reset behaviour *RESET*, the device loads up the last adjusted effective setpoint. The latter is safed approx. 1 minute after each change of the setpoint.

The two existing digital inputs react depending on the setting of *IN.LEV* to a *HIGH-* or a *LOW-* signal.

2. Assembly

Please read the *Safety advice* on page 21 before installation and keep this user manual for future reference.



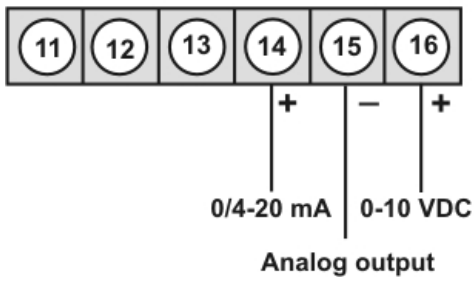
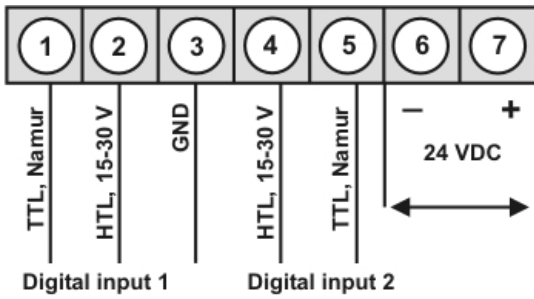
1. After removing the fixing elements, insert the device.
2. Check the seal to make sure it fits securely.
3. Click the fixing elements back into place and tighten the clamping screws by hand. Then use a screwdriver to tighten them another half a turn.

CAUTION! The torque should not exceed 0.1 Nm !

The dimension symbols can be exchanged before installation via a channel on the side!

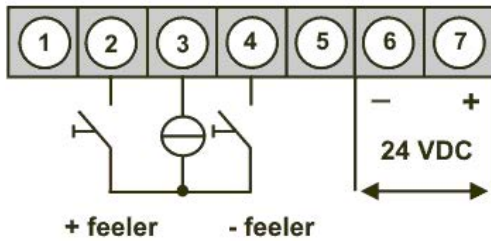
3. Electrical connections

Type **IM3-7GR5A.00X0.770BD** supply of 24 VDC galv. isolated



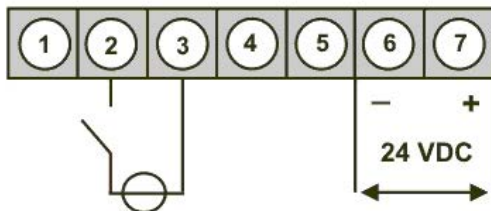
IM3 devices with frequency input / pulse input

Control feeler +/- with external voltage source



Advice: Mind the selected input level *IN.LEV*!

Control lock for setpoint value



Key switch with external voltage source

Advice: Mind the selected input level *IN.LEV*!

4. Function and operation description

Operation

The operation is divided into three different levels.

Menu level (delivery status)
















This level is for the standard settings of the device. Only menu items which are sufficient to set the device into operation are displayed. To get into the professional level, run through the menu level and parameterise "*PROF*" under menu item *RUN*.

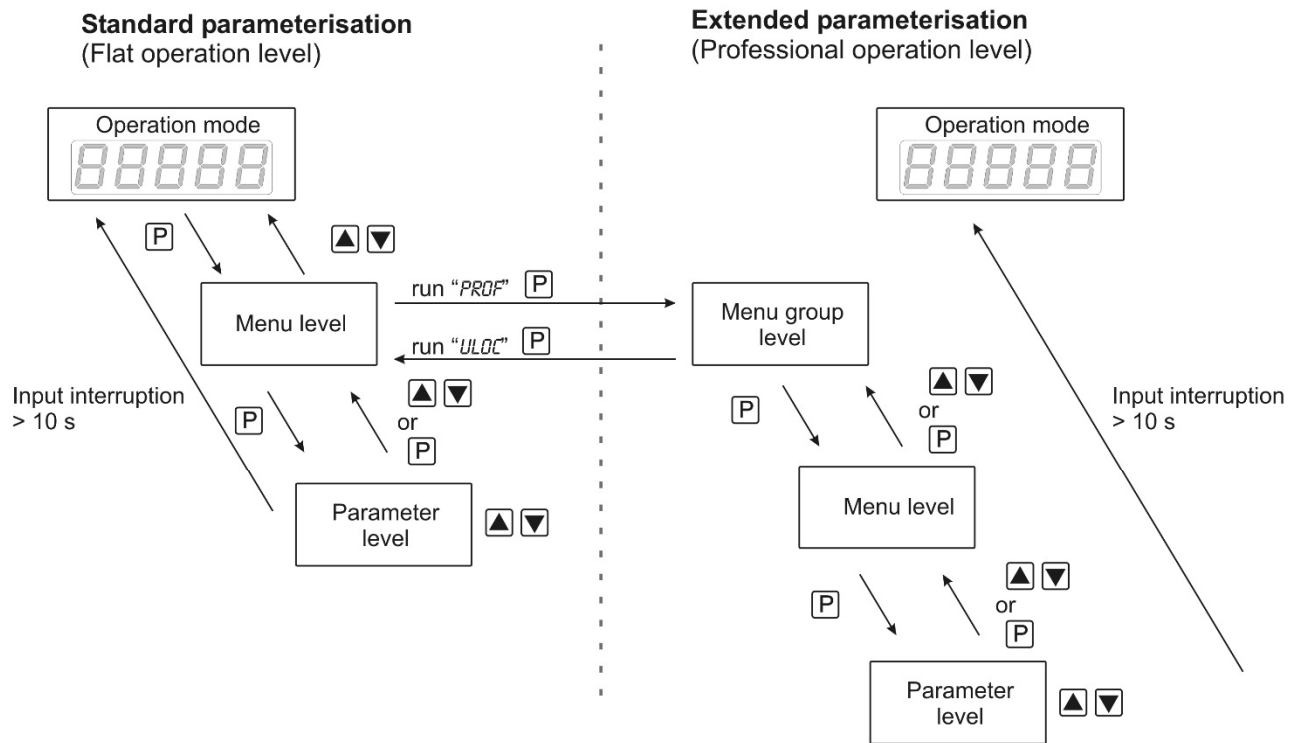
Menu group level (complete function volume)

Suited for complex applications as e.g. linkage of alarms, setpoint treatment, totaliser function etc. In this level function groups which allow an extended parameterisation of the standard settings are available. To leave the menu group level, run through this level and parameterise „*ULOC*„, under menu item *RUN*.

Parameterisation level:

Parameter deposited in the menu item can here be parameterised. Functions, that can be changed or adjusted, are always signalled by a flashing of the display. Settings that are made in the parameterisation level are confirmed with **[P]** and thus saved. All adjustments are saved automatically by the device and it changes into operating mode, if no further key operation is done within the next 10 seconds.

Level	Key	Description
Menu level		Change to parameterisation level and deposited values.
	 	Keys for up and down navigation in the menu level.
	 	Change into operation mode by pushing both navigation keys at the same time.
Parameterisation level		To confirm the changes made at the parameterization level.
	 	Adjustment of the value / the setting.
	 	Change into menu level or stop of the value input, by pushing both navigation keys at the same time.
Menu group level		Change to menu level
	 	Keys for up and down navigation in the menu group level.
	 	Change into operation mode or return into menu level, by pushing both navigation keys at the same time.

Function chart:**Explanation:**

- P** Take-over
- ▲▼** Breakoff by simultaneously pushing of the navigation keys
- ▲** Value selection (+)
- ▼** Value selection (-)

4.1 Parameterisation software PM-TOOL:

Part of the PM-TOOL are the software on CD and an USB-cable with device adapter. The connection is done via a 4-pole micromatch-plug on the back side of the device, to the PC-side the connection happens via an USB plug.

System requirements: PC incl. USB interface
Software: Windows XP, Windows VISTA

With this tool the device configuration can be generated, omitted and saved on the PC. The parameters can be changed via the easy to handle program surface, whereat the operating mode and the possible selection options can be preset by the program.

5. Setting up the device

5.1. Switching-on

Once the installation is complete, you can start the device by applying the voltage supply. Before, check once again that all electrical connections are correct.

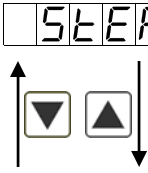

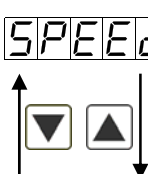
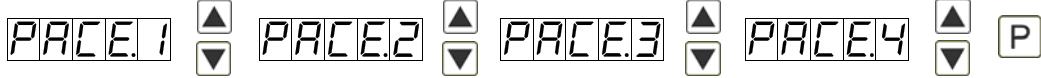
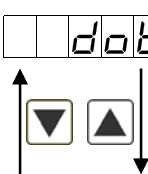

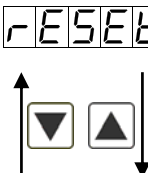
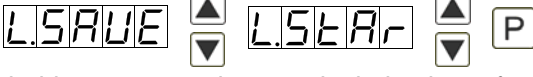
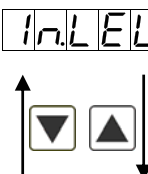
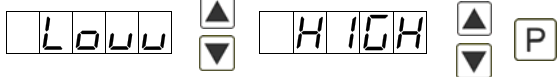
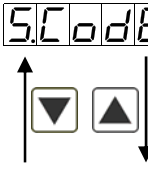

Starting sequence











For 1 second during the switching-on process, the segment test (8 8 8 8 8) is displayed followed by an indication of the software type and, after that, also for 1 second the software version. After the starting sequence, the device switches to operation/display mode.

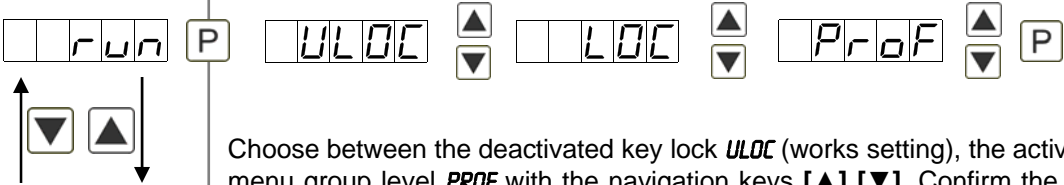
5.2. Standard parameterisation: (flat operation level)

To parameterize the display, press the [P]-key in operating mode for 1 second. The display then changes to the menu level with the first menu item *TYPE*.

Menu level	Parameterisation level
	<p>Selection of the adjustment type for the setpoint / default value, <i>TYPE</i>: Default: <i>F.TAST</i></p> <p>With <i>F.TAST</i> the setpoint is adjusted by [▲] [▼], furthermore the adjustment can be locked via the external input 1. At <i>F.INPU</i> there is a direct selective input of the setpoint via [P] [▲] [▼]. For the adjustment the key [▲] or [▼] needs to be pressed first. Via input 1 the adjustment lock is controlled. With <i>E.TAST</i> the adjustment of the setpoint via the external inputs 1 (+) and 2 (-) is done. There is no additional input lock. This has to be realised by an electrical connection of the keys if required. Confirm the selection with [P] and the display switches back to menu level.</p>
	<p>Setting up the adjustment end value, <i>END</i>: Default: <i>10000</i></p> <p>Set the end value from the smallest to the highest digit with [▲] [▼] and confirm each digit with [P]. A minus sign can only be parameterized on the leftmost digit. After the last digit, the display switches back to the menu level. The value that is set here, can later on not be exceeded while adjusting the setpoint.</p>
	<p>Setting up the adjustment start/offset value, <i>OFFS</i>: Default: <i>0</i></p> <p>Enter the start/offset value from the smallest to the highest digit with [▲] [▼] and confirm each digit with [P]. A minus sign can only be parameterized on the leftmost digit. After the last digit the display switches back to the menu level. The value that is set here, can later on not be undercut while adjusting the setpoint.</p>
	<p>Setting up the adjustment initial value, <i>START</i>: Default: <i>0</i></p> <p>The initial value, which is loaded by start or pushing [▲] [▼] at the same time, is adjusted from the smallest to the highest digit with [▲] [▼] and confirmed digit per digit with [P]. A minus sign can only be parameterized on the leftmost digit. After the last digit the display changes back into menu level.</p>

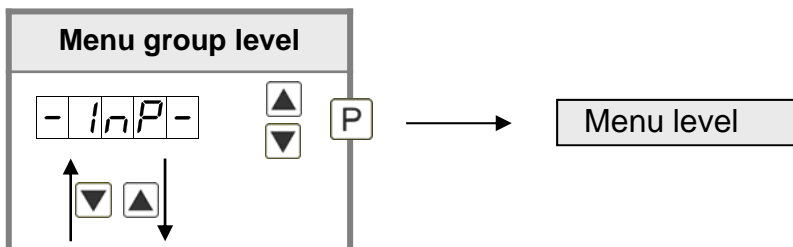
Menu level	Parameterisation level
	<p>Setting up the increments, <i>STEP</i>: Default: 1</p>  <p>The increments for the adjustment types <i>F.TAST</i> and <i>E.TAST</i> are adjusted from the smallest to the highest digit with [▲] [▼] and confirmed digit per digit with [P]. After the last digit the display changes back into menu level. Per keystroke the setpoint is changed by the increment, which can be selected from 1...99999.</p>
	<p>Maximum possible change acceleration, <i>SPEED</i>: Default: <i>PACE.1</i></p>  <p>Via <i>SPEED</i> the maximum possible change acceleration of the setpoint in permanent activation of up or down can be set. At <i>PACE.1</i> no multiplication of the increment takes place. For each other pace-step the maximum speed multiplies tenfold to <i>PACE.4</i> with factor 1000. The change acceleration is gradually increased at permanent active up or down.</p>
	<p>Setting the decimal point, <i>DOT</i>: Default: 0</p>  <p>The decimal point on the display can be moved with [▲] [▼] and confirmed with [P]. The display then switches back to the menu level again. The adjusted decimal point has no influence on the increment and is displayed without additional dependency.</p>
	<p>Setting up the switching-on behaviour, <i>RESET</i>: Default: <i>L.STAR</i></p>  <p>With this parameter the setpoint behaviour after the switching-on of the device can be selected by [▲] [▼] and confirmed with [P]. With <i>L.SAVE</i> the last effective setting is taken over as setpoint during switching-on, the change is taken over after 30 seconds and is then available as initial value. At <i>L.STAR</i> the defined initial value <i>START</i> is loaded.</p>
	<p>Setting the active input level, <i>IN.LEV</i>: Default: <i>LOW</i></p>  <p>The active input level can be adjusted to <i>LOW</i> or <i>HIGH</i> with [▲] [▼]. With [P] the selection is confirmed and the display changes back into menu level. This is a very important setting, as it is used for all operation types <i>TYPE</i>!</p>
	<p>Setting the code for the adjustment lock, <i>S.CODE</i>: Default: 0000</p>  <p>The code for the adjustment lock is set from the smallest to the highest digit with [▲] [▼] and confirmed digit per digit with [P]. After the last digit the display changes back into menu level. If the <i>S.CODE</i> is set on a value unequal 0000, the code lock is activated for <i>TYPE</i>, <i>F.TAST</i> and <i>F.INPU</i>. This means at each adjustment attempt the enable code <i>S.CODE</i> is recalled. For <i>TYPE</i>-settings <i>E.TAST</i> the enable code <i>S.CODE</i> has no meaning.</p>

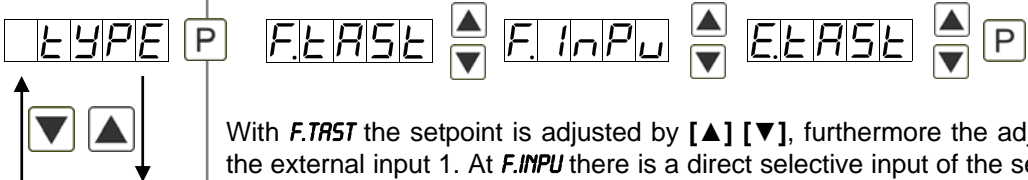
Menu level	Parameterisation level
	<p>Selection of analog output, <i>OUT.RA</i>: Default: 0-10</p> <p></p> <p>Two output signals are available: 0-10 VDC and 0-20 mA. They can be selected with [▲] [▼] and are confirmed digit by digit with [P]. The output area can be limited via <i>OUT.EN</i> and <i>OUT.OF</i> to e.g. 4-20 mA.</p>
	<p>Setting up the output-final value, <i>OUT.EN</i>: Default: 10.000</p> <p></p> <p>The output-final value is adjusted from the smallest digit to the highest digit with [▲] [▼] and digit by digit confirmed with [P]. After the last digit the display changes back into menu level. Depending on the output signal <i>OUT.RA</i>, the value relates to a voltage between 0...10 V or a current between 0...20 mA and is reached, if the adjustment final value <i>END</i> is reached as setpoint.</p>
	<p>Setting up the initial value of the analog output, <i>OUT.OF</i>: Default: 00.000</p> <p></p> <p>The output-initial value is adjusted from the smallest digit to the highest digit with [▲] [▼] and confirmed digit by digit with [P]. After the last digit the device changes back into menu level. Depending on the output signal <i>OUT.RA</i>, the value relates to a voltage between 0...10 V or a current between 0...20 mA and is reached, if the adjustment initial value <i>OFFS</i> is reached as setpoint.</p>
	<p>User code (4-digit number-combination free available), <i>U.CODE</i>: Default: 0000</p> <p></p> <p>With this code (>0000), all parameters are locked, if <i>LOC</i> was selected under menu item <i>RUN</i> before. By pushing [P] for approx. 3 seconds during operation mode, the message <i>CODE</i> appears in the display. To get to the reduced parameters that were activated for the user, the preset <i>U.CODE</i> needs to be entered. This code has to be entered before each attempt of parameterisation, until the <i>A.CODE</i> (Master code) activates all parameters again.</p>
	<p>Master code (4-digit number-combination free available), <i>A.CODE</i>: Default: 1234</p> <p></p> <p>This code can activate all parameters, after <i>LOC</i> has been activated under menu item <i>RUN</i> before. By pushing [P] for approx. 3 seconds during operation mode, the message <i>CODE</i> appears in the display and thus enables the user to reach all parameters by entering the <i>A.CODE</i>. Under <i>RUN</i> the parameterisation can be activated permanently by selecting <i>ULOC</i> or <i>PROF</i>, thus at an anew pushing of [P] in operation mode, the code needs not to be entered again.</p>

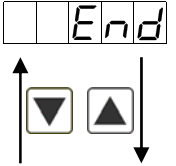

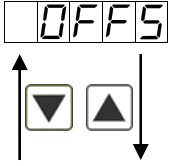

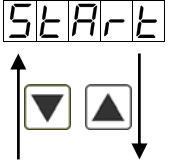

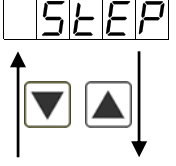

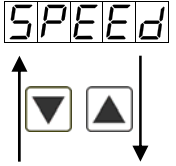
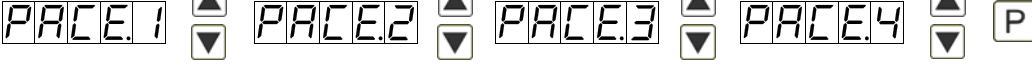
Menu level	Parameterisation level
5.3. Programming interlock	
<p>Activation / Deactivation of the programming interlock or completion of the standard parameterisation with change into menu group level (complete function volume), <i>RUN</i>: Default: <i>ULOC</i></p>	
	<p>Choose between the deactivated key lock <i>ULOC</i> (works setting), the activated key lock <i>LOC</i>, or the menu group level <i>PROF</i> with the navigation keys [▲] [▼]. Confirm the selection with [P]. After this, the display confirms the settings with "- - - -", and automatically switches to operating mode. If <i>LOC</i> was selected, the keyboard is locked. To get back into the menu level, press [P] for 3 seconds in operating mode. Now enter the <i>CODE</i> (works setting <i>1234</i>) that appears using [▲] [▼] plus [P] to unlock the keyboard. <i>FAIL</i> appears if the input is wrong.</p> <p>To parameterise further functions, <i>PROF</i> needs to be set. The device confirms this setting with „- - - -“, and changes automatically into operation mode. By pressing [P] for approx. 3 seconds in operation mode, the first menu group <i>INP</i> is shown in the display and thus confirms the change into the extended parameterisation. It stays as long activated as <i>ULOC</i> is entered in menu group <i>RUN</i>, thus the display is set back in standard parameterisation again.</p>

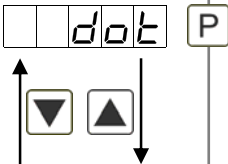
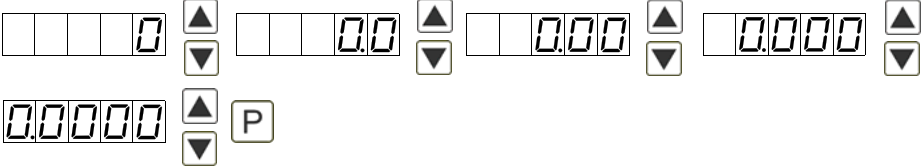
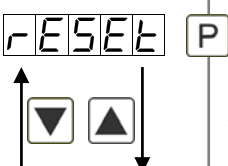
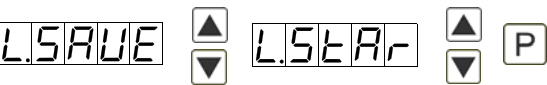
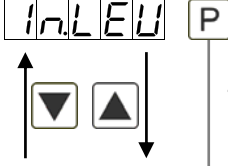
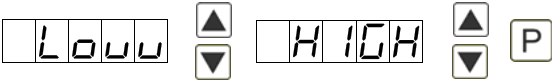
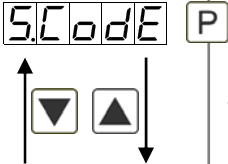

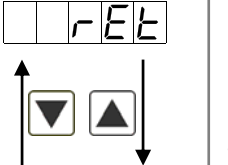
5.4. Extended parameterisation (professional operation level)

5.4.1. Signal input parameters

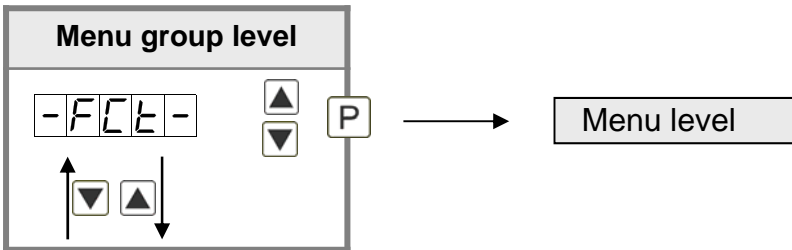


Menu level	Parameterisation level
<p>Selection of the adjustment type for the setpoint / default value, <i>TYPE</i>: Default: <i>F.TAST</i></p>	
	<p>With <i>F.TAST</i> the setpoint is adjusted by [▲] [▼], furthermore the adjustment can be locked via the external input 1. At <i>F.INPU</i> there is a direct selective input of the setpoint via [P] [▲] [▼]. For the adjustment [▲] or [▼] needs to be pressed first. Via input 1 the adjustment lock is controlled. With <i>E.TAST</i> the adjustment of the setpoint via the external inputs 1 (+) and 2 (-) is done. There is no additional input lock. This has to be realised by an electrical connection of the keys if required. Confirm the selection with [P] and the display switches back to menu level.</p>

Menu level	Parameterisation level
	<p>Setting up the adjustment end value, <i>END</i>: Default: <i>10000</i></p>  <p>Set the end value from the smallest to the highest digit with [▲] [▼] and confirm each digit with [P]. A minus sign can only be parameterized on the leftmost digit. After the last digit, the display switches back to the menu level. The value that is set here, can later on not be exceeded while adjusting the setpoint.</p>
	<p>Setting up the adjustment start/offset value, <i>OFFS</i>: Default: <i>0</i></p>  <p>Enter the start/offset value from the smallest to the highest digit with [▲] [▼] and confirm each digit with [P]. A minus sign can only be parameterized on the leftmost digit. After the last digit the display switches back to the menu level. The value that is set here, can later on not be undercut while adjusting the setpoint.</p>
	<p>Setting up the adjustment initial value, <i>START</i>: Default: <i>0</i></p>  <p>The initial value, which is loaded by start or by pushing [▲] [▼] at the same time, is adjusted from the smallest to the highest digit with [▲] [▼] and confirmed digit per digit with [P]. A minus sign can only be parameterized on the leftmost digit. After the last digit the display changes back into menu level.</p>
	<p>Setting up the increments, <i>STEP</i>: Default: <i>1</i></p>  <p>The increments for the adjustment types <i>F.TAST</i> and <i>E.TAST</i> are adjusted from the smallest to the highest digit with [▲] [▼] and confirmed digit per digit with [P]. After the last digit the display changes back into menu level. Per keystroke the setpoint is changed by the increment, which can be selected from 1...99999.</p>
	<p>Maximum possible change acceleration, <i>SPEED</i>: Default: <i>PACE.4</i></p>  <p>Via <i>SPEED</i> the maximum possible change acceleration of the setpoint in permanent activation of up or down can be set. At <i>PACE.1</i> no multiplication of the increment takes place. For each other Pace-step the maximum speed multiplies tenfold to <i>PACE.4</i> with factor 1000. The change acceleration is gradually increased at permanent active up or down.</p>

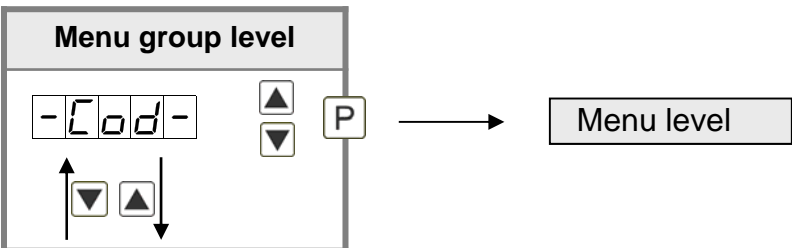
Menu level	Parameterisation level
	<p>Setting the decimal point, <i>DOT</i>: Default: 0</p>  <p>The decimal point on the display can be moved with [▲] [▼] and it is confirmed with [P]. The display then switches back to the menu level again. The adjusted decimal point has no influence on the increment and is displayed without additional dependency.</p>
	<p>Setting up the switching-on behaviour, <i>RESET</i>: Default: <i>L.STAR</i></p>  <p>With this parameter the setpoint behaviour after the switching-on of the device can be selected by [▲] [▼] and confirmed with [P]. With <i>L.SAVE</i> the last effective setting is taken over as setpoint during switching-on. At <i>L.STAR</i> the defined initial value <i>START</i> is loaded.</p>
	<p>Setting the active input level, <i>IN.LEV</i>: Default: <i>HIGH</i></p>  <p>The active input level can be adjusted to <i>LOW</i> or <i>HIGH</i> with [▲] [▼]. With [P] the selection is confirmed and the display changes back into menu level. This is a very important setting, as it is used for all operation types <i>TYPE</i>!</p>
	<p>Setting the code for the adjustment lock, <i>S.CODE</i>: Default: 0000</p>  <p>The code for the adjustment lock is adjusted from the smallest to the highest digit with [▲] [▼] and confirmed digit per digit with [P]. After the last digit the display changes back into menu level. If the <i>S.CODE</i> is set on a value unequal 0000, the code lock is activated for <i>TYPE</i>, <i>F.TAST</i> and <i>F.INPU</i>. This means at each adjustment attempt the releasing code <i>S.CODE</i> is recalled. For <i>TYPE</i>-settings <i>E.TAST</i> the enable code <i>S.CODE</i> has no meaning.</p>
	<p>Back to menu group level, <i>RET</i>:</p> <p>With [P] the selection is confirmed and the device changes into menu group level „-IMP-“.</p>

5.4.2. General device parameters


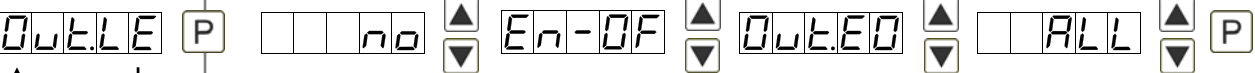

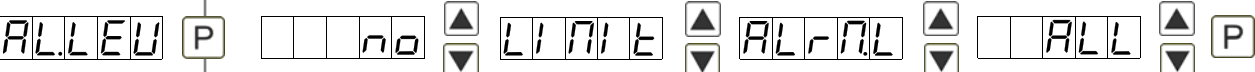



Menu level	Parameterisation level
	<p>Display flashing, FLASH: Default: <i>NO</i></p> <p>A display flashing can be added as additional alarm function either to single or to a combination of off-limit condition. With <i>NO</i>, no flashing is allocated.</p>
	<p>Back to menu group level, RET:</p> <p>With [P] the selection is confirmed and the device changes into menu group level „- FCT -“.</p>

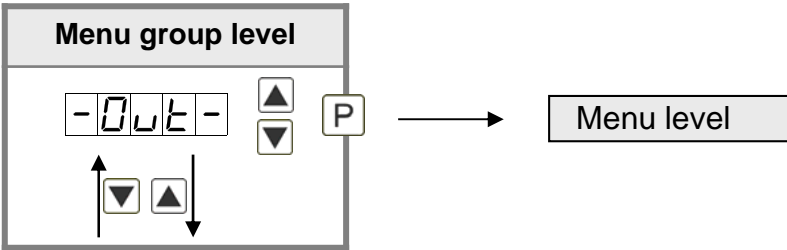
5.4.3. Safety parameters



Menu level	Parameterisation level
	<p>User code U.CODE: Default: <i>0000</i></p> <p>Via this code reduced sets of parameters can be released. A change of the <i>U.CODE</i> can only be done via the correct input of the <i>A.CODE</i> (master code).</p>
	<p>Master code, A.CODE: Default: <i>1234</i></p> <p>By entering <i>A.CODE</i> the device will be unlocked and all parameters are released.</p>

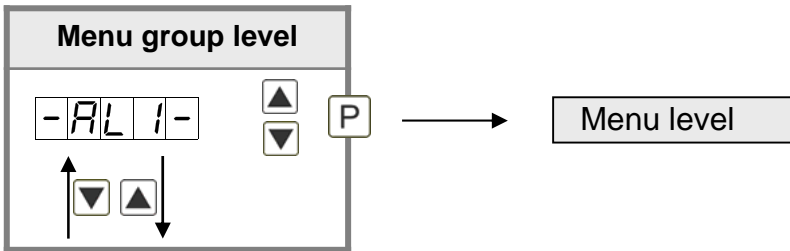
Menu level	Parameterisation level
	<p>Release/lock analog output parameters, <i>OUT.LE</i>: Default: <i>ALL</i></p> <p></p> <p>Analog output parameters can be locked or released for the user:</p> <ul style="list-style-type: none"> - At <i>EN-OF</i> the initial or final value can be changed in operation mode. - At <i>OUT.EO</i> the output signal can be changed from e.g. 0-20 mA to 4-20 mA or 0-10 VDC. - At <i>ALL</i> all analog output parameters are released. - At <i>NO</i> all analog output parameters are locked.
	<p>Release/lock alarm parameters, <i>AL.LEU</i>: Default: <i>ALL</i></p> <p></p> <p>This parameter describes the user release/user lock of the alarm.</p> <ul style="list-style-type: none"> - <i>LIMIT</i>, here only the range of value of the threshold values 1-4 can be changed. - <i>ALRM.L</i>, here the range of value and the alarm trigger can be changed. - <i>ALL</i>, all alarm parameters are released. - <i>NO</i>, all alarm parameters are locked.
	<p>Back to menu group level, <i>RET</i>:</p> <p>With [P] the selection is confirmed and the device changes into menu group level „- <i>COD</i> -“.</p>

5.4.4. Analog output parameters

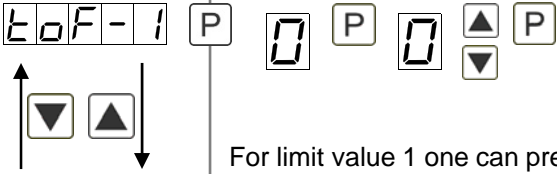
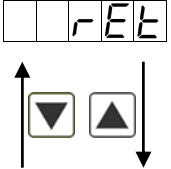


Menu level	Parameterisation level
	<p>Selection analog output, <i>OUT.RA</i>: Default: 0-10</p> <p>Two output signals are available, 0-10 VDC and 0-20 mA, they can be selected with [▲] [▼] and confirmed with [P]. A limitation of the output range can be done via <i>OUT.EN</i> and <i>OUT.OF</i> to e.g. 4-20 mA.</p>
	<p>Setting up the final output value, <i>OUT.EN</i>: Default: 10.000</p> <p>The final output value is adjusted from the smallest to the highest digit with [▲] [▼] and confirmed digit per digit with [P]. After the last digit the display changes back into menu level. Depending on the adjusted output signal <i>OUT.RA</i> the value corresponds to a voltage of 0...10 V or a current of 0...20 mA and is reached, when the final setpoint <i>END</i> is reached as setpoint.</p>
	<p>Setting up the initial analog output value, <i>OUT.OF</i>: Default: 00.000</p> <p>The initial analog output value is adjusted from the smallest to the highest digit with [▲] [▼] and confirmed digit per digit with [P]. After the last digit the display changes back into menu level. Depending on the adjusted output signal <i>OUT.RA</i> the value corresponds to a voltage of 0...10 V or a current of 0...20 mA and is reached, when the initial setpoint <i>OFFS</i> is reached as setpoint.</p>
	<p>Back to menu group level, <i>RET</i>:</p> <p>With [P] the selection is confirmed and the device changes into menu group level „- OUT -“.</p>

5.4.5. Alarm parameters



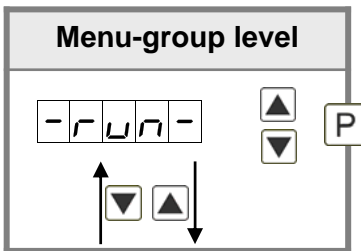
Menu level	Parameterisation level
	<p>Threshold values / limit values, LI-1: Default: 2000</p> <p>For both limit values, two different values can be parameterized. With this, the parameters for each limit value are called up one after another.</p>
	<p>Hysteresis for limit values, HY-1: Default: 00000</p> <p>A hysteresis function exists for all limit values, it reacts according to the settings (threshold exceedance / threshold undercut).</p>
	<p>Function if display falls below / exceeds limit value, FU-1: Default: HIGH</p> <p>The limit value undercut can be selected with LOW (LOW = lower limit value) and limit value exceedance can be selected with HIGH (HIGH = upper limit value). If e.g. limit value 1 is on a switching threshold of 100 and occupied with function HIGH, the alarm will be activated when reaching the threshold. If the limit value is allocated to LOW, an alarm will be activated by undercut of the threshold.</p>
	<p>Switching-on delay, TON-1: Default: 000</p> <p>For limit value 1 one can preset a delayed switching-on of 0-100 seconds.</p>

Menu level	Parameterisation level
	<p>Switching-off delay, <i>T_{OF-1}</i>: Default: 000</p> <p>For limit value 1 one can preset a delayed switching-off of 0-100 seconds.</p>
	<p>Back to menu group level, <i>RET</i>:</p> <p>With [P] the selection is confirmed and the device changes into menu group level „- ALI -“.</p>

The same applies to -AL2- to -AL4-.

Programming interlock:

Description see page 11, menu-level *RUN*



6. Reset to factory settings

To return the unit to a **defined basic state**, a reset can be carried out to the default values.

The following procedure should be used:

- Switch off the power supply
- Press button **[P]**
- Switch on voltage supply and press **[P]**-button until „- - - -“ is shown in the display.

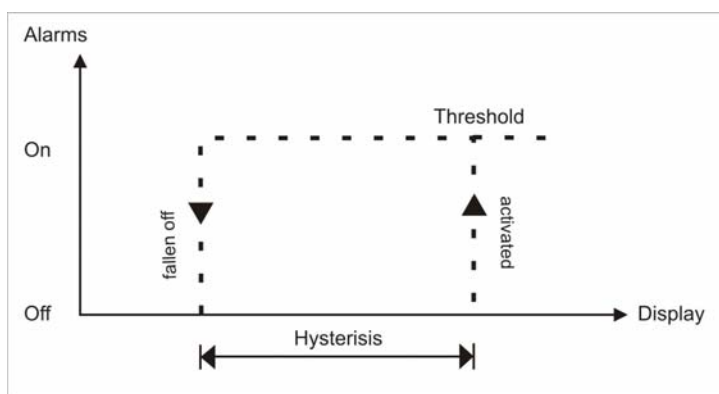
With reset, the default values of the program table are loaded and used for subsequent operation. This sets the unit back to the state in which it was supplied.

Caution! All application-related data are lost.

7. Alarms / Relays

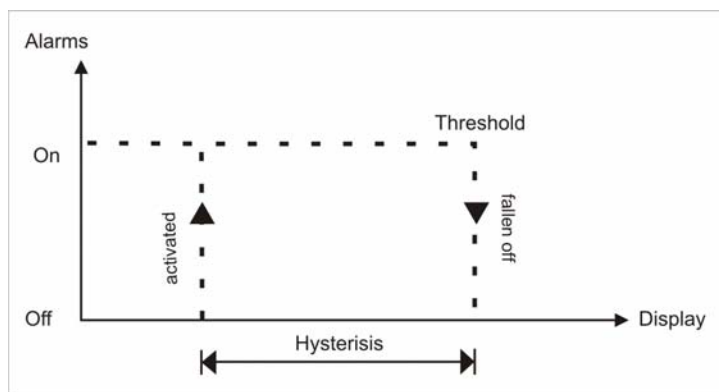
This device has 4 virtual alarms that can monitor one limit value in regard of an undercut or exceedance.

Function principle of alarms / relays	
Alarm / Relay x	Deactivated, instantaneous value, min/max-value, Hold-value, totaliser value
Switching threshold	Threshold / limit value of the change-over
Hysteresis	Broadness of the window between the switching thresholds
Working principle	Operating strom / Quiescent current



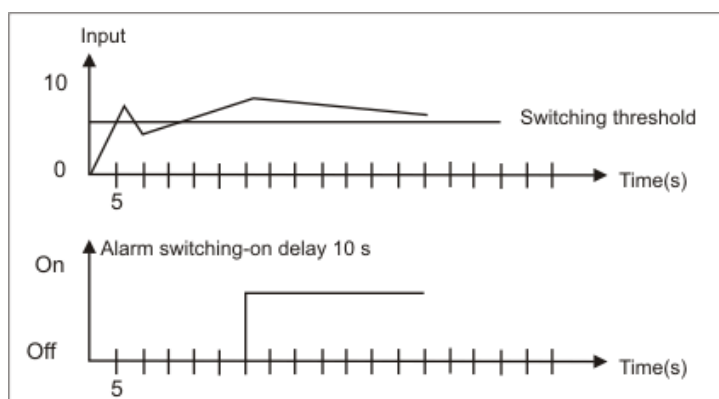
Operating current

By operating current the alarm S1-S4 is off below the threshold and on on reaching the threshold.



Quiescent current

By quiescent current the alarm S1-S4 is on below the threshold and switched off on reaching the threshold.



Switching-on delay

The switching-on delay is activated via an alarm and e.g. switched 10 seconds after reaching the switching threshold, a short-term exceedance of the switching value does not cause an alarm, respectively does not cause a switching operation of the relay. The switching-off delay operates in the same way, keeps the alarm / the relay switched longer for the parametrised time.

8. Technical data

Housing	
Sizes	48x24x90 mm (BxHxD)
	48x24x109 mm (BxHxD) incl. plug-in terminal
Panel cut-out	45.0 ^{+0.6} x 22.2 ^{+0.3} mm
Wall thickness	up to 5 mm
Fixing	screw elements
Material	PC polycarbonate, black, UL94V-0
Sealing material	EPDM, 65 Shore, black
Protection class	standard IP65 (front), IP00 (back side)
Weight	approx. 200 g
Connection	plug-in terminal; wire cross section up to 2.5 mm ²
Display	
Digit height	10 mm
Segment colour	red (optional green, yellow or blue)
Range of display	-19999 to 99999
Setpoints	one LED per setpoint
Overflow	horizontal bars at the top
Underflow	horizontal bars at the bottom
Input	
Transmitter	2 digital inputs
HTL level	< 2.4 V OFF; > 10 V ON, max. 30 VDC
TTL level	< 1.9 V OFF, > 4.6 V ON
Input resistance	R _I ~ 5 kΩ
Output	
Analog output	0/4-20 mA / burden ≤ 500Ω; 0-10 VDC / burden ≥ 10 kΩ, 16 Bit
Power pack	24 VDC ± 10% galv. isolated (max. 4 VA)
Memory	
	EEPROM
Data life	≥ 100 years at 25°C
Ambient conditions	
Working temperature	0...50°C
Storing temperature	-20...80°C
Climatic density	relative humidity 0-80% on years average without dew
EMV	
	EN 61326
CE-sign	
	Conformity to directive 2004/108/EG
Safety standard	
	EN 61010; EN 60664-1

9. Safety advices

Please read the following safety advice and the assembly *chapter 1* before installation and keep it for future reference.

Proper use

The **IM3-7G-device** is designed for the evaluation and display of sensor signals.



Attention! Careless use or improper operation can result in personal injury and/or cause damage to the equipment.

Control of the device

The panel meters are checked before dispatch and sent out in perfect condition. Should there be any visible damage, we recommend close examination of the packaging. Please inform the supplier immediately of any damage.

Installation

The **IM3-7G-device** must be installed by a suitably **qualified specialist** (e.g. with a qualification in industrial electronics).

Notes on installation

- There must be no magnetic or electric fields in the vicinity of the device, e.g. due to transformers, mobile phones or electrostatic discharge.
- **The fuse rating of the supply voltage should not exceed a value of 0.5A N.B. fuse!**
- Do not install **inductive consumers** (relays, solenoid valves etc.) near the device and **suppress** any interference with the aid of RC spark extinguishing combinations or free-wheeling diodes.
- Keep input, output and supply lines separate from one another and do not lay them parallel with each other. Position “go” and “return lines” next to one another. Where possible use twisted pair. This way, best measuring results can be received.
- Screen off and twist sensor lines. Do not lay current-carrying lines in the vicinity. Connect the **screening on one side** on a suitable potential equaliser (normally signal ground).
- The device is not suitable for installation in areas with a risk of explosion.
- Any electrical connection deviating from the connection diagram can endanger human life and/or can destroy the equipment.
- The terminal area of the device is part of the service. Here, electrostatic discharge needs to be avoided. Attention! High voltages can cause dangerous body currents.
- Galvanic isolated potentials within one complex need to be placed on an appropriate point (normally earth or machines ground). So, a lower disturbance sensibility against impacted energy can be reached and dangerous potentials, that can occur on long lines or due to faulty wiring, can be avoided.

10. Error elimination

	Error description	Measures
1.	The device shows -LOC- at the attempt of change. -LOC-	<ul style="list-style-type: none"> The adjustment lock for the setpoint is active, please check if there is a key-switch. The active input signal IN.LEV has to be adjusted to HIGH instead of LOW or vice versa.
2.	By the code recall for the setpoint appears FAIL or there is an unexpected code-recall. CODE FAIL	<ul style="list-style-type: none"> At an unexpected code recall, S.CODE needs to be set on a value unequal 0000. Check the parametrisation and set back the parameter. If FAIL appears after entering the code, check the S.CODE in the parameterisation.
3.	The word " HELP " lights up in the 7-segment display.	<ul style="list-style-type: none"> The unit has found an error in the configuration memory. Perform a reset on the default values and re-configure the unit according to your application.
4.	The display does not change back to parametrisation after pressing [P] .	<ul style="list-style-type: none"> Programming lock is activated Enter correct code
5.	"ERR1" lights up in the 7-segment display	<ul style="list-style-type: none"> Please contact the manufacturer if errors of this kind occur.
6.	The device does not react as expected.	<ul style="list-style-type: none"> If you are not sure if the device has been parameterised before, then follow the steps as written in <i>chapter 6</i> and set it back to its delivery status.