## Pressure switch, high adjustability of switch differential For the process industry Model PSM-700, with robust aluminium case

## E月[

for further approvals see
page 3

## Special features

■ Switch differential adjustable within a wide range of up to $60 \%$ of the setting range to realise flexible on/off controls

- Robust aluminium case
- Switch point repeatability of $\leq 0.5 \%$ for reliable switching
$\square$ High-quality micro switches with long service life
- Up to 2 possible positions for electrical connection


## Description

The model PSM-700 mechanical pressure switch has been designed for control and monitoring applications. The measuring element is a fully welded bellow made of stainless steel 316L. This corrosion-resistant pressure switch is suitable for a broad range of media used in the process industry.

The case consists of a high-grade aluminium alloy with which the pressure switch can withstand the harsh operating conditions of the process industry.
The model PSM-700 is equipped with UL listed micro switches to ensure high endurance with durable operation and long service life.


Fig. left: With adjustable switch differential Fig. right: With fixed switch differential

The model PSM-700 has a high switch point repeatability of $\leq 0.5 \%$, which enables reliable switching. Adjustable switch differential to a wide range of up to $60 \%$ of the setting range to realise flexible on/off controls This wide setting range is often needed for the on/off control mode of cyclic applications.

The switch point can be specified on site. With the available tamper proofing, unauthorised adjustment of the switch point can be prevented.

## Specifications

Design<br>BS 6134:1991

## Case

Aluminium (EN AC-44100)
Sealing: EPDM
With blow-out device on the left side

## Tamper proofing (option)

Prevents unauthorised adjustment of the switch point.

## Ingress protection per IEC/EN 60529

IP66

## Permissible temperature ranges

Ambient: $\quad-10 \ldots+60^{\circ} \mathrm{C}\left[+14 \ldots+140^{\circ} \mathrm{F}\right]$
Medium: $\quad-30 \ldots+115^{\circ} \mathrm{C}\left[-22 \ldots+239^{\circ} \mathrm{F}\right]$
■ $-30 \ldots+150^{\circ} \mathrm{C}\left[-22 \ldots+302^{\circ} \mathrm{F}\right]^{1)}$
Storage: $\quad-50 \ldots+60^{\circ} \mathrm{C}\left[-58 \ldots+140^{\circ} \mathrm{F}\right]$

## Switching function

- $1 \times$ SPDT (single pole double throw)
- $1 \times$ DPDT (double pole double throw)

1 or 2 micro switches, contacts silver-plated
The DPDT function is realised with 2 simultaneously triggering SPDT micro switches within $2 \%$ of the setting range.

## Switch differential

- Fixed
- Adjustable up to $60 \%$ of the setting range

The exact value/value range of the switch differential is dependent on the above-selected version and the setting range (see table "Setting range" on page 3)

## Switch point repeatability

$\leq 0.5 \%$ of span

## Switch point setting

- Factory default setting (see table "setting range" on page 3)
- Factory-set to customer specification. The switch point and the switching direction need to be specified (e.g. switch point: 5 bar, rising).

Subsequent setting of the switch point on site is made using the adjustment screw, which is fastened to the switch. For optimal performance we suggest to adjust the switch point between $15 \%$ and $70 \%$ of the setting range.

## Electrical connection

- $1 \times$ on the left side for $1 \times$ SPDT version
- 1 x on the left side and 1 x from above for $1 \times$ DPDT version or $1 \times$ SPDT version (option)


## Thread of electrical connection

- 1/2 NPT female

■ M20 x 1.5 female
■ $3 / 4$ NPT via adapter

## Cable gland

- Without
- Polyamide
- Stainless steel

Cable connection using internal terminal block, protective conductor connection using internal and external screw. Maximum grounding cable cross-section $4 \mathrm{~mm}^{2}$

## Electrical safety

Safety class I per IEC 61010-1:2010 (case grounded with protective conductor), overvoltage category II, pollution degree 2

## Measuring element

Bellow, stainless steel 316L

## Process connection

316L stainless steel, lower mount
■ $1 / 4$ NPT female per ANSI B1.20.1

- G $1 ⁄ 2$ male per ISO 228/1
- G $1 / 4$ male per ISO 228/1


## Mounting

- Direct mounting
- Panel mounting
- Mounting fixture for wall mounting from stainless steel
- Mounting bracket for 2 " pipe mounting and U-bolts from stainless steel


## Weight

Approx. 1.0 ... 1.5 kg , depending on setting range

## Process connection

Thread per ANSI B1.20.1


## Contact version

| Code | Switch differential | Switch type | Electrical rating AC |  |  |  | Electrical rating DC |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Resistive load |  | Inductive load |  | Resistive load |  |  | Inductive load |  |  |
|  |  |  | 125 V | 250 V | 125 V | 250 V | 30 V | 125 V | 250 V | 30 V | 125 V | 250 V |
| F1 | Fixed | SPDT | 10 A | 10 A | 10 A | 10 A | 2 A | 0.4 A | 0.2 A | 1 A | 0.03 A | 0.02 A |
| F2 |  | DPDT | - | 15 A | - | 10 A | 10 A | 0.6 A | 0.3 A | 10 A | 0.6 A | 0.3 A |
| A1 | Adjustable | SPDT | - | 15 A | - | 10 A | 10 A | 0.6 A | 0.3 A | 10 A | 0.6 A | 0.3 A |
| A2 |  | DPDT | - | 15 A | - | 10 A | 10 A | 0.6 A | 0.3 A | 10 A | 0.6 A | 0.3 A |

## Setting range

| Unit | Setting range | Switch point with factory default setting ${ }^{1)}$ | Maximum operating pressure | Proof pressure ${ }^{2)}$ | Fixed switch differential ${ }^{3}$ ) SPDT | Fixed switch differential ${ }^{3)}$ DPDT | Adjustable switch differential ${ }^{3)}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| bar | -1 ... 1.5 ${ }^{\text {4) }}$ | 0.25 | 5 | 20 | $\leq 0.1$ | $\leq 0.23$ | 0.23 ... 0.9 |
|  | 0.2 ... 1.6 | 0.9 | 2.5 | 10 | $\leq 0.06$ | $\leq 0.24$ | $0.24 \ldots 0.95$ |
|  | $0.4 \ldots 4$ | 2.2 | 9 | 36 | $\leq 0.16$ | $\leq 0.6$ | 0.6 ... 2.4 |
|  | $0.7 \ldots 7$ | 3.85 | 18 | 72 | $\leq 0.28$ | $\leq 1.1$ | 1.1 ... 4 |
|  | 1... 10 | 5.5 | 18 | 72 | $\leq 0.4$ | $\leq 1.5$ | $1.5 \ldots 6$ |
|  | 1.6 ... 16 | 8.8 | 25 | 100 | $\leq 0.64$ | $\leq 2.4$ | 2.5 ... 9.5 |
|  | $4 \ldots 25$ | 14.5 | 36 | 144 | $\leq 1$ | $\leq 3.75$ | $3.8 \ldots 15$ |
|  | $7 \ldots 35$ | 21 | 50 | 200 | $\leq 1.4$ | $\leq 5.25$ | $5.5 \ldots 20$ |
| psi | -15 ... $21{ }^{4)}$ | 3 | 72 | 288 | $\leq 1.45$ | $\leq 3.3$ | 3.3 ... 13 |
|  | $3 . .23$ | 13 | 36 | 144 | $\leq 0.95$ | $\leq 3.5$ | 3.5 ... 13.5 |
|  | 5.8 ... 58 | 32 | 130 | 520 | $\leq 2.4$ | $\leq 8.7$ | 8.7 ... 34 |
|  | $10 . .100$ | 55 | 260 | 1,040 | $\leq 4.1$ | $\leq 15.5$ | 15.5 ... 60 |
|  | $15 . .145$ | 80 | 260 | 1,040 | $\leq 5.1$ | $\leq 22$ | 22 ... 85 |
|  | 23 ... 230 | 126.5 | 360 | 1,440 | $\leq 9.5$ | $\leq 35$ | 35... 139 |
|  | 60 ... 360 | 210 | 520 | 2,080 | $\leq 14.5$ | $\leq 54.5$ | $55 . .215$ |
|  | $100 \ldots 500$ | 300 | 720 | 2,880 | $\leq 20.5$ | $\leq 76.5$ | 76.5... 300 |

1) In the absence of customer specification, the switch point will be preset on falling pressure to the specified value
2) Maximum pressure that the sensor element can withstand without suffering any permanent damage. The instrument might have to be calibrated afterwards.
3) The difference between the switch point and the reset point is also known as switch hysteresis
4) Only available with process connection $1 / 4$ NPT female

## Approvals

| Logo | Description | Country |
| :--- | :--- | :--- |
| C E | EU declaration of conformity <br> $\square$ <br> $\square$ <br> Low voltage directive | European Union |
| RH[ | EAC (option) <br> Low voltage directive | Eurasian Economic Community |

## Certificates (option)

■ 2.2 test report per EN 10204
■ 3.1 inspection certificate per EN 10204

Approvals and certificates, see website

## Dimensions in mm [in]



Model PSM-700, adjustable switch differential


For panel mounting 2 x through bores, suitable for M4 screws, accessible after removal of the case cover


## Mounting

Direct mounting


Panel mounting


2 x through bores, suitable for M4 screws, accessible after removal of the case cover


2" pipe mounting


## Ordering information

Model / Contact version / Electrical connection / Setting range / Switch point setting

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