



ILMK 387H

Stainless Steel Probe with HART®-communication

Ceramic Sensor

accuracy according to IEC 60770: standard: 0.35 % FSO option: 0.25 % FSO

Nominal pressure

from 0 ... 1 mH₂O up to 0 ... 100 mH₂O

Output signals

2-wire: 4 ... 20 mA others on request

Special characteristics

- diameter 22 mm
- HART® communication (setting of offset, span and damping)
- diaphragm ceramics 99,9% Al₂O₃
- good long-term stability
- especially for waste water

Optional versions

- IS-version Ex ia = intrinsically safe for gas and dust
- temperature element Pt 100
- different kinds of elastomer

The stainless steel probe ILMK 387H was developed for level and gauge measurement in wastewater, sludge water courses. The mechanical robustness of the flush ceramic diaphragm facilitates an easy disassembly and cleaning of the probe in case of service.

The outer diameter is only 22 mm, whereby the installation or retrofitting can be easily carried out in 1 "pipes or in confined installation conditions. In addition to an intrinsically safe version (zone 0), a version with temperature signal is available.

Preferred areas of use



groundwater and level monitoring



<u>Sewage</u>

waste water treatment water recycling



Fuel and oil tank battery

biogas plants



Tel.: 03303 / 504066

Fax: 03303 / 504068















Stainless Steel Probe

Input pressure range												
Nominal pressure gauge	[bar]	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10
Level	[mH ₂ O]	1	1.6	2.5	4	6	10	16	25	40	60	100
Overpressure	[bar]	3	4	5	5	7	7	12	20	20	20	20
Burst pressure ≥	[bar]	4	6	8	8	9	9	18	25	25	30	30
Permissible vacuum	[bar]	-0.2	-0.3		-C).5				-1		

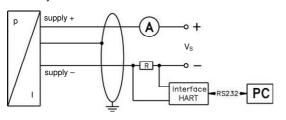
Permissible vacuum [bar]	-0.2 -0.3	-0.:)		-1	
Output signal / Supply						
Standard	2-wire: 4 20 mA	V _S = 12 36 V _D	c with HART® communication	on	$V_{S rated} = 24 V_{DC}$	
Option IS-version	2-wire: 4 20 mA	$V_{c} = 14$ 28 V_{c}	c with HART® communication	on	$V_{S \text{ rated}} = 24 V_{DC}$	
Option Pt 100-temperature element		13 11 20 15	o marria arri	<u></u>	· Stated = · · · DO	
Temperature range	-25 125 °C					
Connectivity technology	3-wire		may voltage 10 V	intringiaally (ofo circuit 20 V	
Resistance	100 Ω at 0 °C				safe circuit 30 V _{DC} safe circuit 54 mA	
					safe circuit 405 mW	
Temperature coefficient	3850 ppm/K		max. power ro mvv,	intinisically s	sale circuit 403 ilivv	
Supply I _S	0.3 1.0 mA _{DC}					
Performance	D : 100 I	1 			TD 4.40	
Accuracy ¹ standard	P _N ≥ 160 mbar	TD ≤ 1:5 TD > 1:5	≤ ± 0.35 % FSO ≤ ± [0.35 + 0.05 x TD] %	FSO	$TD_{max} = 1:10$	
	P _N < 160 mbar		≤ ± [0.35 + 0.15 x TD] %		TD _{max} = 1:3	
option	P _N ≥ 160 mbar	TD ≤ 1:5	≤ ± 0.25 % FSO		TD _{max} = 1:10	
- 1	"	TD > 1:5	≤ ± [0.25 + 0.05 x TD] %	FSO	max -	
	P _N < 160 mbar	10 > 1.0	≤ ± [0.25 + 0.15 x TD] %		TD _{max} = 1:3	
Permissible load		/ 0.00 41 0				
	$R_{\text{max}} = [(V_{\text{S}} - V_{\text{S} \text{min}})]$				ation: $R_{min} = 250 \Omega$	
Influence effects	supply: 0.05 % FS		load: 0.05 %	L2O / KD		
Long term stability		11) % FSO / year a	at reference conditions			
Turn-on time	≤ 3 sec					
Mean response time	≤ 50 msec without	electronic dampin	ıy			
Measuring rate	≤ 20 Hz				m. 2\.	
Adjustability	electronic damping	configuration of following parameters possible (interface / software necessary ²): electronic damping: 0 100 sec offset: 0 80 % FSO turn down of span: max. 1:10				
accuracy according to IEC 60770 - lin				T. / / / / / / / / / / / / / / / / / / /	/ · / / / / / / / / / / / / / / / / / /	
² software, interface, and cable have to		sonware appropriate	e for Windows® 95, 98, 2000, IN	i version 4.0	or nigner, and XP)	
Thermal effects (Offset and Spar						
Tolerance band	$\leq \pm (0.5 \text{ x turn-down})$					
TC, average	± (0.05 x turn-down)) % FSO / 10 K				
in compensated range	-20 80 °C					
Permissible temperatures						
Permissible temperatures	medium / electronic	s / environment /	storage: -40 85 °C			
Electrical protection ³						
Short-circuit protection	permanent					
Reverse polarity protection	no damage, but als	o no function				
Electromagnetic compatibility	emission and immunity according to EN 61326					
³ additional external overvoltage protect				available on re	equest	
Electrical connection						
Cable with sheath material ⁴		7.4 mm				
		9.0 mm	others on requ			
Bending radius	static installation: 10		eter dynamic appli	cation: 20-fc	old cable diameter	
 shielded cable with integrated ventilation only in combination with IS-version (explo 			20			
Materials (media wetted)	osion protection) and temp	erature element Ftro	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
Housing	stainless steel 1.44	04 (216 L)				
	standard: FKM	04 (310 L)				
Seals (O-rings)		EKM (min normi	ssible temperature from -15	: °C)	others on request	
Diaphraam	ceramics Al ₂ O ₃ 99.9		solvie temperature mom -10	0)	others on request	
Diaphragm Protection cap	POM-C	7 /0				
·						
Cable sheath	TPE-U					
Explosion protection	IDE II 45 ATEV 15	00 \/ /	10.00101/			
Approval DX14B-	IBExU 15 ATEX 10		18.0019X			
ILMK 387H	zone 20: II 1D E	Ex ia IIB T4 Ga Ex ia IIIC T135 °C				
Safety technical maximum values			$C_i = 14 \text{ nF}, L_i = 0 \mu\text{H};$			
(pressure)	the supply connecti	ons have an inne	r capacity of max. 27 nF op	posite the e	nclosure	
Safety technical maximum values (temperature)	U _i = 30 V, I _i = 54 m/	A, $P_i = 405 \text{ mW}$, ($C_i = 0 \text{ nF}, L_i = 0 \mu\text{H} \text{ (temper)}$	ature eleme	nt Pt 100)	
Permissible temperatures for environment	in zone 0: zone 1 and higher:	-20 60 °C with	n p _{atm} 0.8 bar up to 1.1 bar			
Connecting cables	cable capacity:		d also signal line/signal line:	160 pF/m		
(by factory)	cable inductance:		d also signal line/signal line:			



Miscellaneous						
Current consumption	max. 22 mA					
Weight	approx. 280 g (without cable)					
Ingress protection	IP 68					
CE-conformity	EMC Directive: 2014/30/EU					
ATEX Directive 2014/34/EU						
Pin configuration						
	cable colours (IEC 60757)					
Electrical connection	4 20 mA / HART®	4 20 mA / HART® (pressure) with Pt 100 (temperature)				
Supply VS + Supply VS -	WH (white) BN (brown)	WH (white) BN (brown)				
Supply T+ (with Pt 100) Supply T- (with Pt 100) Supply T- (with Pt 100)	- - -	YE (yellow) GY (grey) PK (pink)				
Shield	GNYE (green-yellow)	GNYE (green-yellow)				

Wiring diagrams

2-wire-system current HART®



2-wire-system HART® (pressure) /
3-wire-system (temperature)

supply V_{S+}

V_S

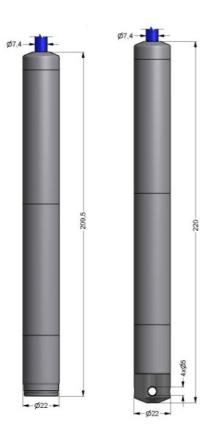
supply T+

supply T
supply T
supply T
supply T-

option

Dimensions (mm)

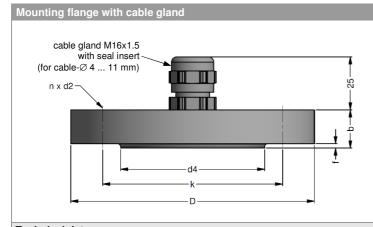
standard



229.5

with Pt100 (temperature element)

-- Ø22--



dimensions in mm					
-1	DN25 /	DN50 /	DN80 /		
size	PN40	PN40	PN16		
b	18	20	20		
D	115	165	200		
d2	14	18	18		
d4	68	102	138		
f	2	3	3		
k	85	125	160		
n	4	4	8		

Technical data					
Suitable for	all probes				
Flange material	stainless steel 1.4404 (316L)	stainless steel 1.4404 (316L)			
Material of cable gland	standard: brass, nickel plated on request: stainless steel 1.4305 (303); plastic				
Seal insert	material: TPE (ingress protection IP 68)				
Hole pattern	according to DIN 2507				
Ordering type		Ordering code	Weight		
DN25 / PN40 with cable gland brass, nickel plated		ZMF2540	1.4 kg		
DN50 / PN40 with cable gland brass, nickel plated		ZMF5040	3.2 kg		
DN80 / PN16 with cable gland brass, nickel plated		ZMF8016	4.8 kg		

Technical data Suitable for all probes with cable Ø 5.5 ... 10.5 mm Material of housing standard: steel, zinc plated optionally: stainless steel 1.4301 (304) Material of clamping jaws and positioning clips Dimensions (mm) 174 x 45 x 32

Hook diameter	20 mm			
Ordering type		Ordering code	Weight	
Terminal clamp, steel, zinc plated		Z100528	approx 160 a	
Terminal clamp, stainless steel 1.4301 (304)		Z100527	approx. 160 g	

Display program

CIT 250 Process display with LED display and contacts

CIT 300 Process display with LED display, contacts and analogue output

CIT 350 Process display with LED display, bargraph, contacts and analogue output

CIT 400 Process display with LED display, contacts, analogue output and Ex-approval

CIT 600 Multichannel process display with graphics-capable LC display

CIT 650 Multichannel process display with graphics-capable LC display and datalogger

CIT 700 / CIT 750 Multichannel process display with graphics-capable TFT monitor, touchscreen and contacts

PA 440 Field display with 4-digit LC display



	Ordering code ILMK 387H	
ILMK 387H		
Pressure		
gauge in bar	3 6 0	
gauge in mH ₂ O	3 6 0 3 6 1	
Input [mH ₂ O] [bar]		
1.0 0.10	1 0 0 0	
1.6 0.16	1 6 0 0	
2.5 0.25	2 5 0 0	
4.0 0.40	4 0 0 0	
6.0 0.60	6 0 0 0	
10 1.0	1 0 0 1	
16 1.6	1 6 0 1	
25 2.5	2 5 0 1	
40 4.0	2 5 0 1 4 0 0 1	
60 6.0	6 0 0 1	
100 10	1 0 0 2	
customer	1 0 0 2 9 9 9 9	consult
Housing		
stainless steel 1.4404 (316L)	1	
customer	9	consult
Diaphragm		
ceramics Al ₂ O ₃ 99.9 %	C	
customer	9	consult
Output		
HART®-communication	н	
4 20 mA / 2-wire		
HART®-communication		
intrinsic safety 4 20 mA / 2-wire		
customer	9	consult
Seals		
FKM	1	
EPDM FFKM ¹	3	
	7 9	oonoult.
customer Electrical connection	9	consult
TPE-U-cable (blue, Ø 7.4 mm) ²	4	
TPE-U-cable (blue, Ø 7.4 mm) ^{2,3}		
customer	9	consult
Accuracy	9	CONSUIT
0.35 % FSO	3	
0.35 % F30 0.25 % FSO	2	
customer	9	consult
Cable length		OUTSUIT
in m	9 9 9	
Special version		
standard	0 0 0	
with temperature element Pt 100	0 1 3	
customer	9 9 9	consult

 $^{^{\}rm 1}\,$ min. permissible temperature from -15 $^{\rm o}{\rm C}\,$

 HART^{\otimes} is a registered trade mark of HART Communication Foundation

² shielded cable with integrated ventilation tube for atmospheric pressure reference

 $^{^{\}rm 3}$ only in combination with Ex version (explosion protection) and temperature element Pt 100