



ILMK 331

Screw-In Transmitter

Ceramic Sensor

accuracy according to IEC 60770:
0.5 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 60 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

Special characteristics

- ▶ pressure port G 3/4" flush for pasty and impurity media
- ▶ pressure port PVDF for aggressive media





Optional versions

- ▶ IS-version (only for 4 ... 20mA / 2-wire):
Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2 application according to IEC 61508 / IEC 61511
- ▶ customer specific versions

The screw-in transmitter ILMK 331 has been especially designed for level and process measurement and is suitable for pressure measurement of liquids, oils and gases. Usage in more viscous or polluted media is possible be-cause of the semi-flush pressure sensor.

For the usage in aggressive media we recommended the version with PVDF pressure port. Additional features like e.g. an intrinsically safe version or a functionally safe version (SIL 2) complete the range of possibilities.

Preferred areas of use are

-  Plant and machine engineering
-  Energy industry
-  Environmental engineering (water – sewage – recycling)
-  Medical technology



Input pressure range													
Nominal pressure gauge	[bar]	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40 ¹	60 ¹
Level	[mH ₂ O]	4	6	10	16	25	40	60	100	160	250	400	600
Overpressure	[bar]	1	2	2	4	4	10	20	20	40	40	100	200
Burst pressure	[bar]	2	4	4	5	7,5	12	25	30	50	50	120	250
Vacuum resistance	[bar]	p _N ≥ 1 bar: unlimited vacuum resistance p _N < 1 bar: on request											
¹ only possible with stainless steel pressure port													

Output signal / Supply		
Standard	2-wire: 4 ... 20 mA / V _S = 8 ... 32 V _{DC}	SIL-version: V _S = 14 ... 28 V _{DC}
Option IS-version ²	2-wire: 4 ... 20 mA / V _S = 10 ... 28 V _{DC}	SIL-version: V _S = 14 ... 28 V _{DC}
Options 3-wire	3-wire: 0 ... 20 mA / V _S = 14 ... 30 V _{DC} 0 ... 10 V / V _S = 14 ... 30 V _{DC}	

² IS-version not possible with plastic pressure port

Performance	
Accuracy ³	≤ ± 0.5 % FSO
Permissible load	current 2-wire: R _{max} = [(V _S - V _{S min}) / 0.02 A] Ω current 3-wire: R _{max} = 500 Ω voltage 3-wire: R _{min} = 10 kΩ
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ
Response time	2-wire: ≤ 10 msec 3-wire: ≤ 3 msec
Long term stability	≤ ± 0.3 % FSO / year at reference conditions

³ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span) / Permissible Temperatures	
Thermal error	≤ ± 0.2 % FSO / 10 K
in compensated range	0 ... 85 °C
Permissible temperatures ⁴	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C
⁴ for pressure port in PVDF the medium temperature is -30 ... 60 °C	

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326
Mechanical stability	
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

Materials	
Pressure port / housing	standard: pressure port housing options for p _N ≤ 25 bar: stainless steel 1.4404 (316L) stainless steel 1.4404 (316L) PVDF PVDF
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seals	standard: FKM options: EPDM others on request
Diaphragm	ceramics Al ₂ O ₃ 96 %
Media wetted parts	pressure port, seals, diaphragm

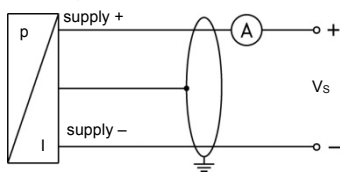
Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approval DX19-ILMK 331 only for stainless steel pressure port	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da
Safety technical maximum values	U _i = 28 V, I _i = 93 mA, P _i = 660 mW, C _i ≈ 0 nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in Zone 0: -20 ... 60 °C with p _{atm} 0.8 bar up to 1.1 bar in Zone 1 or higher: -40/-20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line / signal line: 160 pF/m cable inductance: signal line /shield also signal line / signal line: 1 μH/m

Miscellaneous	
Option SIL 2 version ⁵	according to IEC 61508 / IEC 61511
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Weight	approx. 150 g
Installation position	any
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

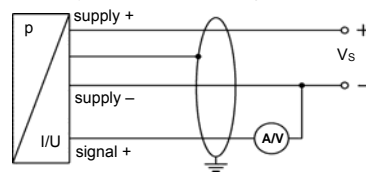
⁵ only for 4...20mA / 2-wire

Wiring diagrams

2-wire-system (current)



3-wire-system (current / voltage)



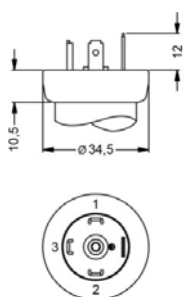
Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colour (IEC 60757)
Supply +	1	3	1	IN +	WH (white)
Supply -	2	4	2	IN -	BN (brown)
Signal + (only for 3-wire)	3	1	3	OUT +	GN (green)
Shield	ground pin \oplus	5	4	\oplus	GYNE (green-yellow)

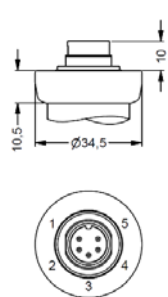
Electrical connections (dimensions in mm)

standard

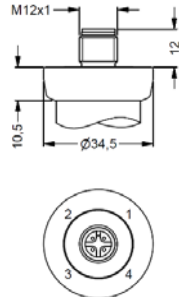
options



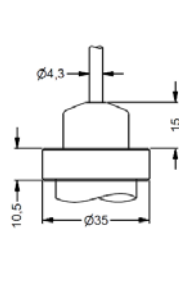
ISO 4400 (IP 65)



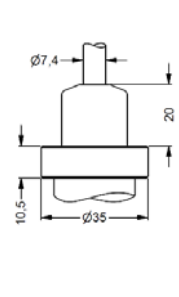
Binder Series 723 5-pin (IP 67)



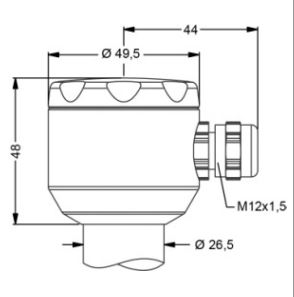
M12x1, 4-pin (IP 67)



cable outlet with PVC cable (IP 67) ⁶



cable outlet, cable with ventilation tube (IP 68) ⁷



compact field housing (IP 67)

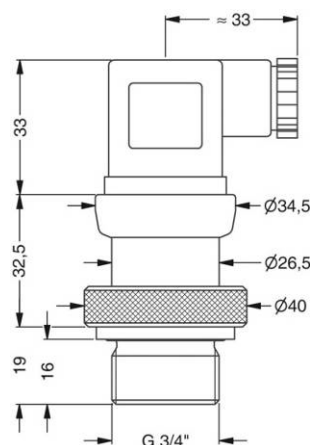
⇒ universal field housing stainless steel 1.4404 with cable gland M20x1.5 (ordering code 880) and other versions on request

⁶ standard: 2 m PVC-cable without ventilation tube (permissible temperature: -5 ... 70°C)

⁷ different cable types and length available, permissible temperature depends on kind of cable

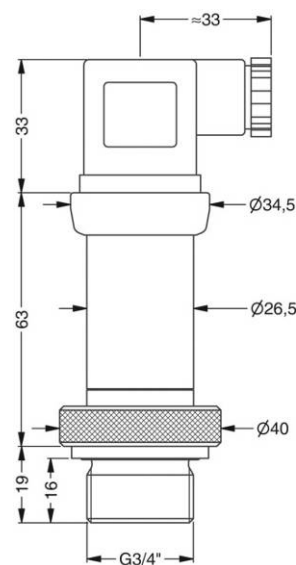
Mechanical connection (dimensions in mm)

standard



G3/4" flush (DIN 3852) with ISO 4400

standard for SIL- and SIL-Ex-version



G3/4" flush (DIN 3852) with ISO 4400

Ordering code ILMK 331

□	□	□	-	□	□	□	□	-	□	-	□	□	-	□	□	-	□	□	-	□	□	□	-	□	□	□	-	□	□	□
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

Pressure																			
	gauge in bar	4	6	0															
	gauge in mH ₂ O	4	6	1															
Input	[mH ₂ O]	[bar]																	
	4	0.4			4	0	0	0											
	6	0.6			6	0	0	0											
	10	1.0			1	0	0	1											
	16	1.6			1	6	0	1											
	25	2.5			2	5	0	1											
	40	4.0			4	0	0	1											
	60	6.0			6	0	0	1											
	100	10			1	0	0	2											
	160	16			1	6	0	2											
	250	25			2	5	0	2											
	400	40 ¹			4	0	0	2											
	600	60 ¹			6	0	0	2											
	customer				9	9	9	9											consult
Analogue output																			
	4 ... 20 mA / 2-wire							1											
	0 ... 20 mA / 3-wire							2											
	0 ... 10 V / 3-wire							3											
	intrinsic safety 4 ... 20 mA / 2-wire ²							E											
	SIL2 4 ... 20 mA / 2-wire							1S											
	SIL2 with intrinsic safety ²							ES											
	4 ... 20 mA / 2-wire																		
	customer							9											consult
Accuracy																			
	0.5 % FSO							5											
	customer							9											consult
Electrical connection																			
	male and female plug ISO 4400							1	0	0									
	male plug Binder series 723 (5-pin)							2	0	0									
	cable outlet with PVC cable (IP67) ³							T	A	0									
	cable outlet,																		
	cable with ventilation tube (IP68) ⁴							T	R	0									
	male plug M12x1 (4-pin) / metal							M	1	0									
	compact field housing																		
	stainless steel 1.4301 (304)							8	5	0									
	customer							9	9	9									consult
Mechanical connection																			
	G3/4" DIN 3852 with flush sensor									K	0	0							
	customer									9	9	9							consult
Seals																			
	FKM											1							
	EPDM											3							
	customer											9							consult
Pressure port																			
	stainless steel 1.4404 (316L)												1						
	option for p _N ≤ 25 bar: PVDF ⁵												B						
	customer												9						consult
Diaphragm																			
	ceramics Al ₂ O ₃ 96 %													2					
	customer													9					consult
Special version																			
	standard															0	0	0	
	customer															9	9	9	consult

¹ only possible for pressure port of stainless steel

² intrinsic safety not possible with plastic pressure port

³ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

⁴ code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

⁵ permissible medium temperature: -30 ... 60 °C