



# IMK 351P

## Pressure Transmitter for the Process Industry

Ceramic Sensor

accuracy according to IEC 60770:  
Standard: 0.35 % FSO  
Option: 0.25 % FSO

### Nominal pressure

from 0 ... 40 mbar up to 0 ... 20 bar

### Output signal

2-wire: 4 ... 20 mA  
3-wire: 0 ... 10 V  
others on request

### Special characteristics

- ▶ hygienic version
- ▶ different process connections (G1 1/2", diary pipe, Clamp, etc.)
- ▶ high overpressure capability



### Optional versions

- ▶ IS-version  
Ex ia = intrinsically safe  
for gases and dusts
- ▶ diaphragm 99.9 % Al<sub>2</sub>O<sub>3</sub>
- ▶ customer specific versions  
e.g. special pressure ranges



The pressure transmitter IMK 351P has been designed for measuring small system pressure in the food industry and chemical industry.

The IMK 351P is based on an own-developed capacitive ceramic sensor element. It features high overpressure resistance and high resistance against most of aggressive media. A variety of different process and electrical connections and an intrinsically safe version complete the range of possibilities.

### Preferred areas of use are

-  Food industry
-  Chemical and petrochemical industry

### Preferred used for

-  Paint and varnish
-  Viscous and pasty media



Pressure ranges																	
Nominal pressure gauge	[bar]	0.04	0.06	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10	16	20	
Nominal pressure absolute <sup>1</sup>	[bar]	on request						0.4	0.6	1	1.6	2.5	4	6	10	16	20
Overpressure	[bar]	2	2	4	4	6	6	8	8	15	25	25	35	35	45	45	
Permissible vacuum	[bar]	-0.2		-0.3		-0.5			-1								

<sup>1</sup> not in combination with output 0 ... 10 V / 3-wire

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / $V_S = 9 \dots 32 V_{DC}$
Option IS-protection	2-wire: 4 ... 20 mA / $V_S = 14 \dots 28 V_{DC}$
Option 3-wire	3-wire: 0 ... 10 V / $V_S = 12.5 \dots 32 V_{DC}$

Performance	
Accuracy <sup>2</sup>	standard: $\leq \pm 0.35 \% \text{ FSO}$ option for $p_N \geq 0.6 \text{ bar}$ : $\leq \pm 0.25 \% \text{ FSO}$
Long term stability	$\leq \pm 0.1 \% \text{ FSO} / \text{year}$ at reference conditions
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k $\Omega$
Permissible load	current 2-wire: $R_{\max} = [(V_S - V_{S \min}) / 0.02 \text{ A}] \Omega$ voltage 3-wire: $R_{\min} = 10 \text{ k}\Omega$
Turn-on time	700 msec
Mean measuring rate	5 / sec
Response time	mean response time: $\leq 200 \text{ msec}$ max. response time: 380 msec

<sup>2</sup> accuracy according to IEC 60770 - limit point adjustment (non-linearity, hysteresis, repeatability)

### Thermal effect (offset and span)

Tolerance band	$\leq \pm 1 \% \text{ FSO}$
In compensated range	-20 ... 80 °C

### Permissible temperatures

Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C
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### Electrical protection

Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

### Mechanical stability

Vibration	10 g RMS (20 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	100 g / 1 msec according to DIN EN 60068-2-27

### Materials

Pressure port	stainless steel 1.4404 (316L)
Housing	stainless steel 1.4404 (316L)
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)
Seal (media wetted)	FKM EPDM others on request
Diaphragm	standard: ceramic Al <sub>2</sub> O <sub>3</sub> 96 % option: ceramic Al <sub>2</sub> O <sub>3</sub> 99.9 %
Media wetted parts	pressure port, seals, diaphragm

### Explosion protection (only for 4 ... 20 mA / 2-wire)

Approval DX 14-IMK 351 P	IBExU 05 ATEX 1070 X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T110 °C Da
Safety technical maximum values	$U_i = 28 \text{ V}$ , $I_i = 93 \text{ mA}$ , $P_i = 660 \text{ mW}$ , $C_i = 14 \text{ nF}$ , $L_i \approx 0 \mu\text{H}$ , $C_{\text{gnd}} = 27 \text{ nF}$
Max. permissible temperature for environment	zone 0: -20 ... 60 °C for $p_{\text{atm}} 0.8 \text{ bar}$ up to 1.1 bar zone 1 and higher: -25 ... 70 °C
Connecting cables (by factory)	cable capacity: signal line / shield also signal line / signal line: 220 pF/m cable inductance: signal line / shield also signal line / signal line: 1.5 $\mu\text{H}/\text{m}$

### Miscellaneous

Current consumption	max. 21 mA
Weight	min. 200 g
Installation position	any
Operational life	100 million load cycles
CE-conformity	EMC-directive: 2014/30/EU
ATEX Directive	2014/34/EU

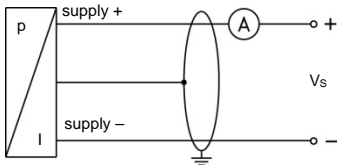
# IMK 351P

Process Pressure Transmitter

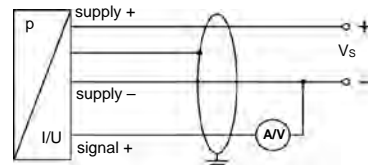
Technical Data

## Wiring diagram

2-wire-system (current)



3-wire-system (current / voltage)



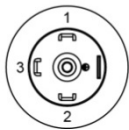
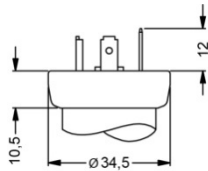
## Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 (4-pin)	compact field housing	cable colours (IEC 60757)
Supply +	1	3	1	IN +	WH (white)
Supply -	2	4	2	IN -	BN (brown)
Signal + (only 3-wire)	3	1	3	OUT +	GN (green)
Shield	ground pin	5	4		GNYE (green-yellow)

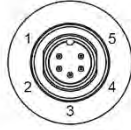
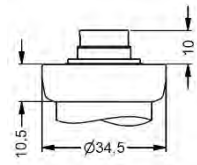
## Electrical connections (dimensions in mm)

standard

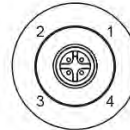
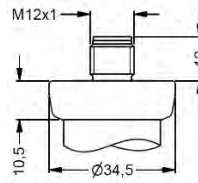
options



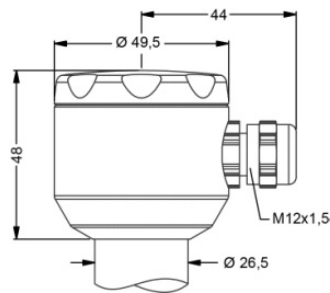
ISO 4400 (IP 65)



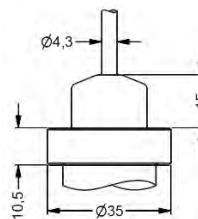
Binder series 723 5-pin (IP 67)



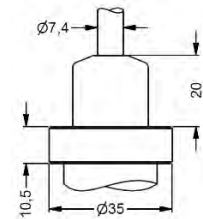
M12x1 4-pin (IP 67)



compact field housing (IP 67)



cable outlet with PVC-cable (IP 67)<sup>3</sup>



cable outlet, cable with ventilation tube (IP 68)<sup>4</sup>

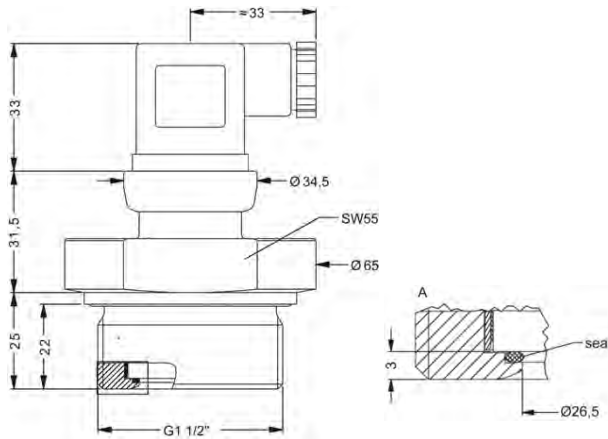
⇒ universal stainless steel field housing 1.4404 with cable gland M20x1.5 (ordering code 880) and other versions on request

<sup>3</sup> standard: 2 m PVC-cable without ventilation tube (permissible temperature: -5 ... 70 °C)

<sup>4</sup> different cable types and lengths available, permissible temperature depends on kind of cable

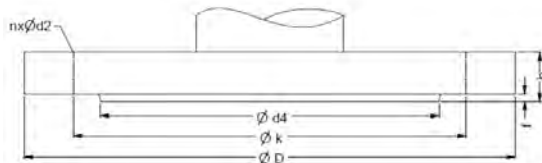
**Mechanical connections (dimensions in mm)**

**standard**



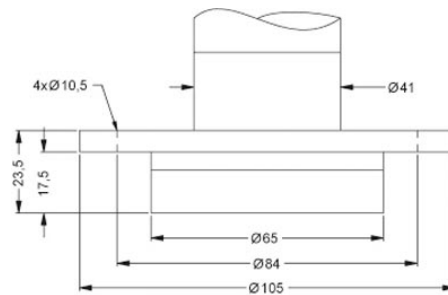
G1 1/2" DIN 3852

**options**

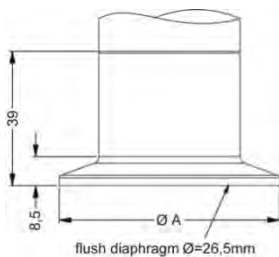


flange (DIN 2501)

dimensions in mm			
size	DN 25	DN 50	DN 80
D	115	165	200
k	85	125	160
d4	68	102	138
b	18	20	20
f	2	3	3
n	4	4	8
d2	14	18	18
p <sub>N</sub> [bar]	≤ 40	≤ 40	≤ 16

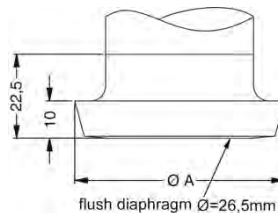


flange DRD<sup>5</sup>



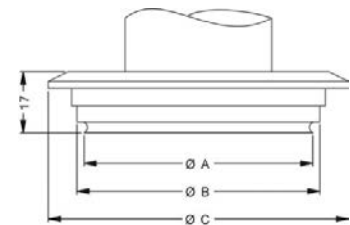
Clamp (DIN 32676)

dimensions in mm		
size	DN 32	DN 50
A	50.5	64
p <sub>N</sub> [bar]	≤ 16	≤ 16



dairy pipe (DIN 11851)

dimensions in mm		
size	DN 40	DN 50
A	56	68.5



Varivent®

dimensions in mm	
size	DN 40/50
A	64
B	68
C	84

<sup>5</sup> mounting flange is included in the delivery (already pre-assembled)

# Ordering code IMK 351P

**IMK 351P**



<b>Pressure</b>												
gauge			2	9	5							
absolute <sup>1</sup>			2	9	6							
<b>Input</b>												
	[mH <sub>2</sub> O]	[bar]										
	0.4	0.04	0	4	0	0						
	0.6	0.06	0	6	0	0						
	1.0	0.10	1	0	0	0						
	1.6	0.16	1	6	0	0						
	2.5	0.25	2	5	0	0						
	4.0	0.40	4	0	0	0						
	6.0	0.60	6	0	0	0						
	10	1.0	1	0	0	1						
	16	1.6	1	6	0	1						
	25	2.5	2	5	0	1						
	40	4.0	4	0	0	1						
	60	6.0	6	0	0	1						
	100	10	1	0	0	2						
	160	16	1	6	0	2						
	200	20	2	0	0	2						
	customer		9	9	9	9						consult
<b>Output</b>												
	4 ... 20 mA / 2-wire		1									
	0 ... 10 V / 3-wire		3									consult
	intrinsic safety 4 ... 20 mA / 2-wire		E									
	customer		9									consult
<b>Accuracy</b>												
standard:	0.35 % FSO		3									
option for p <sub>N</sub> ≥ 0.6 bar:	0.25 % FSO		2									
	customer		9									consult
<b>Electrical connection</b>												
	male and female plug ISO 4400		1	0	0							
	male plug Binder series 723 (5-pin)		2	0	0							
	male plug M12x1 (4-pin) / metal		M	1	0							
	cable outlet with PVC cable (IP67) <sup>2</sup>		T	A	0							
	cable outlet,											
	cable with ventilation tube (IP68) <sup>3</sup>		T	R	0							
	compact field housing											
	stainless steel 1.4301 (304)		8	5	0							
	customer		9	9	9							consult
<b>Mechanical connection</b>												
	G 1 1/2" DIN flush (DIN 3852)		M	0	0							
	Clamp DN 32 (DIN 32676)		C	6	2							
	Clamp DN 50 (DIN 32676)		C	6	3							
	dairy pipe DN 40 (DIN 11851) <sup>4</sup>		M	7	5							
	dairy pipe DN 50 (DIN 11851) <sup>4</sup>		M	7	6							
	Varivent <sup>®</sup> DN 40/50		P	4	1							consult
	flange DN 25 / PN 40 (DIN 2501)		F	2	0							consult
	flange DN 50 / PN 40 (DIN 2501)		F	2	3							consult
	flange DN 80 / PN 16 (DIN 2501)		F	1	4							consult
	customer		9	9	9							consult
<b>Seal</b>												
	FKM		1									
	EPDM		3									
	customer		9									consult
<b>Pressure port</b>												
	stainless steel 1.4404 (316L)		1									
	customer		9									consult
<b>Diaphragm</b>												
	ceramics Al <sub>2</sub> O <sub>3</sub> 96 %		2									
	ceramics Al <sub>2</sub> O <sub>3</sub> 99.9 %		C									
	customer		9									consult
<b>Special version</b>												
	standard		0	0	0							
	customer		9	9	9							consult

<sup>1</sup> absolute pressure from 0.04 bar up to 0.25 bar on request and not in combination with output 0 ... 10 V / 3-wire

<sup>2</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

<sup>3</sup> code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

<sup>4</sup> The cup nut has to be mounted by production of pressure transmitter with electrical connection field housing and mechanical connection dairy pipe. The cup nut has to be ordered as separate position.

Varivent<sup>®</sup> is a brand name of GEA Tuchenhagen GmbH