

Dead-weight tester, pneumatic version Vacuum to 120 bar [1,600 lb/in²] Model CPB3500



WIKA data sheet CT 31.22

Applications

- Primary standard for calibrating the pressure scale in a pneumatic range from -1 ... 120 bar [-14.5 ... 1,600 lb/in²]
- Reference instrument for factory and calibration laboratories for the testing, adjustment and calibration of pressure measuring instruments
- Complete, stand-alone system, also suitable for on-site use

Special features

- Total measurement uncertainty starting from 0.015 ... 0.006 % of reading
- Four different piston-cylinder systems available for ranges ±1 bar, 0.1 ... 7 bar, 0.2 ... 25 bar, 1 ... 70 bar and 1 ... 120 bar, or also for ranges in Ib/in² and kPa
- Stable aluminium base with a strong impact-resistant ABS cover for heavy industrial use combined with compact dimensions and light weight
- Interchangeable pistons and mass sets for each model, mass sets manufactured from stainless steel
- Factory calibration included as standard, traceable to national standards; with UKAS calibration possible as an option

Description

Proven primary standard

The model CPB3500 dead-weight tester is a genuine primary standard, which derives the measurement of pressure directly from its fundamental equation p = F/A. This mechanical measuring principle provides superior reliability and stability over time, eliminates most risks of measurement error and reduces calibration uncertainties. Thus the CPB3500 is the ideal tool for the calibration of any type of pressure measuring instruments on a daily basis.

Robustness and modularity

The instrument is built on a tough, stable aluminium base with high corrosion resistance and impact-resistant ABS case.

Piston cylinders are interchangeable among the various models within the CPB3500 series, so that in case of changing requirements any CPB3500 model can easily be upgraded on other available ranges.

Mass sets are fully interchangeable between pistons of the same range within the claimed standard accuracy. The mass set is made of non-magnetic stainless steel so that masses remain extremely stable over time.

Bases can also be quickly converted into a comparator by substituting the suitable transfer standard for the piston and mass set.

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Easy to use

Two built-in precision soft seat valves combined with a volume adjuster provide fine pressure control capability. The safety pressure gauge on the base displays the approximate pressure. The masses are top loading (except for the 25 bar [400 lb/in²] range) to enable easier and faster operation. They are available in the most common pressure units.

The mass load is proportional to the target pressure and this is achieved through optimally graduated masses. As standard, these masses are manufactured to the standard gravity (9.80665 m/s²), though they can be adjusted to a specific location and also UKAS calibrated.

The piston-cylinder system

Both the piston and cylinder are manufactured from materials with exceptionally low pressure and temperature coefficients. This leads to a high linearity of the effective area of the piston and results in a high measurement accuracy.

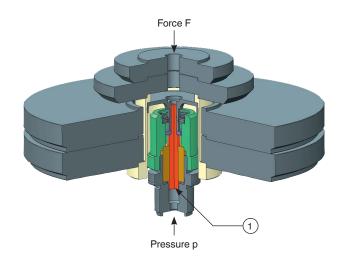
An integrated overpressure protection prevents the piston from being forced out vertically and thus avoids damage to the piston-cylinder system in the event of the removal of masses under pressure.

Piston and cylinder must only be operated with clean air/ gas. The exceptions are the 70 bar [1,000 lb/in²] and 120 bar [1,600 lb/in²] ranges where the piston-cylinder system is oil-lubricated.

The masses are stacked on the piston-cylinder system - with the exception of the 25 bar [400 lb/in²] range, where the annular masses are stacked on a mass carrier, so as to have minimum side thrust and friction on the piston-cylinder system.

The entire construction design of the piston-cylinder system and the very precise manufacturing of both the piston and the cylinder ensure excellent operating characteristics with a long free-rotation time, low sink rates and a very high long-term stability. Therefore, the recommended calibration interval is two to five years dependent on the conditions of use.

As standard, all instrument bases are equipped with a G 1, female thread as connection for the piston-cylinder system.





1 Effective area A

Tables of masses

The following tables show the number of masses within a mass set with their nominal mass values and the resulting nominal pressures for the respective measuring ranges.

Should the instrument not be operated under reference conditions (ambient temperature 20 °C [68 °F], atmospheric pressure 1,013 mbar [14.69 lb/in²], relative humidity 40 %), the measured values must be corrected arithmetically.

For the measurement of the ambient conditions, the CPU6000 CalibratorUnit can be used, see page 9.

The masses are manufactured, as standard, to the standard gravity of 9.80665 m/s^2 , although they can also be adjusted for any local gravity.

The mass sets can be manufactured for the following different pressure units, bar, kg/cm², kPa, MPa or lb/in² and can be used with the same piston-cylinder system.

Measuring range	0.0	15 1	0.0	15 2	0.	1 7	0.2	2 25	1	70	1.	120
[bar] ¹⁾	Quantity	Mominal pressure per piece	Quantity	Mominal pressure per piece	Quantity	Nominal pressure per piece	Quantity	Nominal pressure per piece	Quantity	Nominal bressure per piece	Quantity	Nominal pressure per piece
Piston and make-up weight	1	0.015	1	0.015	1	0.1	1	0.2	1	1	1	1
Standard mass set	1	0.005	1	0.005	1	0.4	1	0.3	2	1	2	1
	3	0.02	3	0.02	2	0.5	1	4.5	5	10	1	18
	2	0.01	2	0.01	5	1	3	5	1	9	4	20
	6	0.05	6	0.05	2	0.2	2	2	2	4	1	10
	6	0.1	6	0.1	1	0.1	1	1	1	2	2	4
	-	-	1	1	1	0.05	1	0.5	1	0.5	1	2
	-	-	-	-	-	-	-	-			1	0.5
Set of fine increment	-	-	-	-	2	0.02	2	0.2	1	0.4	1	0.4
masses (optional)	-	-	-	-	1	0.01	1	0.1	1	0.2	1	0.2
	-	-	-	-	1	0.005	1	0.05	1	0.1	1	0.1
	-	-	-	-	-	-	2	0.02	2	0.04	2	0.04
	-	-	-	-	-	-	1	0.01	1	0.02	1	0.02

1) Other ranges like "in. water column" and "mm. water column" also available on request.

Measuring range	0.2	2 15	0.2	2 30	1.	100	3 .	400	15.	1,000	10.	1,600
[lb/in²] ¹⁾	Quantity	Nominal pressure per piece										
Piston	1	0.2	1	0.2	1	1	1	3	1	10	1	10
Standard mass set	1	0.05	1	0.05	1	4	1	7	2	10	2	10
	1	0.1	1	0.1	2	5	1	90	1	180	1	180
	2	0.2	2	0.2	8	10	2	100	3	200	6	200
	1	0.5	1	0.5	2	2	1	50	1	100	1	100
	1	0.8	1	0.8	1	1	2	20	2	40	2	40
	1	1	1	1	1	0.5	1	10	1	20	1	20
	2	2	2	2	-	-	1	5	1	5	1	5
	2	4	2	4	-	-	-	-	-	-	-	-
	-	-	1	15	-	-	-	-	-	-	-	-
Set of fine increment	-	-	-	-	2	0.2	2	2	1	4	1	4
masses (optional)	-	-	-	-	1	0.1	1	1	1	2	1	2
	-	-	-	-	1	0.05	1	0.5	1	1	1	1
	-	-	-	-	-	-	2	0.2	2	0.4	2	0.4
	-	-	-	-	-	-	1	0.1	1	0.2	1	0.2

1) Other ranges like "in. water column" and "mm. water column" also available on request.

Measuring range	1.5	100	1.5	200	10	700	20.	2,500	100	7,000	100.	12,000
[kPa] ¹⁾	Quantity	א] Nominal bd pressure per piece	Quantity	저] Nominal bə b piece	Quantity) Nominal bd pressure per piece	Quantity	저] Nominal b. b piece	Quantity	Nominal vd pressure per piece	Quantity	Nominal pressure per piece
Piston and make-up weight	1	1.5	1	1.5	1	10	1	20	1	100	1	100
Standard mass set	1	0.5	1	0.5	1	40	1	30	2	100	2	100
	3	2	3	2	2	50	1	450	5	1,000	1	1,800
	2	1	2	1	5	100	3	500	1	900	4	2,000
	6	5	6	5	2	20	2	200	2	400	1	1,000
	6	10	6	10	1	10	1	100	1	200	2	400
	-	-	1	100	1	5	1	50	1	50	1	200
	-	-	-	-	-	-	-	-	-	-	1	50
Set of fine increment	-	-	-	-	2	2	2	20	1	40	1	40
masses (optional)	-	-	-	-	1	1	1	10	1	20	1	20
	-	-	-	-	1	0.5	1	5	1	10	1	10
	-	-	-	-	-	-	2	2	2	4	2	4
	-	-	-	-	-	-	1	1	1	2	1	2

1) Other ranges like "in. water column" and "mm. water column" also available on request.

Specifications

Piston-cylinder systems							
Measuring range in bar ¹⁾	0.015 1	0.015 2	0.1 7	0.2 25	1 70	1 120	
Required masses	3.3 kg	6.54 kg	22.5 kg	21 kg	29 kg	49.5 kg	
Smallest step ²⁾ (Standard mass set)	0.005 bar	0.005 bar	0.05 bar	0.3 bar	0.5 bar	0.5 bar	
Smallest step ³⁾ (Set of fine increment masses)			0.005 bar	0.01 bar	0.02 bar	0.02 bar	
Nominal effective area of the piston	1/2 in ²	1/2 in ²	1/2 in ²	1/8 in ²	1/16 in ²	1/16 in ²	
Measuring range in lb/in ^{2 1)}	0.2 15	0.2 30	1 100	3 400	15 1,000	10 1,600	
Required masses	3.3 kg	6.54 kg	22.6 kg	22.4 kg	26.9 kg	45.5 kg	
Smallest step ²⁾ (Standard mass set)	0.05 lb/in ²	0.05 lb/in ²	0.5 lb/in ²	5 lb/in ²	5 lb/in ²	5 lb/in ²	
Smallest step ³⁾ (Set of fine increment masses)			0.05 lb/in ²	0.1 lb/in ²	0.2 lb/in ²	0.2 lb/in ²	
Nominal effective area of the piston	1/2 in ²	1/2 in ²	1/2 in ²	1/8 in ²	1/16 in ²	1/16 in ²	
Measuring range in kPa ¹⁾	1.5 100	1.5 200	10 700	20 2,500	100 7,000	100 12,000	
Required masses	3.3 kg	6.54 kg	22.5 kg	21 kg	29 kg	49.5 kg	
Smallest step ²⁾ (Standard mass set)	0.5 kPa	0.5 kPa	5 kPa	30 kPa	50 kPa	50 kPa	
Smallest step ³⁾ (Set of fine increment masses)			0.5 kPa	1 kPa	2 kPa	2 kPa	
Nominal effective area of the piston	1/2 in ²	1/2 in ²	1/2 in ²	1/8 in ²	1/16 in ²	1/16 in ²	
Accuracies							
Standard ⁴⁾	0.015 % of read	ling					
Premium ⁵⁾	0.008 % of read	ling	0.006 % of read	ing	0.008 % of read	reading	
Material							
Piston	High-chromium	steel		Tungsten carbide	High-chromium	steel	
Cylinder	High-alloy heat	treatable stainless	steel	Tungsten carbide	Bronze		
Mass set	Stainless steel,	non-magnetic					
Weight							
Piston-cylinder system	0.5 kg [1.1 lbs]	0.5 kg [1.1 lbs]	1 kg [2.2 lbs]	1 kg [2.2 lbs]	2 kg [4.4 lbs]	2 kg [4.4 lbs]	
bar mass set incl. mass carrier	4 kg [8.8 lbs]	7.6 kg [16.8 lbs]	23 kg [50.8 lbs]	24 kg [53.0 lbs]	32 kg [70.7 lbs]	53 kg [117 lbs]	
kPa mass set incl. mass carrier	4 kg [8.8 lbs]	7.6 kg [16.8 lbs]	23 kg [50.8 lbs]	24 kg [53.0 lbs]	32 kg [70.7 lbs]	53 kg [117 lbs]	
lb/in ² mass set incl. mass carrier	4 kg [8.8 lbs]	7.6 kg [16.8 lbs]	23 kg [50.8 lbs]	24 kg [53.0 lbs]	30 kg [66.3 lbs]	49 kg [108 lbs]	
Storage case for mass set (optional, 2 pieces required)	5.8 kg [12.8 lbs]	1					
Dimensions (W x H x D)							
Storage case for mass set (optional)	300 x 265 x 205 [11.8 x 10.4 x 8			mm and 215 x 31 2.2 in and 8.5 x 12			

1) Theoretical starting value; corresponds to the pressure value generated by the piston or the piston and its make-up weight (by their own weight). To optimise the operating

characteristics more masses should be loaded. The smallest pressure change value that can be achieved based on the standard mass set. 2)

3) The smallest pressure change value that can be achieved based on the optional set of fine increment masses. For further reductions, an accessory of class M1 or F1 set of fine

The strategy pressure change value that can be achieved based on the optional set of interint interment masses. For further reductions, an accessory of class will of FT set of line increment masses is available.
 The accuracy is in reference to the measured value, from 10 % of the measuring range to compensate for actual area of piston unit. Standard accuracy without any corrections for the actual area down to 0.02 % (0.03 % of reading below 10 % of range). For the range 0.015 ... 1 bar the accuracy below 10 % of the range is 0.04 % of reading.
 Available as high-accuracy class dead-weight testers supplied with UKAS calibration certificates for area and mass.
 Piston and mass set can be supplied in a flight box.

Base	
Connections	
Connection for piston-cylinder system	G 1, female thread
Test connection	G $^{1\!\!/_2}$, female thread, loose union connection, incl. adapter set to G $^{1\!\!/_2}$ and G $^{3\!\!/_2}$, female threads
External pressure connection	G $1\!\!\!\!/_4$ and G $1\!\!\!/_4$ B, female thread to $1\!\!\!/_4$ NPT, female thread, adapter included in delivery
Pressure transmission medium	
Base	Pneumatic based on clean, dry and non-corrosive gases (e.g. air or nitrogen)
Weight	
Base	12 kg [26.5 lbs]
Permissible ambient conditions	
Operating temperature	10 30 °C [50 86 °F]
Storage temperature	-10 +50 °C [14 122 °F]
Humidity (place of storage)	 35 85 % relative humidity for instrument base and mass set (non-condensing) 35 65 % relative humidity for piston-cylinder system (non-condensing)
Dimensions (W x D x H)	
Base	510 x 490 x 300 mm [20.1 x 19.39 x 11.8 in] → For details, see technical drawing

Approvals

Logo	Description	Region
EAE	EAC	Eurasian Economic
נחנ	EMC directive	Community
	Pressure equipment directive	
	Machinery directive	
-	MChS	Kazakhstan
	Permission for commissioning	

Certificates

Certificate	
Calibration	
Dead-weight tester CPB3500	 3.1 inspection certificate per DIN EN 10204 (factory calibration) UKAS calibration certificate (pressure calibration with a mass set) UKAS calibration certificate (area and mass calibration)
Set of fine increment mass CPM3500	 Without 3.1 inspection certificate per DIN EN 10204 (factory calibration) UKAS calibration certificate (pressure calibration with a piston-cylinder system) UKAS calibration certificate (mass calibration)
Piston-cylinder system CPS3500	 Without 3.1 inspection certificate per DIN EN 10204 (factory calibration) UKAS calibration certificate (pressure calibration with a mass set) UKAS calibration certificate (area calibration)
Recommended calibration interval	2 to 5 years (dependent on conditions of use)

 \rightarrow Approvals and certificates, see website

Transport dimensions for complete instrument

The complete instrument, in its standard version and standard scope of delivery, consists of up to 3 packages on a single pallet.

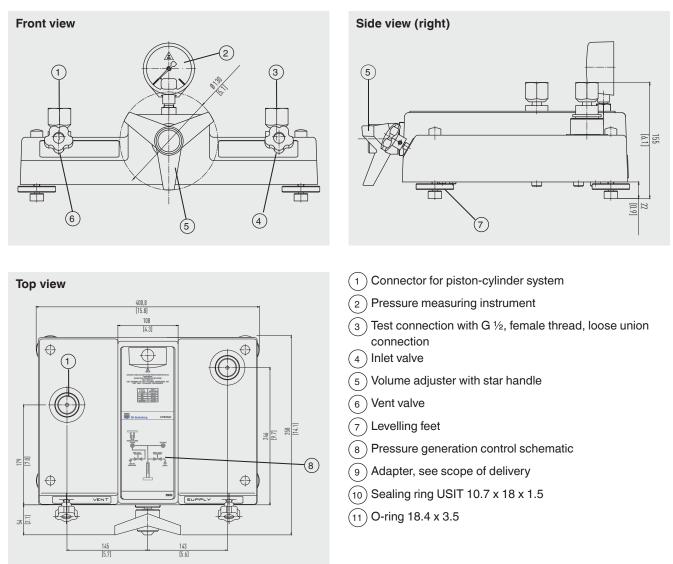
The dimensions are 1,200 x 800 x 500 mm [47.3 x 31.5 x 19.7 in]. The overall weight is dependent on the measuring range.

Version in bar	Weight						
	net		gross				
0.015 1 bar	14 kg	[30.9 lbs]	35 kg	[77.2 lbs]			
0.015 2 bar	17.6 kg	[38.8 lbs]	38.6 kg	[85.1 lbs]			
0.1 7 bar	34 kg	[75.0 lbs]	55 kg	[121.3 lbs]			
0.2 25 bar	32 kg	[70.6 lbs]	53 kg	[116.9 lbs]			
1 70 bar	36 kg	[79.4 lbs]	57 kg	[125.7 lbs]			
1 120 bar	62 kg	[136.7 lbs]	83 kg	[183.0 lbs]			

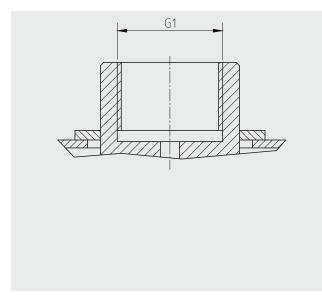
Version in lb/in ²	Weight						
	net		gross				
0.2 15	14 kg	[30.9 lbs]	35 kg	[77.2 lbs]			
0.2 30	17.6 kg	[38.8 lbs]	38.6 kg	[85.1 lbs]			
1 100 lb/in ²	34 kg	[75.0 lbs]	55 kg	[121.3 lbs]			
3 400 lb/in²	34 kg	[75.0 lbs]	55 kg	[121.3 lbs]			
15 1,000 lb/in ²	36 kg	[79.4 lbs]	57 kg	[125.7 lbs]			
10 1,600 lb/in ²	58 kg	[127.9 lbs]	79 kg	[174.2 lbs]			

Version in kPa	Weight						
	net		gross				
1.5 100 kPa	14 kg	[30.9 lbs]	35 kg	[77.2 lbs]			
1.5 200 kPa	17.6 kg	[38.8 lbs]	38.6 kg	[85.1 lbs]			
10 700 kPa	34 kg	[75.0 lbs]	55 kg	[121.3 lbs]			
20 2,500 kPa	32 kg	[70.6 lbs]	53 kg	[116.9 lbs]			
100 7,000 kPa	36 kg	[79.4 lbs]	57 kg	[125.7 lbs]			
100 12,000 kPa	62 kg	[136.7 lbs]	83 kg	[183.0 lbs]			

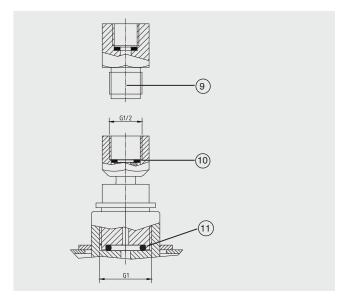
Dimensions in mm [in]



Standard connection piston-cylinder system



Test connection



CalibratorUnit model CPU6000

The models of the CPU6000 series are compact tools for use with a pressure balance (dead-weight tester). In particular when highly accurate measuring values, with measurement uncertainties of less than 0.025 %, are required, complicated mathematical calculations and corrections are necessary. With the CPU6000 in combination with the WIKA-Cal (PC software) all critical ambient parameters can be registered and automatically corrected.

The CPU6000 series is made up of three instruments

Weather station, model CPU6000-W

The CPU6000-W provides measured values such as atmospheric pressure, relative humidity and the ambient temperature of the laboratory environment.

Pressure balance sensor box, model CPU6000-S

The CPU6000-S measures the piston temperature and displays the floating position of the masses.

Digital multimeter, model CPU6000-M

The CPU6000-M fulfils the function of a digital multimeter and power supply unit when electronic pressure transmitters must be calibrated.

Typical application

WIKA-Cal PC software - Weight calculator

With the demo version of the WIKA-Cal software and a CPB series pressure balance (dead-weight tester), the masses to be applied and the corresponding reference pressure can be determined. The pressure balance data (dead-weight tester data) can be entered into the database manually or imported automatically via an XML file available online.

All ambient parameters and piston temperature can be entered manually into WIKA-Cal or can be measured automatically with the CPU6000 series, so that the highest accuracy can be achieved. WIKA-Cal demo version can be downloaded free of charge from the WIKA website.

Further specifications on the CPU6000 series can be found in data sheet CT 35.02.

For details of the WIKA-Cal calibration software see data sheet CT 95.10.



CPU6000 series





Pressure balance		Measuring points		
Instrument	Demo CPB 🗸 🗸	Measuring point	Mass load	Fine increment mass
Calibration number	Demo 23456	atm 🗸	Number	0
Piston	Demo piston V			
Measuring range	1 120 bar			
Piston temperature	20 °C	_	_	_
Mass set	Demo mass set		_	_
with fine increment	masses			
leasurement type				
() gauge			_	
() absolute			_	_
Residual pressure	0 mbar			
Recalculation of	Piston			
Pressure	Position			
O Mass	mm			
			Deleb	e measuring points

WIKA-Cal PC software - Weight calculator

Accessories

Pneumatic/hydraulic separator

For calibrating low-pressure hydraulic instruments with gas, a gas/liquid separator is used. It can also be used to protect the pressure balance (dead-weight tester) from contamination.

Adapter set

As standard, the pressure balance (dead-weight tester) is equipped with a connector for connecting the test item. For this purpose, the following threaded inserts, which can be easily changed, are available:

- Adapter set (BSP): G ¹/₈, G ¹/₄, G ³/₈ and G ¹/₂
- Adapter set (NPT): 1/8 NPT, 1/4 NPT, 3/8 NPT and 1/2 NPT
- Adapter set (metric): M12 x 1.5 and M20 x 1.5

Vacuum adapter

Used for calibrating in the vacuum range to -1 bar [-14.5 lb/in²] (for measuring ranges -1 bar and -100 kPa only).

Dirt trap, separator

For test objects that are very dirty, the use of a dirt trap is recommended in order to avoid the penetration of dirt particles into the pressure balance (dead-weight tester).

The separator (without diaphragm) has been specifically developed for measuring instruments where the filling medium should not come into contact with the pressure balance (dead-weight tester). It is typically used with pressure balances (dead-weight testers) for the calibration of instruments with water as the test medium as well as with pneumatic pressure balances (dead-weight testers) (only with external pressure supply) for the calibration of instruments with water or oil as the test medium.



Pneumatic/hydraulic separator, model 35



Vacuum adapter



Fig. left: Separator Fig. right: Dirt trap

	Description	Order code
		CPB-A-AA-
	Instrument base model CPB3500	-1-
	Set of fine increment masses model CPM3500 In bar, accuracy class M1	-2-
Contraction of the second	In Ib/in ² , accuracy class M1	-3-
0 0 0 0	In kPa, accuracy class M1	-4-

Accessories

	Description	Order code
		СРВ-А-АА-
	Adapter set "BSP" for test connection G $\frac{1}{2}$ B, male thread on G $\frac{1}{6}$, G $\frac{1}{4}$, G $\frac{3}{6}$ and G $\frac{1}{2}$, female thread	-5-
	Adapter set "NPT" for test connection G $1\!\!\!/_2$ B, male thread on $1\!\!\!/_8$ NPT, $1\!\!\!/_4$ NPT, $3\!\!\!/_8$ NPT and $1\!\!\!/_2$ NPT, female thread	-6-
	Adapter set "metric" for test connection G $^{1\!\!2}$ B, male thread on M12 x 1.5 and M20 x 1.5, female thread	-7-
	Vacuum adapter For measuring ranges 1 bar and 100 kPa only (Model 24)	-8-
-	Storage case For model CPB3500 instrument base and piston-cylinder system	-A-
	Two storage cases For mass set	-B-
-	Test connection G 1 B, male thread to G 1/2, female thread, rotating	-C-
	Dual test connection G 1 B, male thread to G ¹ / ₂ , female thread, rotating (model 27)	-D-
	Separator 0 35 bar (Model 35)	-E-
	Hydraulic fluid based on VG22 mineral oil In plastic bottle, content 0.5 litre	-F-
	Sealing and maintenance set For instrument base model CPB3500	-G-
	Tool set Consisting of: Open-ended spanners BSP adapter Replacement seals Pointer remover Pointer punch	-H-
Ordering information for your enquiry:		
	1. Order code: CPP-A-AA 2. Option:	[]

1) The figures are an example and may change depending on the state of the art in design, material composition and representation

Scope of delivery

- Instrument base with ABS cover
- Piston-cylinder system
- Masses manufactured to standard gravity (standard value: 9.80665 m/s²)
- VG22 mineral oil (0.5 litre), for 70 bar and 120 bar [1,000 lb/in² and 1,600 lb/in²] only
- Standard tool kit with:
 - 1 x Allen key 2
 - 1 x Allen key 3
 - 2 x Open-ended spanner SW 30
 - 1 x Level
 - 4 x plates for levelling feet
 - 1 x Bag with sealings
 - 1 x G $^{1\!\!/_2}$ connection for test item
 - 1 x Pointer punch
 - 1 x Pointer remover
 - 1 x Adapter for inlet connection
 - 1 x Set of connections consisting of 1 x (BSP) G $\frac{1}{8}$, G $\frac{1}{4}$, G $\frac{3}{8}$ and G $\frac{1}{2}$
- Operating instructions
- Calibration certificate(s)

Options

- Systems with premium accuracies to 0.006 %
- Masses manufactured to local gravity
- Sets of fine increment masses
- UKAS calibration certificate

Ordering information

Instrument base

CPB3500 / Package / Accuracy / Gravity value g / Fine increment masses / Standard adapter set / Vacuum adapter / Storage case / Calibration for dead-weight tester / Calibration for fine increment masses / Accessories / Further approvals / Additional ordering information

Piston-cylinder system

CPS3500 / Accuracy / Gravity value g / Measuring range / Calibration for piston-cylinder system / Additional ordering information

Set of fine increment masses

CPM3500 / Gravity value g / Fine increment masses / Storage case / Calibration for mass set / Additional ordering information

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