

# **Bourdon tube pressure switch** Stainless steel version **Model BWX**

WIKA data sheet PV 32.20











For further approvals, see page 5

### **Process Performance Series**



**Bourdon tube pressure switch model BWX** 

## **Applications**

- Pressure monitoring and control of processes
- Safety-critical applications in general process instrumentation, especially in the chemical and petrochemical industries, oil and gas industries, power generation incl. nuclear power plants, water/wastewater industries, mining
- For gaseous and liquid, aggressive and highly viscous or contaminated media, also in aggressive environments

### Special features

- Robust switch enclosure from 316L, IP66, NEMA 4X
- Setting ranges from 0 ... 2.5 bar up to 0 ... 1,000 bar, vacuum ranges
- Intrinsic safety Ex ia available
- Switch point repeatability < 0.5 %
- 1 or 2 independent switch points, high switching power up to AC 250 V, 20 A, no supply voltage needed

### Description

These high-quality pressure switches have been developed especially for safety-critical applications. The high quality of the products and manufacturing in accordance with ISO 9001 ensure reliable monitoring of your plant. In production, the switches are traced by quality assurance software at every step and subsequently are 100 % tested. All wetted materials are from stainless steel as a standard.

In order to ensure as flexible operation as possible, the pressure switches are fitted with microswitches, which enable the switching of an electrical load of up to AC 250 V, 20 A directly. For lower switching power ratings, such as for PLC applications, argon gas-filled microswitches with gold-plated contacts can be selected.

Depending on the application, the appropriate variant for the contact version and the electrical connection can be selected; e.g. adjustable dead band instead of fixed dead band is often a feature necessary for control processes.

For applications with special requirements on the wetted parts, a version with Monel® is available.

By using a Bourdon tube measuring system, the model BWX pressure switch is extremely robust and guarantees optimal operating characteristics and the highest measuring performances, with repeatability lower than 0.5 % of span.

For safety applications, the pressure switch is optionally available in a SIL 2-qualified or a SIL 3-qualified version.

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# **Specifications**

Basic information	
Version	Bourdon tube pressure switch
Special design feature	<ul> <li>Version for hazardous areas (Ex ia)</li> <li>For oxygen, oil- and grease-free</li> <li>Per NACE <sup>1)</sup> MR0175 / ISO 15156, use in H<sub>2</sub>S-containing environments in oil and gas production</li> <li>Per NACE <sup>1)</sup> MR0103 / ISO 17945, metals resistant to sulphide stress cracking</li> <li>Version for hydrogen (H<sub>2</sub>) applications</li> <li>Drying of wetted parts</li> <li>Offshore version</li> <li>Tropical version (suitable for environments with increased air humidity)</li> <li>Version for ammonia applications</li> <li>Geothermal version</li> <li>Low-temperature version to -60 °C</li> <li>Assembled as a diaphragm seal system</li> </ul>
Contact version	→ See table "Contact version"
Function	<ul> <li>1 x SPDT (single pole double throw)</li> <li>2 x SPDT (single pole double throw)</li> <li>1 x DPDT (double pole double throw)</li> <li>The DPDT function is realised with 2 simultaneously triggering SPDT microswitches, within 0.2 % of span.</li> </ul>
Dead band	<ul> <li>1 or 2 contacts with fixed dead band</li> <li>1 or 2 contacts with adjustable dead band</li> <li>1 contact with fixed dead band and 1 contact with adjustable dead band</li> </ul>
Dielectric strength	Safety class I (IEC 61298-2: 2008)
Switch enclosure	
Design	Case cover with bayonet lock, protection against unauthorised access by lead sealing possible. Laser-engraved product label from stainless steel.
Material	Stainless steel 316L
Mounting <sup>2)</sup>	<ul> <li>Direct mounting</li> <li>Wall bracket from stainless steel AISI 304</li> <li>Mounting bracket for 2" pipe mounting from stainless steel AISI 304</li> </ul>

<sup>1)</sup> General information about NACE standards; see data sheet IN 00.21 2)  $\rightarrow$  See page 7 for permissible mounting positions

Contact version		Electrical r	Suitable for	
			DC	Ex ia option
With f	ixed dead band			
UN	1 x SPDT, silver	250 V, 15 A	24 V, 2 A, 125 V, 0.5 A, 220 V, 0.25 A	No
US	1 x SPDT, silver, hermetically sealed, argon gas filling 1)	250 V, 15 A	24 V, 2 A, 220 V, 0.5 A	Yes
UO	1 x SPDT, gold-plated, hermetically sealed, argon gas filling $^{\rm 1)}$	125 V, 1 A	24 V, 0.5 A	Yes
UG	1 x SPDT, gold-plated	125 V, 1 A	24 V, 0.5 A	Yes
DN	2 x SPDT or 1 x DPDT, silver	250 V, 15 A	24 V, 2 A, 125 V, 0.5 A, 220 V, 0.25 A	No
DS	2 x SPDT or 1 x DPDT, silver, hermetically sealed, argon gas filling $^{1)}$	250 V, 15 A	24 V, 2 A, 220 V, 0.5 A	Yes
DO	2 x SPDT, or 1 x DPDT gold-plated, hermetically sealed, argon gas filling $^{1)}$	125 V, 1 A	24 V, 0.5 A	Yes
DG	2 x SPDT or 1 x DPDT, gold-plated	125 V, 1 A	24 V, 0.5 A	Yes
With adjustable dead band				
UR	1 x SPDT, silver	250 V, 20 A	24 V, 2 A, 220 V, 0.5 A	Yes 2)
RR 3)	2 x SPDT or 1 x DPDT, silver	250 V, 15 A	24 V, 2 A, 220 V, 0.5 A	Yes <sup>2)</sup>

Contact version				Suitable for
		AC	DC	Ex ia option
With f	ixed dead band and adjustable dead band			
DR 3)	2 x SPDT, silver (1 x UN + 1 x UR)	250 V, 15 A	24 V, 2 A, 220 V, 0.5 A	Yes <sup>2)</sup>

- 1) Permissible ambient temperature range: -30 ... +70  $^{\circ}$ C 2) WIKA recommends argon gas-filled contact versions, use of adjustable dead band allowed.
- 3) Information on switching performance for this contact version on request

Accuracy specifications	
Set point repeatability	≤ 0.5 % of span of setting range
Dead band	→ See table "Setting range"

#### **Setting range**

Setting range (=working range)	Proof pressure	Fixed dead band		Adjustable dead band
in bar	in bar	1 contact UN, US, UO, UG in bar	2 contacts DN, DS, DO, DG in bar	1 contact UR in bar
-1 +1.5	4.5	≤ 0.15	≤ 0.30	0.35 1.10
-1 +5	12	≤ 0.20	≤ 0.30	0.55 1.70
-1 +15	30	≤ 0.30	≤ 0.40	1.40 3.10
0 2.5	4.5	≤ 0.15	≤ 0.30	0.35 1.10
0 6	12	≤ 0.20	≤ 0.30	0.55 1.70
0 16	30	≤ 0.30	≤ 0.40	1.40 3.10
0 40	75	≤ 0.60	≤ 0.70	2.10 6.00
0 100	160	≤2	≤2	6 17
0 160	210	≤3	≤3	13 35
0 250	330	≤ 5	≤ 5	21 65
0 400	480	≤8	≤8	26 93
0 600	720	≤ 12	≤ 12	40 115
0 1,000 <sup>1)</sup>	1,200	≤ 20	≤ 30	75 190

<sup>1)</sup> Wetted parts, Bourdon tube: Inconel 718 (2.4668), process connection: Stainless steel AISI 316L

#### Distance between set points

For versions with 2 x SPDT the distance between the set points must be > 5 % of the respective span.

#### Set point adjustment

The set point can be specified by the customer or factory-set within the setting range.

After unscrewing the cover, set point adjustment can be made using the adjustment screw, which is fastened to the switch and thus secured against loss.

The set point (SP) and the switching direction need to be specified (e.g. SP1: 30 bar falling and SP2: 60 bar rising).

The set point is selectable within the entire setting range. For optimal performance we suggest to adjust the set point between 25 ... 75 % of the setting range. In the following example, the maximum possible setting range is shown to be dependent upon the switching direction.

#### Example

Setting range: 0 ... 100 bar with one switch contact

Repeatability: 0.5 % of 100 bar = 0.5 bar

Dead band: ≤ 2 bar → See table "Setting range"

Rising pressure: Set point can be adjusted between 3 ... 100 bar Falling pressure: Set point can be adjusted between 0 ... 97 bar

→ See operating instructions for further details.

Process connection	
Standard	■ ANSI/ASME B1.20.1 ■ DIN EN ISO 228
Size	
ANSI/ASME B1.20.1	<ul> <li>¼ NPT, female thread</li> <li>½ NPT, female thread via adapter</li> <li>½ NPT, male thread via adapter</li> </ul>
DIN EN ISO 228	<ul> <li>■ G ¼, female thread via adapter</li> <li>■ G ½ A, male thread via adapter</li> <li>■ G ¼ A, male thread via adapter</li> </ul>
Material (wetted)	
Sensor element	Depending on the selected version
Process connection	→ See table "Wetted parts"

### Other process connections on request

Wetted parts		
Version	Bourdon tube	Process connection
Standard	Stainless steel AISI 316L	
Setting range: 0 1,000 bar	Stainless steel 17-4PH® (1.4542)	Stainless steel AISI 316L
NACE Setting range: 0 40 to 0 400 bar	Monel® 400	Stainless steel AISI 316L
Monel <sup>®</sup> Setting range: 0 40 to 0 400 bar	Monel® 400	

Electrical connection	
Connection type	<ul> <li>Female thread ½ NPT</li> <li>Female thread M20 x 1.5</li> <li>Female thread ¾ NPT, G ½, G ¾, M 20 x 1.5</li> <li>Cable gland non-armoured, nickel-plated brass</li> <li>Cable gland non-armoured, stainless steel (AISI 304)</li> <li>Cable gland armoured, nickel-plated brass</li> <li>Cable gland armoured, stainless steel (AISI 304)</li> <li>MIL connector, 7-pin, DTL 5015</li> </ul>
Wire cross-section	Use 0.5 1.5 mm² (20 16 AWG) for internal terminal block (also suitable for cable lugs).  For the grounding cable connection to the protective conductor use max. 4 mm² for the internal and external screw.
Pin assignment	Connection details are given on the product label of the instrument.  Connection terminals and the ground terminal are appropriately marked.

Operating conditions		
Medium temperature range	-40 +85 °C	
Ambient temperature range	T6/T85°C	T <sub>a</sub> -60 +60 °C
	T4/T135°C	T <sub>a</sub> -60 +85 °C
	Non-Ex versions	■ -40 +85 °C ■ -60 +85 °C
Ingress protection of the complete instrument	IP66 per EN/IEC 60529 (NEMA 4X)	
Weight	Approx. 2.0 kg	

# **Approvals**

Logo	Description	Region
CE	EU declaration of conformity	European Union
	Pressure equipment directive PED, annex 1, category IV, safety accessories, module B + D	
	Low voltage directive	
	RoHS directive	

#### **Optional approvals**

Optional	Optional approvals				
Logo	Description	Region			
<b>€</b>	EU declaration of conformity  ATEX directive 1) I M 1 II 1 GD	European Union			
IEC IECEX	IECEx <sup>1)</sup> Ex ia I Ma Ex ia IIC T6/T4 <sup>2)</sup> Ga Ex ia IIIC T85°C/T135°C <sup>2)</sup> Da IP66	International			
UK	Pressure equipment (safety) regulations  Electrical equipment designed for use within certain voltage limits in support of the electrical equipment (safety) regulations  Restriction of hazardous substances (RoHS) regulations  Equipment and protective systems intended for use in potentially explosive atmospheres regulations <sup>1)</sup>	United Kingdom			
EHLEX	EAC  Low voltage directive (applies only for non-Ex versions)  Hazardous areas <sup>1)</sup>	Eurasian Economic Community			
<b>&amp;</b>	Ex Ukraine Hazardous areas 1)	Ukraine			
<b>(W)</b>	CCC Hazardous areas 1)	China			
<b>E</b> s	KCs Hazardous areas <sup>1)</sup>	South Korea			
-	ECAS Hazardous areas 1)	United Arab Emirates			

<sup>1)</sup> Double marking ATEX and IECEx on the same product label. Country-specific Ex marking according to selected option. 2) The temperature class is related to the ambient temperature range

## Manufacturer's information and certificates

Logo	Description
SIL3	SIL 3-capable (option) Functional safety per IEC 61508 Contains performance level calculation per ISO 13849-1

# **Certificates (option)**

Certificates	
Certificates	<ul> <li>2.2 test report per EN 10204 (e.g. state-of-the-art manufacturing, indication accuracy)</li> <li>3.1 inspection certificate per EN 10204 (e.g. indication accuracy)</li> </ul>
Recommended calibration interval	1 year (dependent on conditions of use)

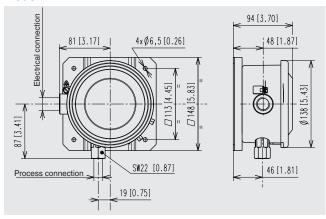
<sup>→</sup> For approvals and certificates, see website

# Safety-related characteristic values (only for Ex version)

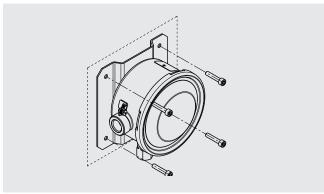
Safety-related characteristic values (Ex)		
Voltage	Ui = DC 30 V	
Current	li = 100 mA	
Power	$P_i = 750 \text{ mW}$	
Effective internal capacitance	$Ci = 0 \mu F$	
Effective internal inductance	Li = 0 mH	

# Dimensions in mm [in]

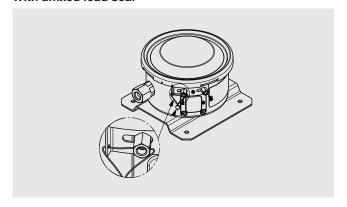
### **Model BWX**



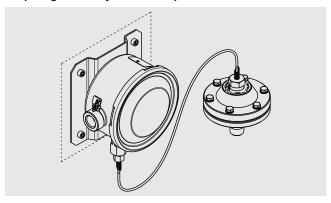
Permissible mounting position



With affixed lead seal



Diaphragm seal system example with model BA



## **Accessories and spare parts**

Model		Description
No	910.15	Syphons  → See data sheet AC 09.06
	910.13	Overpressure protector  → See data sheet AC 09.04
HE E	IV10, IV11	Needle valve and multiport valve  → See data sheet AC 09.22
	IV20, IV21	Block-and-bleed valve  → See data sheet AC 09.19
	IVM	Monoflange, process and instrument version  → See data sheet AC 09.17
	BV	Ball valve, process and instrument version  → See data sheet AC 09.28

### **Ordering information**

Model / Unit / Setting range of set point / Contact version / Process connection / Electrical connection / Wetted parts / Options

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We reserve the right to make modifications to the specifications and materials. In case of a different interpretation of the translated and the English data sheet, the English wording shall prevail.

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