

# Thermocouple Industrial assembly Model TC10-0

WIKA data sheet TE 66.01



for further approvals  
see page 2

## Applications

- Chemical and petrochemical industries
- Machinery, plant and tank measurement
- Oil and gas industries
- Power and utilities
- Pulp and paper

## Special features

- Sensor ranges from -40 ... +1,260 °C [-40 ... +2,300 °F]
- For mounting in all standard thermowell designs
- Spring-loaded measuring insert (replaceable)
- Explosion-protected versions
- Fixed fitting (welded) measuring insert



Thermocouple, model TC10-0, industrial assembly

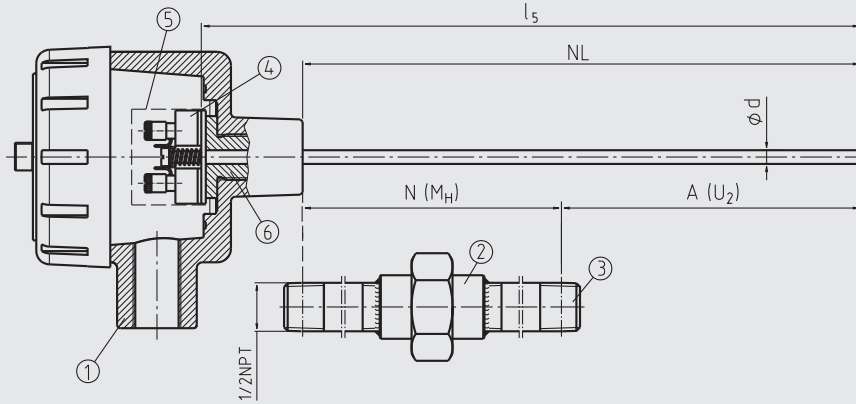
## Description

Thermocouples in this series can be combined with a large number of thermowell designs. Use without a thermowell is permitted when using a fixed (welded) fitting.

A wide variety of possible combinations of sensor, connection head, insertion length, neck length, connection to thermowell etc. are available for the thermometers; suitable for almost any thermowell dimension.

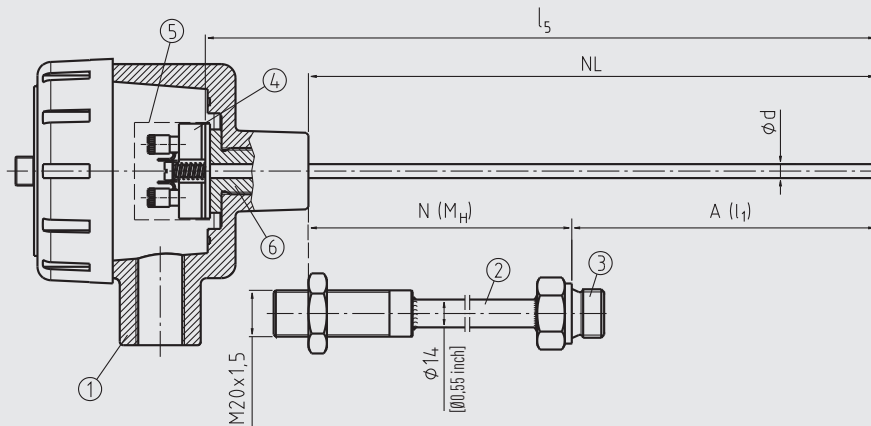
# Representation of the components

## Tapered threads



3112147.02

## Parallel threads



3112287.01

### Legend:

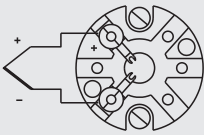
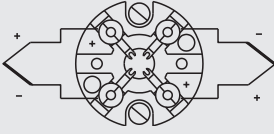
- |                            |   |
|----------------------------|---|
| ① Connection head          | A (U <sub>2</sub> ) Insertion length (tapered threads)  |
| ② Neck tube                | A (l <sub>1</sub> ) Insertion length (parallel threads) |
| ③ Connection to thermowell | l <sub>5</sub> Measuring insert length                  |
| ④ Measuring insert         | Ø d Measuring insert diameter                           |
| ⑤ Transmitter (option)     | NL Nominal length                                       |
| ⑥ Flame path fitting       | N (M <sub>H</sub> ) Neck length                         |

## Overview of approvals for explosion protection

Approval	Explosion protection					
	Ex i (gas) Zone 0, 1, 2	Ex i (dust) Zone 20, 21, 22	Ex d (gas) Zone 1, 2	Ex d (dust) Zone 21	Ex e (gas) Zone 1, 2	Ex n (gas) Zone 2
<b>ATEX</b>	x	x	x	x	x	x
<b>IECEX</b>	x	x	x	x	x	x
<b>FM</b>	-	-	x	x	-	-
<b>CSA</b>	-	-	x	x	-	-
<b>EAC</b>	x	x	x	x	-	x
<b>Ex Ukraine</b>	x	x	x	x	-	-
<b>INMETRO</b>	x	x	-	-	-	-
<b>CCC</b>	x	x	x	x	x	x

→ For detailed information, see page 11

## Measuring element

Measuring element		
Type of sensor	Thermocouple per IEC 60584-1 or ASTM E230 Types K, J, E, N, T	
Hot junction	<ul style="list-style-type: none"> <li>■ Ungrounded (standard)</li> <li>■ Grounded (welded to the sheath)</li> </ul>	
Marking of the polarity	The colour coding at the positive poles of the instrument decides the correlation of polarity and terminal	
Single thermocouple		
Dual thermocouple		
Validity limits of the class accuracy per EN 60584-1		
Type K	Class 2	-40 ... +1,200 °C [-40 ... +2,192 °F]
	Class 1	-40 ... +1,000 °C [-40 ... +1,832 °F]
Type J	Class 2	-40 ... +750 °C [-40 ... +1,382 °F]
	Class 1	-40 ... +750 °C [-40 ... +1,382 °F]
Type E	Class 2	-40 ... +900 °C [-40 ... +1,652 °F]
	Class 1	-40 ... +800 °C [-40 ... +1,472 °F]
Type N	Class 2	-40 ... +1,200 °C [-40 ... +2,192 °F]
	Class 1	-40 ... +1,000 °C [-40 ... +1,832 °F]
Type T	Class 2	-40 ... +350 °C [-40 ... +662 °F]
	Class 1	-40 ... +350 °C [-40 ... +662 °F]
Validity limits of the class accuracy in accordance with ASTM-E230		
Type K	Standard	0 ... 1,260 °C [32 ... 2,300 °F]
	Special	0 ... 1,260 °C [32 ... 2,300 °F]
Type J	Standard	0 ... 760 °C [32 ... 1,400 °F]
	Special	0 ... 760 °C [32 ... 1,400 °F]
Type E	Standard	0 ... 870 °C [32 ... 1,598 °F]
	Special	0 ... 870 °C [32 ... 1,598 °F]
Type N	Standard	0 ... 1,260 °C [32 ... 2,300 °F]
	Special	0 ... 1,260 °C [32 ... 2,300 °F]
Type T	Standard	0 ... 370 °C [32 ... 698 °F]
	Special	0 ... 370 °C [32 ... 698 °F]

→ For detailed specifications for thermocouples, see IEC 60584-1 or ASTM E230 and Technical Information IN 00.23 at [www.wika.com](http://www.wika.com).


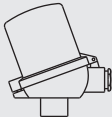
The table shows the temperature ranges listed in the respective standards, in which the tolerance values (class accuracies) are valid.

The actual operating temperature of the thermometer is limited both by the maximum permissible working temperature and the diameter of both the thermocouple and the sheathed cable, as well as by the maximum permissible working temperature of the thermowell material.

For the tolerance value of thermocouples, a cold junction temperature of 0 °C has been taken as the basis.




## Connection head

### European designs per EN 50446 / DIN 43735

Model	Material	Cable entry thread size	Ingress protection (max.) <sup>1)</sup> IEC/EN 60529	Cap	Surface	Connection to neck tube
 <b>BS</b>	Aluminium	<ul style="list-style-type: none"> <li>■ M20 x 1.5</li> <li>■ ½ NPT</li> </ul>	IP65 <sup>2)</sup>	Flat cover with 2 screws	Blue, painted (RAL 5022)	<ul style="list-style-type: none"> <li>■ M24 x 1.5</li> <li>■ ½ NPT</li> </ul>
 <b>BSZ-H</b>	Aluminium	<ul style="list-style-type: none"> <li>■ M20 x 1.5</li> <li>■ ½ NPT</li> </ul>	IP65 <sup>2)</sup>	Raised hinged cover with cylinder head screw	Blue, painted (RAL 5022)	<ul style="list-style-type: none"> <li>■ M24 x 1.5</li> <li>■ ½ NPT</li> </ul>

Model	Explosion protection				
	Without	Ex i (gas) Zone 0, 1, 2	Ex i (dust) Zone 20, 21, 22	Ex e (gas) Zone 1, 2	Ex t (dust) Zone 21, 22
<b>BS</b>	x	x	-	-	-
<b>BSZ-H</b>	x	x	x	x <sup>3)</sup>	x <sup>3)</sup>

### North American designs

Model	Material	Cable entry thread size	Ingress protection (max.) <sup>1)</sup> IEC/EN 60529	Cap	Surface	Connection to neck tube
	<b>KN4-A</b>	Aluminium	<ul style="list-style-type: none"> <li>■ ½ NPT</li> <li>■ M20 x 1.5</li> </ul>	IP65 <sup>2)</sup>	Blue, painted (RAL 5022)	<ul style="list-style-type: none"> <li>■ M24 x 1.5</li> <li>■ ½ NPT</li> </ul>
	<b>KN4-P<sup>4)</sup></b>	Polypropylene	½ NPT	IP65 <sup>2)</sup>	White	½ NPT
	<b>1/4000 F</b>	Aluminium	<ul style="list-style-type: none"> <li>■ ½ NPT</li> <li>■ ¾ NPT</li> <li>■ M20 x 1.5</li> </ul>	IP66 <sup>2)</sup>	Blue, painted (RAL 5022)	½ NPT
	<b>1/4000 S</b>	Stainless steel	<ul style="list-style-type: none"> <li>■ ½ NPT</li> <li>■ ¾ NPT</li> <li>■ M20 x 1.5</li> </ul>	IP66 <sup>2)</sup>	Natural finish	½ NPT
	<b>7/8000 W</b>	Aluminium	<ul style="list-style-type: none"> <li>■ ½ NPT</li> <li>■ ¾ NPT</li> <li>■ M20 x 1.5</li> </ul>	IP66 <sup>2)</sup>	Blue, painted (RAL 5022)	½ NPT
	<b>7/8000 S</b>	Stainless steel	<ul style="list-style-type: none"> <li>■ ½ NPT</li> <li>■ ¾ NPT</li> <li>■ M20 x 1.5</li> </ul>	IP66 <sup>2)</sup>	Natural finish	½ NPT

Model	Explosion protection				
	Without	Ex i (gas) Zone 0, 1, 2	Ex i (dust) Zone 20, 21, 22	Ex t (dust) Zone 21, 22	Ex nA (gas) Zone 2
<b>KN4-A</b>	x	x	-	-	-
<b>KN4-P<sup>4)</sup></b>	x	-	-	-	-
<b>1/4000 F</b>	x	x	-	-	-
<b>1/4000 S</b>	x	x	-	-	-
<b>7/8000 W</b>	x	x	-	-	-
<b>7/8000 S</b>	x	x	-	-	-

1) IP ingress protection of the connection head. The IP ingress protection of the complete TC10-0 instrument does not necessarily have to correspond to the connection head.

2) Ingress protections, describing temporary or permanent immersion, on request; Suitable sealing/cable gland required

3) Only ATEX and CCC

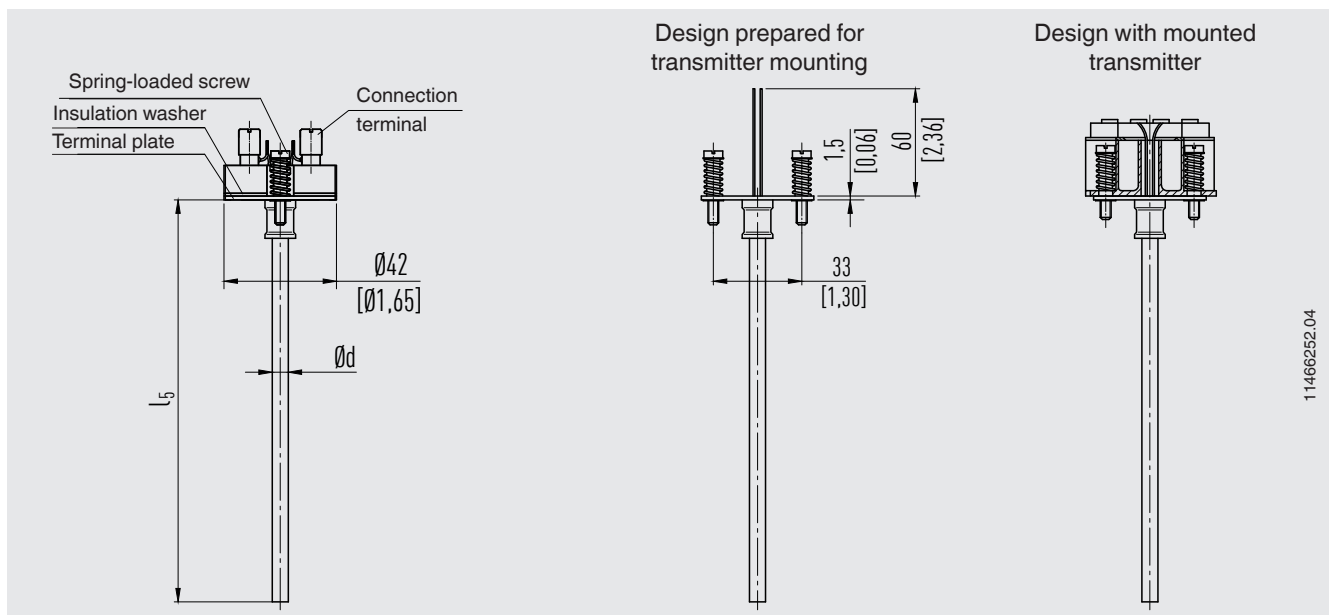
4) On request

Other connections heads are available.

# Measuring insert

Measuring insert		
<b>Versions</b>	Vibration-resistant, sheathed cable (mineral-insulated cable, MI cable)	
<b>Optimal heat transfer</b>	Requirement <ul style="list-style-type: none"> <li>■ Correct measuring insert length</li> <li>■ Correct measuring insert diameter</li> </ul>	
	Bore diameter of the thermowell	Max. 1 mm [0.04 in] larger than measuring insert diameter
	Gap width	For joint width > 0.5 mm [> 0.02 in] between thermowell and measuring insert: → Negative impact on heat transfer → Unfavourable response behaviour of the thermometer
<b>Measuring insert diameter <math>\varnothing d</math></b>	<ul style="list-style-type: none"> <li>■ 3.0 mm</li> <li>■ 6.0 mm</li> <li>■ 8.0 mm</li> <li>■ 1/8 in or 0.125 in [3.17 mm]</li> <li>■ 3/16 in or 0.188 in [4.75 mm]</li> <li>■ 1/4 in or 0.250 in [6.35 mm]</li> </ul> Other measuring insert diameters on request	
<b>Insertion length</b>	When fitting the measuring insert into a thermowell, it is very important to determine the correct insertion length (= thermowell length for bottom thicknesses of $\leq 5.5$ mm [ $\leq 0.22$ in]). In order to ensure that the measuring insert is firmly pressed down onto the bottom of the thermowell, the insert must be spring-loaded (spring travel: 0 ... 10 mm [0 ... 0.39 in]).	
<b>Spring travel</b>	Max. 10 mm [0.39 in]	


Ex d version: Due to the use of a flame path fitting and its fitting tolerances, the use of standard measuring inserts for replacement requirements is not allowed!



Legend:

- $l_5$  Measuring insert length
- $\varnothing d$  Measuring insert diameter

## Transmitter

Transmitter models	Model T16	Model T32
Transmitter data sheet	TE 16.01	TE 32.04
Figure		
<b>Output</b>		
4 ... 20 mA	x	x
HART® protocol	-	x
<b>Input</b>	<ul style="list-style-type: none"> <li>■ Type K</li> <li>■ Type J</li> <li>■ Type E</li> <li>■ Type N</li> <li>■ Type T</li> </ul>	<ul style="list-style-type: none"> <li>■ Type K</li> <li>■ Type J</li> <li>■ Type E</li> <li>■ Type N</li> <li>■ Type T</li> </ul>
<b>Explosion protection</b>	Option	Option

Possible mounting positions for transmitters	Model T16	Model T32
BS	○	-
BSZ-H	●	●
KN4-A	○	○
KN4-P	○	○
1/4000	○	○
7/8000	○	○

Legend:

- Mounted instead of terminal block
- Mounted within the cover of the connection head
- Mounting not possible

The mounting of a transmitter on the measuring insert is possible with all the connection heads listed here. The fitting of a transmitter in the (screw) cap of a North American design connection head is not possible.

Mounting of 2 transmitters on request.

For a correct determination of the overall measuring deviation, the sensor and transmitter measuring deviations must be added.

### Functional safety with model T32 temperature transmitter (option)



In safety-critical applications, the entire measuring chain must be taken into consideration in terms of the safety parameters. The SIL classification allows the assessment of the risk reduction achieved by the safety installations.

Selected TC10-0 thermocouples, in combination with a suitable temperature transmitter (e.g. model T32.1S, TÜV-certified SIL version for protection systems developed in accordance with IEC 61508), are suitable as sensors for safety functions to SIL 2.

→ For detailed specifications, see Technical information IN 00.19 at [www.wika.com](http://www.wika.com).

## Operating conditions

Operating conditions	
Ambient and storage temperature	-40 ... +80 °C [-40 ... +176 °F]
Vibration resistance	The information on vibration resistance refers to the tip of the measuring insert. → For detailed specifications on the vibration resistance of Pt100 sensors, see Technical information IN 00.17 at <a href="http://www.wika.de">www.wika.de</a> .
Standard	6 g peak-to-peak, wire-wound measuring resistor or thin film
Option	<ul style="list-style-type: none"> <li>■ Vibration-resistant probe tip, max. 20 g peak-to-peak, thin-film measuring resistor</li> <li>■ Highly vibration-resistant probe tip, max. 50 g peak-to-peak, thin-film measuring resistor</li> </ul>

### IP ingress protection per IEC/EN 60529

First index number	Degree of protection / Short description	Test parameters
<b>Degrees of protection against solid foreign bodies (defined by the 1st index number)</b>		
5	Dust-protected	Per IEC/EN 60529
6	Dust-tight	Per IEC/EN 60529
<b>Degrees of protection against water (defined by the 2nd index number)</b>		
4	Protected against splash water	Per IEC/EN 60529
5	Protected against water jets	Per IEC/EN 60529
6	Protected against strong water jets	Per IEC/EN 60529
7 <sup>1)</sup>	Protected against the effects of temporary immersion in water	Per IEC/EN 60529
8 <sup>1)</sup>	Protected against the effects of permanent immersion in water	As agreed upon







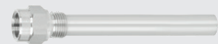

1) Ingress protections, describing temporary or permanent immersion, on request

Standard ingress protection of model TC10-0 is IP65.

The specified degrees of protection apply under the following conditions:

- Use of a suitable thermowell  
(without suitable thermowell: IP40)
- Use of a suitable cable gland
- Use of a cable cross-section appropriate for the gland or select the appropriate cable gland for the available cable
- Adhere to the tightening torques for all threaded connections

## Thermowell (option)

Thermowell selection		
Model	Data sheet	Illustration
TW10	TW 95.10	
TW15	TW 95.15	
TW20	TW 95.20	
TW25	TW 95.25	
TW30	TW 95.30	
TW31	TW 95.31	
TW50	TW 95.50	
TW55	TW 95.55	






Special thermowells on request











## Approvals

Logo	Description	Country
	<b>EU declaration of conformity</b>	European Union
	EMC directive <sup>1)</sup>	
	EN 61326 emission (group 1, class B) and immunity (industrial application)	
	RoHS directive	

## Optional approvals

Logo	Description	Country			
	<b>EU declaration of conformity</b>	European Union			
	ATEX directive				
	Hazardous areas				
	- Ex i		Zone 0 gas Zone 1 mounting to zone 0 gas Zone 1 gas Zone 20 dust Zone 21 mounting to zone 20 dust Zone 21 dust	II 1G Ex ia IIC T1 ... T6 Ga II 1/2G Ex ia IIC T1 ... T6 Ga/Gb II 2G Ex ia IIC T1 ... T6 Gb II 1D Ex ia IIIC T125 ... T65 °C Da II 1/2D Ex ia IIIC T125 ... T65 °C Da/Db II 2D Ex ia IIIC T125 ... T65 °C Db	
	- Ex d		Zone 1 gas Zone 1 gas Zone 21 dust	II 2G Ex db IIB + H2 T6 ... T4 Gb II 2G Ex db IIC T6 ... T4 Gb II 2D Ex tb IIIC T85 °C Db IP66	
	- Ex e		Zone 1 gas Zone 2 gas Zone 21 dust Zone 22 dust	II 2G Ex eb IIC T1 ... T6 Gb <sup>3)</sup> II 3G Ex ec IIC T1 ... T6 Gc X II 2D Ex tb IIIC TX °C Db <sup>3)</sup> II 3D Ex tc IIIC TX °C Dc X	
	- Ex n		Zone 2 gas Zone 22 dust	II 3G Ex nA IIC T1 ... T6 Gc X II 3D Ex tc IIIC TX °C Dc X	
	 		<b>IECEx - in combination with ATEX</b>	International	
	Hazardous areas				
	- Ex i		Zone 0 gas Zone 1 mounting to zone 0 gas Zone 1 gas Zone 20 dust Zone 21 mounting to zone 20 dust Zone 21 dust		Ex ia IIC T1 ... T6 Ga Ex ia IIC T1 ... T6 Ga/Gb Ex ia IIC T1 ... T6 Gb Ex ia IIIC T125 ... T65 °C Da Ex ia IIIC T125 ... T65 °C Da/Db Ex ia IIIC T125 ... T65 °C Db
	- Ex d		Zone 1 gas Zone 1 gas Zone 21 dust		Ex db IIB + H2 T6 ... T4 Gb Ex db IIC T6 ... T4 Gb Ex tb IIIC T85 °C Db IP66
	- Ex e <sup>2)</sup>		Zone 1 gas Zone 2 gas Zone 21 dust Zone 22 dust		Ex eb IIC T1 ... T6 Gb <sup>3)</sup> Ex ec IIC T1 ... T6 Gc X Ex tb IIIC TX °C Db <sup>3)</sup> Ex tc IIIC TX °C Dc X
- Ex n <sup>2)</sup>	Zone 2 gas Zone 22 dust	Ex nA IIC T1 ... T6 Gc X Ex tc IIIC TX °C Dc X			
	<b>FM</b>	USA and Canada			
Hazardous areas					
- Ex d (XP)	Division 1 gas Division 1 dust	Class I, division 1, group B, C, D, T6 type 4/4X Class II or III, division 1, group E, F, G type 4/4X			
	<b>CSA</b>	USA and Canada			
	Safety (e.g. electr. safety, overpressure, ...)				
	Hazardous areas				
	- Ex d (XP)		Division 1 gas Division 1 dust Division 1 dust	Class I, division 1, groups B, C, D, T6 type 4/4X Class II, groups E, F, G Class III, T6 type 4/4X	
	- Ex d (FP - CAN)		Zone 1 gas	Ex d IIC Gb T6/T5/T4 Ex d IIB + H2 Gb T6/T5/T4	
- Ex d (FP - USA)	Zone 1 gas Zone 1 gas	Class I, zone 1, AEx d IIC Gb T6/T5/T4 Class I, zone 1, AEx d IIB + H2 Gb T6/T5/T4			

Logo	Description	Country
	<b>EAC (option)</b> Hazardous areas - Ex i Zone 0 gas Zone 1 gas Zone 20 dust Zone 21 dust - Ex d Zone 1 gas Zone 21 dust - Ex n Zone 2 gas	Eurasian Economic Community
	<b>Ex Ukraine</b> Hazardous areas - Ex i Zone 0 gas Zone 1 mounting to zone 0 gas Zone 1 gas - Ex d Zone 1 gas Zone 1 gas Zone 1 mounting to zone 0 gas Zone 21 dust	Ukraine
	<b>INMETRO</b> Hazardous areas - Ex i Zone 0 gas Zone 1 mounting to zone 0 gas Zone 20 dust Zone 21 mounting to zone 20 dust	Brazil
	<b>CCC<sup>3)</sup></b> Hazardous areas - Ex i Zone 0 gas Zone 1 gas Zone 1 mounting to zone 0 gas Zone 2 gas Zone 21 dust - Ex d Zone 1 gas Zone 1 gas Zone 21 dust - Ex e <sup>2)</sup> Zone 1 gas Zone 2 gas - Ex n <sup>2)</sup> Zone 2 gas	China
	<b>GOST</b> Metrology, measurement technology	Russia
	<b>KazInMetr</b> Metrology, measurement technology	Kazakhstan
-	<b>MTSCHS</b> Permission for commissioning	Kazakhstan
	<b>BelGIM</b> Metrology, measurement technology	Belarus
-	<b>UkrSEPRO</b> Metrology, measurement technology	Ukraine
	<b>Uzstandard</b> Metrology, measurement technology	Uzbekistan

1) Only for built-in transmitter

2) Only for connection head model BSZ, BSZ-H, 1/4000, 5/6000 or 7/8000 (see "Connection head")

3) Without transmitter

Instruments marked with "ia" may also be used in areas only requiring instruments marked with "ib" or "ic". If an instrument with "ia" marking has been used in an area with requirements in accordance with "ib" or "ic", it can no longer be operated in areas with requirements in accordance with "ia" afterwards.

### Explosion protection (option)

The permissible power,  $P_{max}$ , as well as the permissible ambient temperature, for the respective category can be seen on the certificate for hazardous areas or in the operating instructions.

#### Attention:

Only with the correspondingly suitable components is operation in Ex hazardous areas permissible.

Transmitters have own certificates for hazardous areas. The permissible ambient temperature ranges of the built-in transmitters can be taken from the corresponding transmitter operating instructions and approvals.

### Certificates (option)

Certification type	Measurement accuracy	Material certificate
2.2 test report	x	x
3.1 inspection certificate	x	x
DAkkS calibration certificate	x	-

For calibration, the measuring insert is removed from the thermometer. The minimum length (metal part of the probe) for carrying out a measurement accuracy test 3.1 or DAkkS is 100 mm [3.94 in].

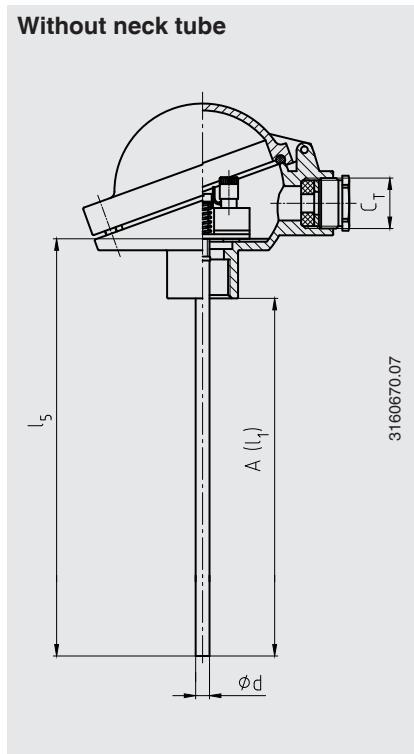
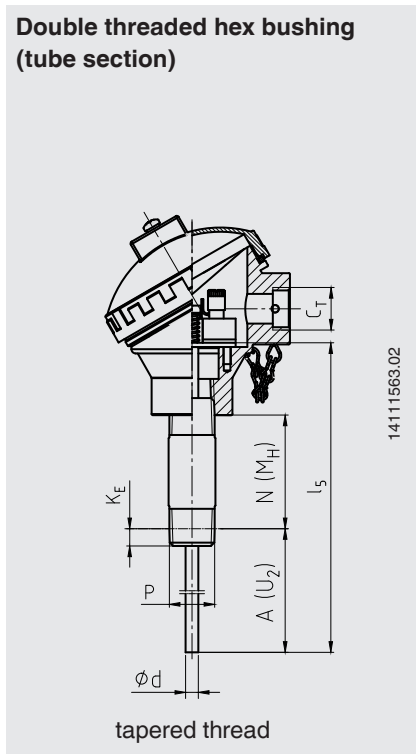
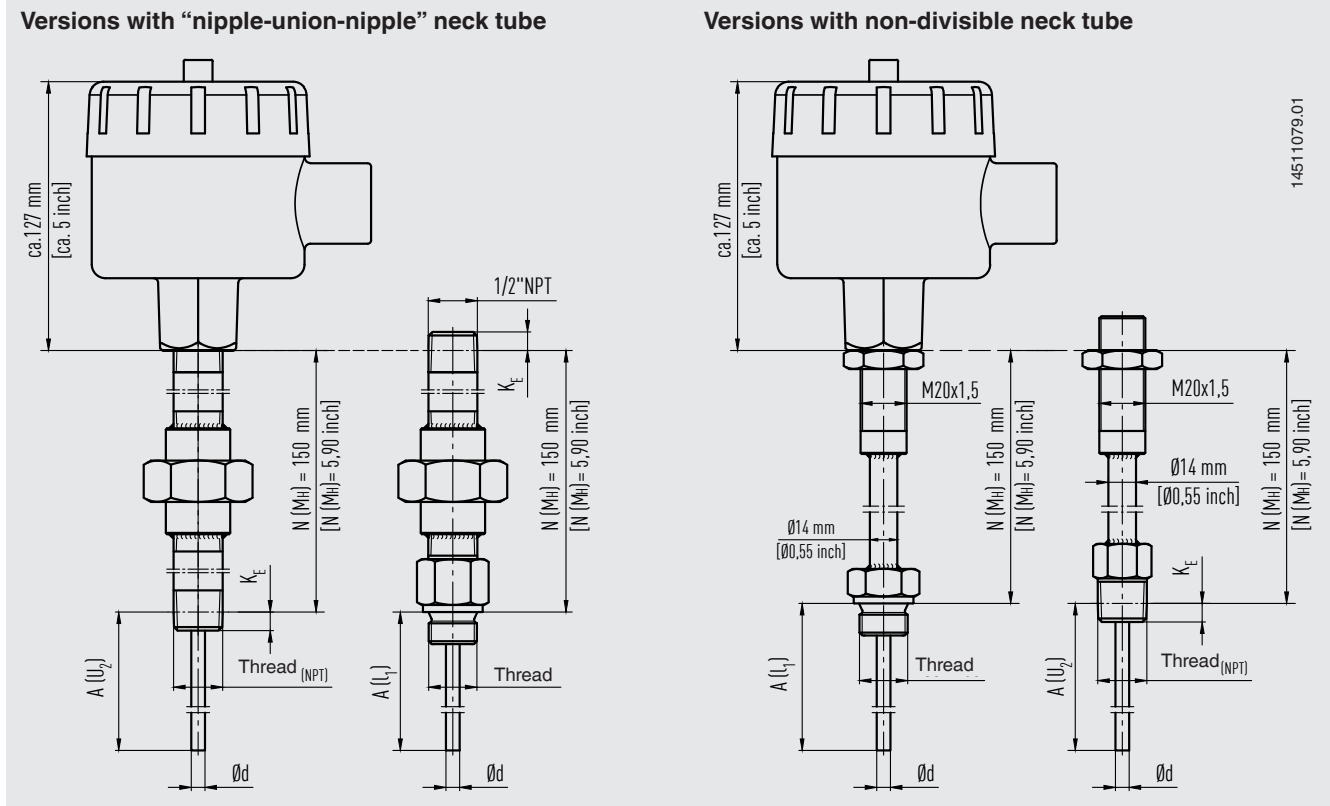
Calibration of shorter lengths on request.

The different certifications can be combined with each other.

→ Approvals and certificates, see website

## Connection to thermowell

The many possible designs ensure that the model TC10-0 thermocouple can be combined with almost all possible thermowells. The most usual designs of connection are shown in the following drawings; further connections on request.



### Standard thread sizes of the male threads at the neck tube

Connection thread to the thermowell

- G 1/2 B
- G 3/4 B
- M14 x 1.5
- M18 x 1.5
- 1/2 NPT
- 3/4 NPT

Connection thread to the head

- M20 x 1.5
- 1/2 NPT
- 3/4 NPT
- M24 x 1.5

Legend:

A (l<sub>1</sub>) Insertion length (parallel threads)

A (U<sub>2</sub>) Insertion length (tapered threads)

l<sub>5</sub> Measuring insert length

N (M<sub>H</sub>) Neck length

Ø d Measuring insert diameter

C<sub>T</sub> Thread cable entry

P Thread to the thermowell

K<sub>E</sub> Screw-in length by hand

- with 1/2 NPT approx. 8.1 mm [0.32 in]

- with 3/4 NPT approx. 8.6 mm [0.34 in]

The figures show examples of connection heads.

## Ordering information

Model / Explosion protection / Process connection / Version and material of threaded connection / Thread size / Measuring element / Connection method / Temperature range / Sensor diameter / Insertion length A / Neck length N(M<sub>H</sub>) / Certificates / Options

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