

Additel 780 Series Pressure Controller



- Pressure ranges from vacuum to 3,000 psi (200 bar)
- Removable interchangeable intelligent sensors
- Precision accuracy models to 0.01% of reading
- Standard model accuracy of 0.02% of full scale
- Standalone solution to 1,000 psi (70 bar), no gas bottle required when used with the Electric Pump
- External pressure modules to 3,000 psi (200 bar)
- WiFi enabled communications
- Fully temperature compensated accuracy over 0 C to 50 C
- HART Communication and Profibus PA
- Large 7" color touch screen display
- Control stability of 0.003%FS
- Built-in barometer
- Easy-to-use icon based user interface

OVERVIEW

For years, we've provided the most durable, accurate, quality pressure calibration products for field applications. The Additel 780 series controller incorporates the same durability, accuracy, and quality into a new bench top controller packed with features and functionality that is remarkably easy to use. The Additel 780 series offers two base ranges: to 1,000 psi (70 bar) and to 3,000 psi (200 bar). The base range establishes the maximum controlling range of the controller. Each configuration includes a control sensor which is preselected to the sensor range best suited for your application. External and internal sensors can be used which allows for expanded range and accuracy capability in the future.

There are also two controller types that can be selected: the Additel 780S is the standard controller option without any measurement capability. The Additel 780 has expanded functionality including electrical measurement and HART and Profibus PA communication.

MODULAR DESIGN

Each unit comes with one Intelligent Pressure Module configured to the many range offerings provided. Standard accuracy sensors come with a 1 year accuracy of 0.02% FS. The precision accuracy models improve the 1 year accuracy specification to 0.01% of reading from 30% to 100% of range. Each sensor has been specially aged, tested and screened before assembly. After assembly each sensor is temperature compensated over the range of 0°C to 50°C. The Additel 780 series allows for one internal pressure sensor and one external pressure sensor. The modular design of this unit provides for interchangeability of both the internal and external sensors with other Intelligent Pressure Modules.



In addition to the Intelligent Pressure Modules, the Additel 780 series has a built in barometric sensor. This allows for switching between gauge pressures to absolute pressures.

STANDALONE SOLUTION

Typical pressure controllers will require a nitrogen bottle for the gas supply which make it difficult to move the controller around without having to move or connect to another bottle. The Additel 780 series is unique in that with the optional electric pump, you can generate pressures to 1,000 psi (70 bar) without the need of a gas bottle.

PROCESS FUNCTIONALITY (excl ADT780S versions)

The 780 Series Pressure Controller is considered to handle a very wide range of applications which may normally require a pressure calibrator. Built-in capability, includes current and voltage measurement capability, 24 volt loop power, HART® and Profibus PA communication, switch measurement capability, and much more.



MEASUREMENT SPECIFICATIONS

Specification	ADT780-1K	ADT780-3K
Pressure range	-14.5 to 1,000 psi (-0.95 to 70 bar)	-14.5 to 3,000 psi (-0.95 to 200 bar) ^[1]
Control stability	0.003% FS (stability based on % FS of control sensor range)	
Precision (includes 1 year stability)	See pressure range table	
Media	Clean gas	
Over-range indication	103% to 120% (based on sensor)	
Resolution	4, 5, 6, or 7 digits (user selectable) ^[2]	
Pressure type	Gauge, Absolute	
Warm up time	15 minutes	
Measurement units	Pa, hPa, kPa, MPa, bar, mbar, psi, mmHg@0°C, cmHg@0°C, mHg@0°C, inHg@0°C, inH ₂ O@4°C, mmH ₂ O@4°C, cmH ₂ O@4°C, mH ₂ O@4°C, mmH ₂ O@20°C, cmH ₂ O@20°C, mH ₂ O@20°C, kg/m ² , kg/cm ² , mtorr, torr, atm, lb/ft ² , tsi, user selectable	
Minimum control pressure ^[3]	0.0001 psi	0.001 psi

[1] HP gas supply required to reach 3,000 psi (200 bar).

[2] 7 digit resolution for precision model only.

[3] Dependent on pressure module.

BAROMETRIC MEASUREMENT SPECIFICATION

Barometer	Accuracy
Standard	55 Pa
High Accuracy (HABP)	10 Pa

Barometer range (60~110)kPa, the accuracy includes calibration uncertainty, linearity, and long term stability.



ELECTRICAL MEASURE SPECIFICATIONS^[1]

Specification	Range	Resolution	Accuracy
Volts DC	-30 to 30 V	0.1 mV	±0.01% rdg + 1.5 mV
	-300 to 300 mV	1 µV	±0.01% rdg + 15 µV
Current DC	-30 to 30 mA	0.1 µA	±0.01% rdg + 1.5 µA
Switch test	If the switch has detected voltage, the range is from 3 – 24 V		
DC 24V output	24 V ± 0.24 V, max 30 mA		

[1] Not available in ADT780S versions



PHYSICAL SPECIFICATIONS









Specification	ADT780-1K & ADT780-3K
Power	100 to 240 V, 50/60 Hz
Pressure ports	G1/8 F
Storage temperature	-20°C to 70°C
Operating environment	0-90% RH non-condensing
Display	7 inch (17.8 cm) color, touch screen display
Weight	33 lbs (15 kg)
Dimensions (DWH)	16.5 x 17.3 x 5.2 inch (419 x 440 x 132 mm)
Mounting	Standard desktop, optional rack mount kit
Shock	4G
Vibration	1G 10Hz~500Hz



OTHER SPECIFICATIONS

WiFi specifications	802.11 b, g, and n
Vent	Front panel vent and safety release button (only for 780S)
Communications	RS232, USB, LAN, WIFI
Stability indicator	User selectable
Operating modes	Control, measure, and vent
Display modes	Controller – show pressure indication and control
	Calibrator – shows pressure indication, control, and electrical measurement (excl ADT780S)
Localization	English, Chinese (simplified), German, Spanish, French, Italian, Portuguese, Russian, Japanese
Conformity	CE
Calibration certification	ISO 17025 accredited certificate of calibration with data included
Warranty	1 year
Hose & Filter End of Life	The estimated End of Life (EOL) expectancy for all hoses and filters (pneumatic and hydraulic) is approximately 10 years and should be replaced at the first sign of wear or damage.

STANDARD ACCESSORIES

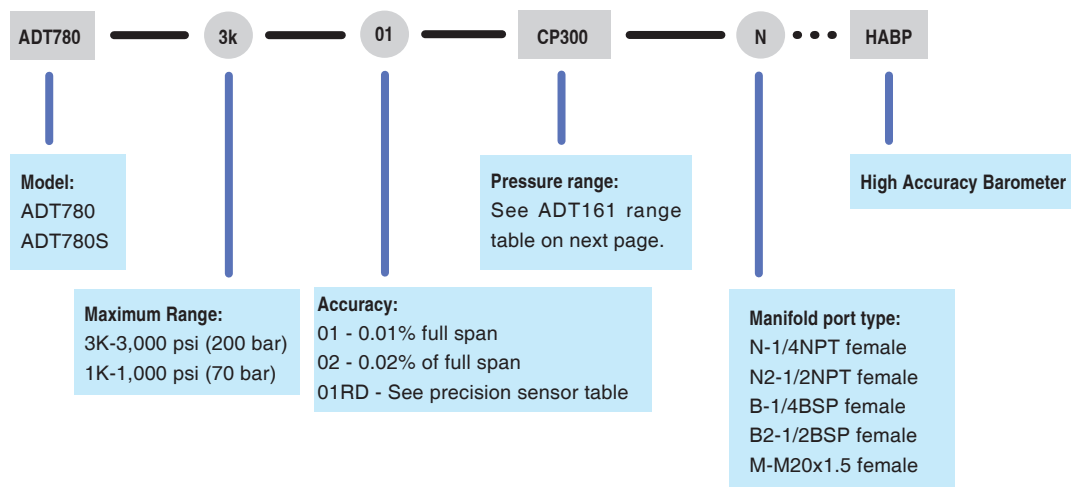
ADT121-X External Manifold	1 pc	
Manifold connection hose	1 pc	
Power adapter	1 pc	
9022 Test leads (except 780S)	2 sets (4 pc)	
9020 Short circuit cable (except 780S)	1 set (2 pc)	
9060 Pressure module connection cable	1 pc	
Adapter set (adapters to fit the ADT78X port to male fittings)	1 set (2 pcs G1/8M to G1/4M, 2 pcs G1/8M to Festo, release valve)	
ISO 17025 accredited certificate	1 pc	
O-rings	2 types	
Vacuum / Vent tubing	2 pc	

OPTIONAL ACCESSORIES

ADT161	Pressure modules (see module information)	
ADT780-1K-EPUMP	1,000 psi (70 bar) electrical pump	
9050	RS232 to USB adapter	
9050-EXT	RS 232 (DB9/M) extension cable, 9 feet	
ADT100-FLT-1K	Liquid trap	
9912-780	Shipment case for the ADT780 and ADT780S Controller	
9530 Additel/ACal	Automated calibration software, Task and asset management	
9245-780	Rack mount kit	
9245-EPUMP	Rack mount kit	

ADT780 ORDERING INFORMATION (Controller without E-pump)

Model Number



Specifications for ADT780 Internal / External Sensors



P/N	Pressure Range		Media	Accuracy	Pressure Rating		Suggested Controller Compatibility	Internal / External Use
	psig	bar.g			Burst	Over Pressure		
Standard Pressure Sensors								
CP10	±10	±0.7	G	0.02% FS	3x	1.2x	ADT780-1K only	Both
CP15	±15	±1.0	G	0.02% FS	3x	1.2x	ADT780-1K only	Both
CP30	-15 to 30	-1 to 2.0	G	0.01 (0.02) % FS	3x	1.2x	ADT780-1K only	Both
CP50	-15 to 50	-1 to 3.5	G	0.01 (0.02) % FS	3x	1.2x	ADT780-1K only	Both
CP100	-15 to 100	-1 to 7.0	G,L	0.01 (0.02) % FS	3x	1.2x	ADT780-1K only	Both
CP300	-15 to 300	-1 to 20	G,L	0.01 (0.02) % FS	3x	1.2x	Both	Both
CP500	-15 to 500	-1 to 35	G,L	0.01 (0.02) % FS	3x	1.2x	Both	Both
CP600	-15 to 600	-1 to 40	G,L	0.01 (0.02) % FS	3x	1.2x	Both	Both
CP1K	-15 to 1,000	-1 to 70	G,L	0.01 (0.02) % FS	3x	1.2x	Both	Both
CP2K	-15 to 2,000	-1 to 140	G,L	0.01 (0.02) % FS	3x	1.2x	ADT780-3K only	Both
CP3K	-15 to 3,000	-1 to 200	G,L	0.01 (0.02) % FS	3x	1.2x	ADT780-3K only	Both
CP5K	-15 to 5,000	-1 to 350	G,L	0.01 (0.02) % FS	3x	1.2x	N/A	External
CP10K	-15 to 10,000	-1 to 700	G,L	0.01 (0.02) % FS	2x	1.2x	N/A	External

P/N	Media	Compound Pressure		Absolute Pressure ^[3]		Pressure Rating		Suggested Controller Compatibility	Internal / External Use
		Compound Pressure Range (psi, bar)	Accuracy ^[2]	Absolute Pressure Range (psi.a, bar.a)	Accuracy	Burst	Over Pressure		
Precision Sensors ^[1]									
AP15R	G	N/A	N/A	0 to 15 psi.a 0 to 1 bar.a	0.01%FS	2x	1.2x	ADT780-1K only	Both
CP30M	G,L	-15 to 30 psi -1 to 2.0 bar	0.005% rdg + 0.005%FS	0 to 45 psi.a 0 to 3 bar.a	0.005% rdg + 0.005%FS ^[4] 0.02%FS ^[5]	2x	1.2x	ADT780-1K only	Both
CP50M	G,L	-15 to 50 psi -1 to 3.5 bar	0.005% rdg + 0.005%FS	0 to 65 psi.a 0 to 4.5 bar.a	0.005% rdg + 0.005%FS ^[4] 0.02%FS ^[5]	2x	1.2x	ADT780-1K only	Both
CP100M	G,L	-15 to 100 psi -1 to 7.0 bar	0.005% rdg + 0.005%FS	0 to 115 psi.a 0 to 8 bar.a	0.005% rdg + 0.005%FS ^[4] 0.01%FS ^[5]	2x	1.2x	ADT780-1K only	Both
CP300M	G,L	-15 to 300 psi -1 to 20 bar	0.005% rdg + 0.005%FS	0 to 315 psi.a 0 to 21 bar.a	0.005% rdg + 0.005%FS ^[4] 0.01%FS ^[5]	2x	1.2x	Both	Both
CP500M	G,L	-15 to 500 psi -1 to 35 bar	0.005% rdg + 0.005%FS	0 to 515 psi.a 0 to 36 bar.a	0.005% rdg + 0.005%FS ^[4] 0.01%FS ^[5]	2x	1.2x	Both	Both
CP1KM	G,L	-15 to 1,000 psi -1 to 70 bar	0.01% rdg or 0.003%FS whichever is greater	0 to 1,015 psi.a 0 to 71 bar.a	0.01% rdg or 0.003%FS whichever is greater	2x	1.2x	Both	Both
CP1.5KM	G,L	-15 to 1,500 psi -1 to 100 bar	0.01% rdg or 0.003%FS whichever is greater	0 to 1,515 psi.a 0 to 101 bar.a	0.01% rdg or 0.003%FS whichever is greater	2x	1.2x	ADT780-3K only	Both
CP2KM	G,L	-15 to 2,000 psi -1 to 140 bar	0.01% rdg or 0.003%FS whichever is greater	0 to 2,015 psi.a 0 to 141 bar.a	0.01% rdg or 0.003%FS whichever is greater	2x	1.1x	ADT780-3K only	Both
CP3KM	G,L	-15 to 3,000 psi -1 to 200 bar	0.01% rdg or 0.003%FS whichever is greater	0 to 3,015 psi.a 0 to 201 bar.a	0.01% rdg or 0.003%FS whichever is greater	2x	1.1x	ADT780-3K only	Both

[1] Contact Additel for other range options.

[2] Accuracy includes calibration uncertainty, linearity and long-term stability.

[3] Absolute pressure is created using a combination of CPXM sensor and internal barometer. Internal barometer accuracy is 55 pa accuracy for the standard controller and 10 pa accuracy for the high accuracy barometer option (780-XX-XX-CPXM-X-HABP), excl AP15R.

[4] Absolute accuracy when used with high accuracy barometer option.

[5] Absolute accuracy when used with standard barometer.

**Low pressure sensors (ADT161-XX-DPX) available for low pressure and differential pressure measurement. Also available for low pressure control (gauge mode only). Ranges from ±1 inH₂O (2.5 mbar) to 300 inH₂O (700 mbar).



Electric Pump

Additel 780-1K-EPUMP

- Generates Vacuum to 1,000 psi (70 bar)
- Built-in filter and liquid trap



■ 1,000 psi (70 bar) Electric Pump Specifications

Pressure range	-13.8 to 1,080 psi (-0.95 to 75 bar)
Weight	69.6 lbs (31.6 kg)
Size(WHD)	17.3 X 9.3 X 21.7 inch (440 X 235X 550 mm)
Power	100 to 240 V
Media	Air
Volume	150 mL
Outlet port	G1/8 F
Storage temperature	-20°C to 70°C
Operating environment	0-90% RH non-condensing
Mounting	Standard desktop, optional rack mount
Control operation	2 LED displays with pressure limit settings
Typical max pressure time	Approx 2 min with ADT780 Controller